



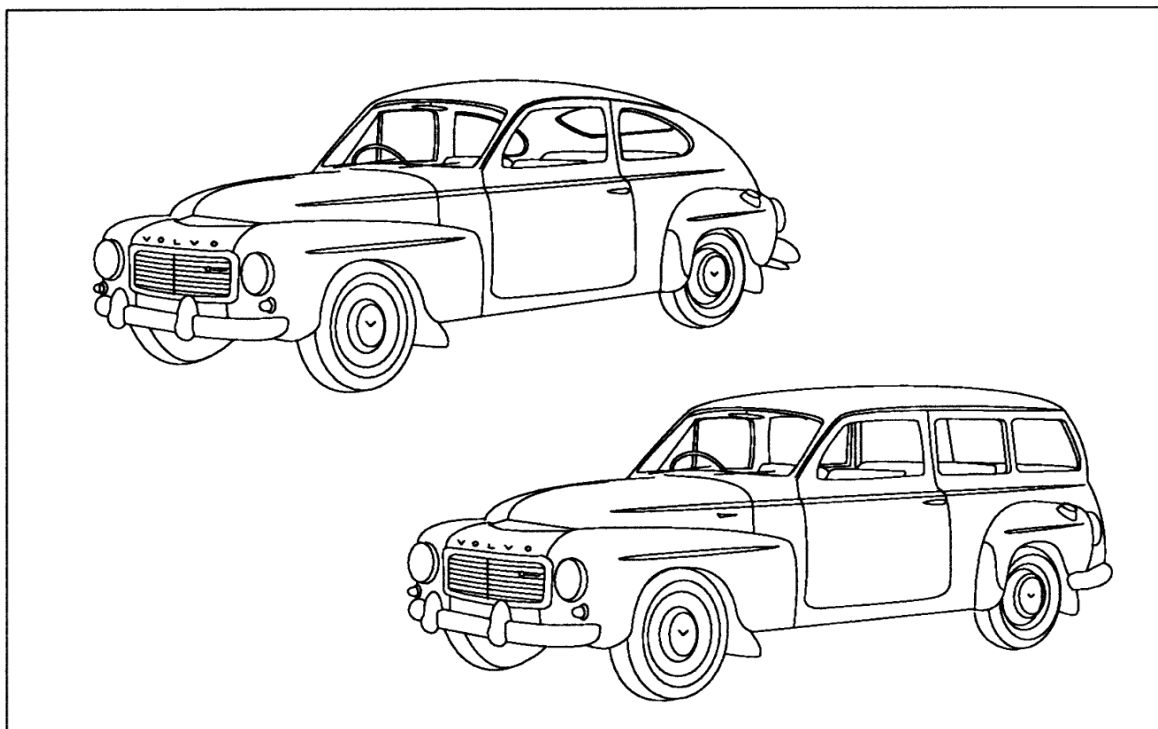
AUTOMOTIVE AB

Volvo PV444/544 P120 Amazon P1800 Specialists

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CATALOGUE *for genuine & remanufactured* VOLVO PV544 AND P210 DUETT SPARE PARTS



**ALL PRICES INCLUDE VAT. NON-EU CUSTOMERS DEDUCT 20% FROM PRICES STATED
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2003 – Reservation for price changes



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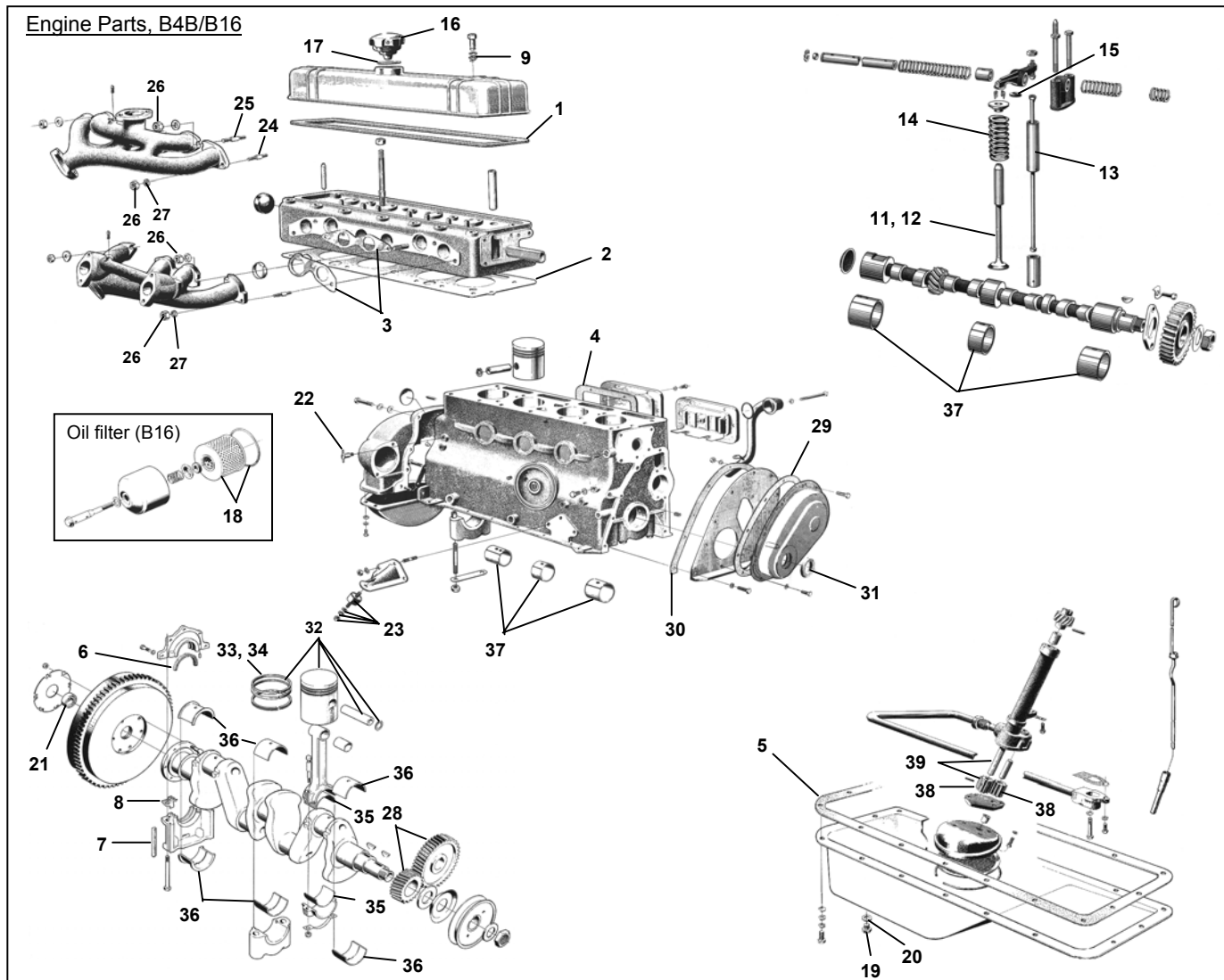
PRICE LIST, SPARE PARTS FOR VOLVO PV 444, PV 544, PV 445 and P210 DUETT SPARE PARTS

(RESERVATION FOR PRICE CHANGES 19 - 11 - 2003)

- Parts are Volvo genuine (or from Volvo's genuine suppliers) if Volvo's part number is used
- "R" means that the item is remanufactured. **NOTE! Please include the "R" when ordering**
- "pc." means price per piece. "pr." means price per pair
- "B" means that the item is used (not new): please call for further details
- "CH" means chassis number "NLA" means no longer available
- "LHT" means that the headlamp dips to the left (ie . Lh traffic): "RHT" means it's for RH traffic
- **PRICES ARE IN SWEDISH KRONOR (SEK) & INCLUDE VAT.**
- **CUSTOMERS FROM OUTSIDE THE EU CAN DEDUCT 20% FROM PRICES STATED.**
- **NOTE! We have a minimum order value of sek 1600 (excluding VAT and freight)**
- **VOLVO SPARE PARTS CATALOGUES** (Highly recommended!)
(Every single part on your car illustrated and part numbered!)
B16: 420 kronor (PV only)
B18: 420 kronor (PV/Duett)

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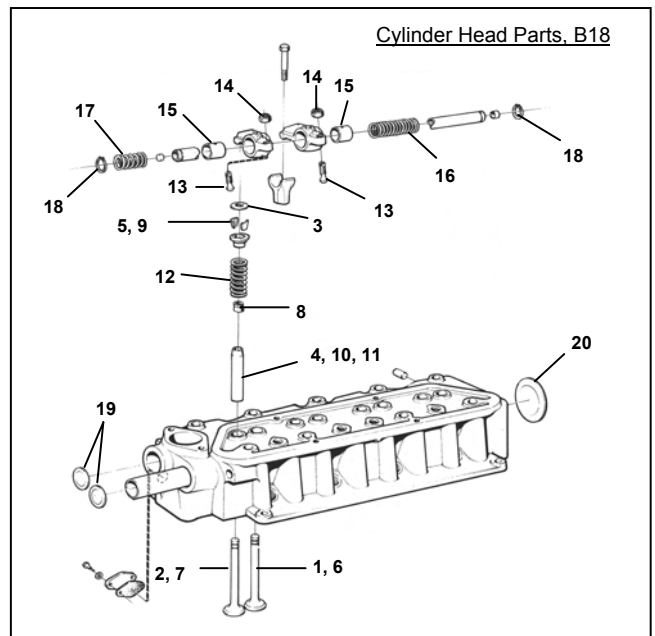
Price (incl. VAT)

Price (incl VAT)

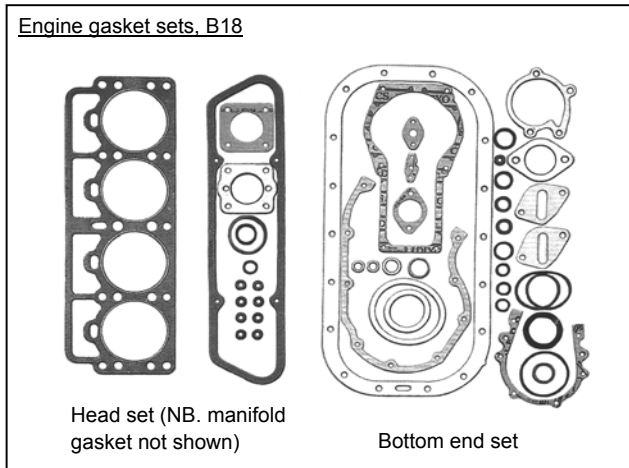
54325	Engine gasket set, B4B	(R)	625
54971	Head set, B16A	(genuine)	495
54970	Engine gasket set, B16	(R)	625
403087	(1.) Rocker cover gasket		68
403598	(2.) Cylinder head gasket, B4B	(copper)	375
403808	Cylinder head gasket, B16	(genuine)	220
54420	(3.) Exh. & inlet manif. gskt. set, B4B	(genuine)	275
275401-1	(3.) Exhaust & inlet manifold gasket set, B16	(R)	185
275401	(3.) Exh. & inlet manif. gskt. set, B16	(genuine)	240
403052	(4.) Cork gasket, for inspection covers		35
403017	(5.) Sump gasket		78
13236	Felt seal, rear crankshaft, B4B, early B16		35 pair
190219	(6.) Felt ring	(2 per engine)	17 pc.
403090	(7.) Seal fillet		32 pair
403887	(8.) Gasket		10
190817	(9.) Rubber o-ring		14
70792	(10.) Core plug		18
403388	(11.) Inlet valve, B4B	(R)	165
403389	(12.) Exhaust valve, B4B	(R)	165
403881	(11.) Inlet valve, B14A/B16		165
403486	(12.) Exhaust valve, B14A/B16	(R)	165
403390	(13.) Valve guide	(R)	75
403717	(14.) Valve spring		55
405357	(15.) Protector ring, above valve		16
403515	(16.) Oil filler cap		175
940096	(17.) Seal under cap		20
87970	Oil flexi hose, B4B		481
180110	Elbow union, at filter, B4B		91
89340	Oil filter insert, B4B	(Mann)	95
403984-1	(18.) Oil filter insert, B16	(Mann)	95
190798	(19.) Oil drain plug		32
18818	(20.) Copper gasket		9
11009	(21.) Gearbox input shaft support bearing	(R)	55
82744	(22.) Drain cock, on engine block		110

<i>(NB. Pistons are sold individually: ring sets are for 1 engine)</i>			
273059	(23.) Engine mounting kit	(2 per car)	110 side
191163	(24.) Manifold stud (40 mm)		32
191162	(25.) Manifold stud (42 mm)		35
17624	(26.) Nut	(brass)	14
955894	(27.) Washer		2
418121	(28.) Timing gear set (gears, gaskets, felt seal)		1070
403075	(29.) Timing cover gasket (front)		75
403074	(30.) Timing cover gasket (rear)		75
19236	(31.) Felt seal, front	(early B4B)	18
190537	(31.) Felt seal, front	(late B4B, B16)	32
275112	(32.) Piston (with rings), standard size	(R)	Call
275121	Piston (with rings), + 0.020"	(R)	Call
275122	Piston (with rings), + 0.030"	(R)	Call
275215	(33.) Piston ring set, std size (1 engine set)	(R)	575
275217	Piston ring set, + 0.020"	(1 eng. set, R)	575
275218	Piston ring set, + 0.030"	(1 eng. set, R)	575
275219	Piston ring set, + 0.040"	(1 eng. set, R)	Call
54490/93/94	(34.) Piston ring set, B4B (std/0.020"/0.030")		575 engine
276658	<u>Big end bearing set</u>	(010, 020, 030, 040)	
to	(35.)		
276661		State size!	from 580 set
276686	<u>Main end bearing set</u>	(010, 020, 030, 040)	
to	(36.)		
276689		State size!	from 710 set
403110-1	(37.) Bush set for camshaft		325
418103	(38.) Oil pump gears (possible to remanufacture)		Call
419018	(39.) Drive shaft for oil pump gear		690

419368	(1.) Inlet valve, B18	110
419292	(2.) Exhaust valve, B18	120
415424	(3.) Valve stem seal, B18	15 pc.
415424-1	Valve stem seal set (8 pieces)	95 set
415266	(4.) Valve guide, B18 (inlet/exhaust)	48
415035	(5.) Valve collet, B18 (2 per valve)	15 pc.
8291532	Hardened valve seat, for lead-free conv'n.	110 pc.
418737	(12.) Valve spring, B18/B20	55 pc.
418737 (D)	Double valve spring (<u>competition use only</u>)	210 pc.
418737 (DB)	Washer for double valve spring	68 pc.
418286	(13.) Tappet adjuster screw, B18/B20	40
921781	(14.) Lock nut, tappet adjuster	4
418297	(15.) Rocker arm bushing	46
418426	(16.) Spring (3 per car)	73
411140	(17.) Spring (2 per car)	NLA
914456	(18.) Circlip	3
418717	(19.) Core plug (35 mm) (ref: 463903)	18
418718	(20.) Core plug (45 mm) (ref: 463904)	18



Engine Gaskets

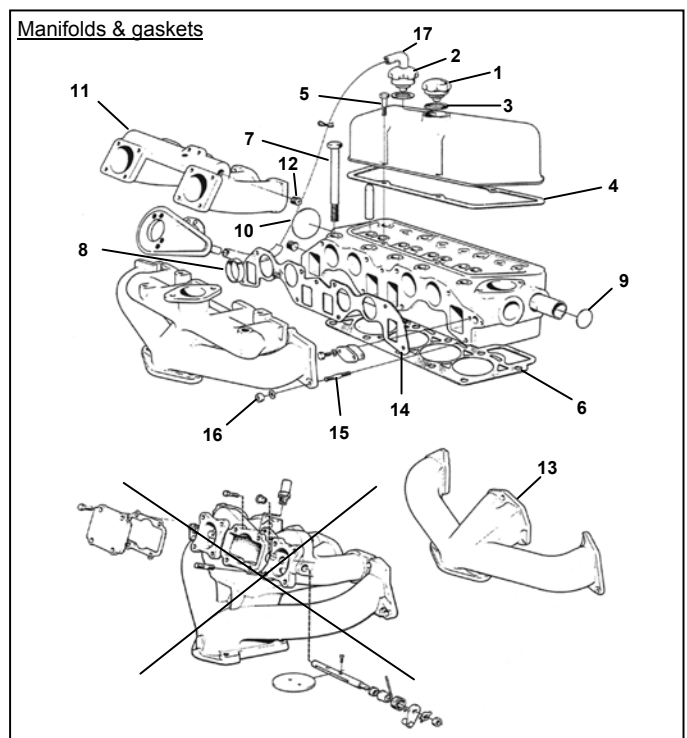


275411	Head set, B18 (incl. manifold gasket) <u>Eling</u>	495
275411-1	Head set, B18 (incl. manifold gasket) (R)	385
275439	Manifold gasket set, '61-'66 (ref: 270657)	195
275480	Manifold gasket set, '67-'70 (ref: 271339)	195
275439-1	Manifold gasket set, '61-'66 (R)	150
275480-1	Manifold gasket set, '67-'70 (R)	150
<i>(These include manifold gasket + downpipe gasket)</i>		
270628	Bottom end set, B18/B20, gen. (ref: 275494)	370
270628-1	Bottom end set, B18/B20, non-genuine	265
275411/270628	Engine gasket set, B18 (Genuine)	880
GaskB18	Engine gasket set, B18 (repro)	560

Eling is top quality German manufacturer that also supplies OE

Manifold & Rocker cover gaskets

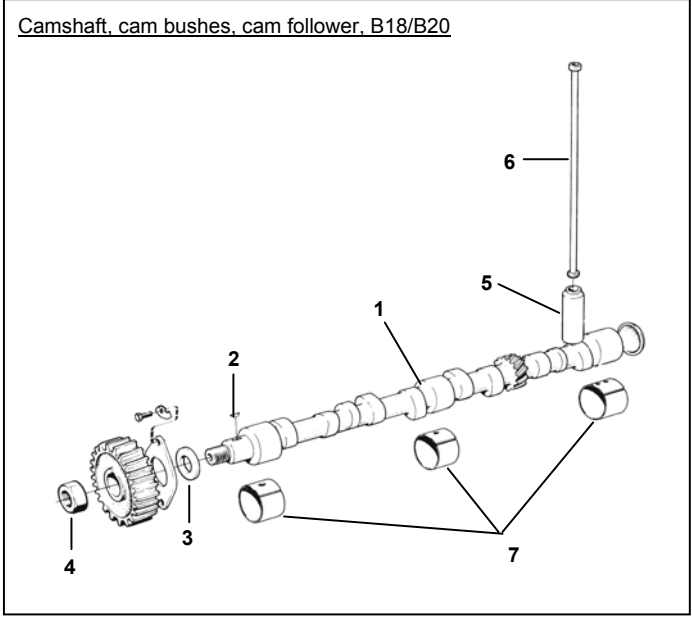
403515	(1.) Oil filler cap, without vent	175
418954	(2.) Oil filler cap, with vent	250
940096	(3.) Seal, under cap	20
419678	(4.) Rocker cover gasket, B18/B20	55
950045	(5.) Screw for rocker cover (4 per car)	4 pc.
418990	(6.) Cylinder head gasket, B18 (Payen)	185
191523	(7.) Bolt for cylinder head	42
418408	(8.) Guide sleeve	85
418717	(9.) Core plug (35 mm) (ref: 463903)	18 pc.
418718	(10.) Core plug (45 mm) (ref: 463904)	18 pc.
418910-B	(11.) Inlet manifold, B18D (good 2nd-hand)	1125
952075	(12.) Plug on manifold	34
418405	(13.) Exhaust manifold, B18D (single downpipe)	1560
418870	(14.) Manifold gasket (genuine)	155
418870-1	(14.) Manifold gasket (repro)	120
953238	(15.) Manifold stud (38 mm)	12
953241	Manifold stud (45 mm)	15
953243	Manifold stud (50 mm)	12
955826	(16.) Nut for studs	3
460003	(17.) Hose, B18D '61-'66 w. positive crank ventn.	68



Camshafts, Cam followers (lifters):

(Note: new cams should always be fitted with new followers - and vice versa)

460490	(1.)	Camshaft, type "A"	(R)	910	1218580	Camshaft, type "D"	(genuine)	1450
1218579		Camshaft, type "C" (genuine: ref 418707)		1450	1218580-R	Camshaft, type "D"	(R)	910
1218579-R		Camshaft, type "C"	(R)	910	1218581-R	Camshaft, type "K"	(R)	950



910118	(2.)	Woodruff key for camshaft		22
418363	(3.)	Spacer ring, behind camshaft		82
150169	(4.)	Camshaft nut		65
418423-1	(5.)	Cam follower	(repro)	73

NB! Warranty for cams and followers is only given when both items are purchased - and fitted - at the same time!

418304	(6.)	Pushrod		Call	
430119	}	430119-1	}	Camshaft bearing set, standard sizes	
418249					(7.)
418250					

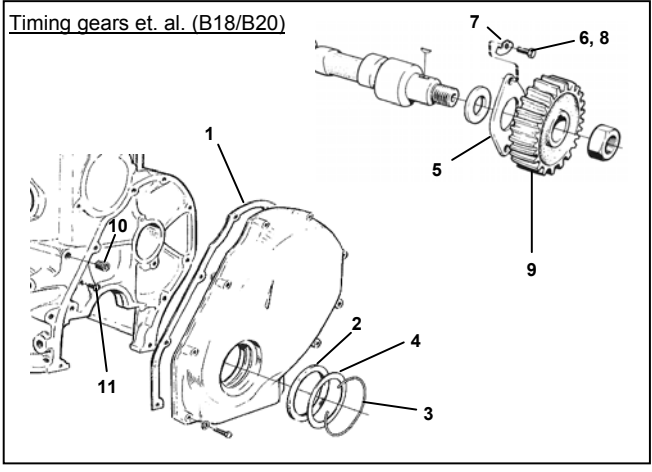
Camshaft Kits (include cam & 8 followers + assembly grease):

275761-R1	Camshaft kit, type "A"	(R)	1290
275762	Camshaft kit, type "C"	(genuine)	1850
275762-1	Camshaft kit, type "C"	(R)	1290
275763-1	Camshaft kit, type "D"	(R)	1290
275764-1	Camshaft kit, type "K"	(R)	1330

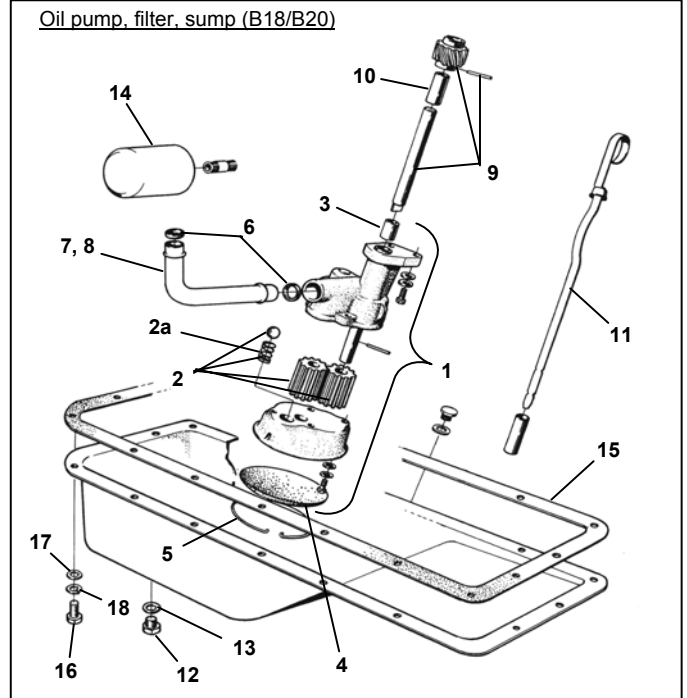
Timing gears, ancillaries and gear sets:

418272	(1.)	Timing cover gasket (ref: 1378907)	48
418622	(2.)	Felt seal, in timing cover	30
418624	(3.)	Circlip	65
418626	(4.)	Retainer ring	55
419681	(5.)	Thrust flange behind cam gear (bronze)	95
955512	(6.)	Screw, early type	Use lock screw 943455
418422	(7.)	Lock washer, early type	Use lock screw 943455
943455	(8.)	Lock screw for thrust flange	(2/car) 12 pc.

270690-9	(9.)	Timing gear set (fiber)	(genuine)	1445
270690-R1	(9.)	Timing gear set (fiber cam/crank gear only)		865
270690-R		Timing gear set, complete (fiber type)		1195
(NB. Crankshaft gear not shown in this illustration - see page 4)				
271944		Timing gear set (current genuine - all-steel)		1450
271944D		Timing gears only, all-steel		1250 pair
952075	(10.)	Oilway plug		34
418416	(11.)	Oil feed nipple		130

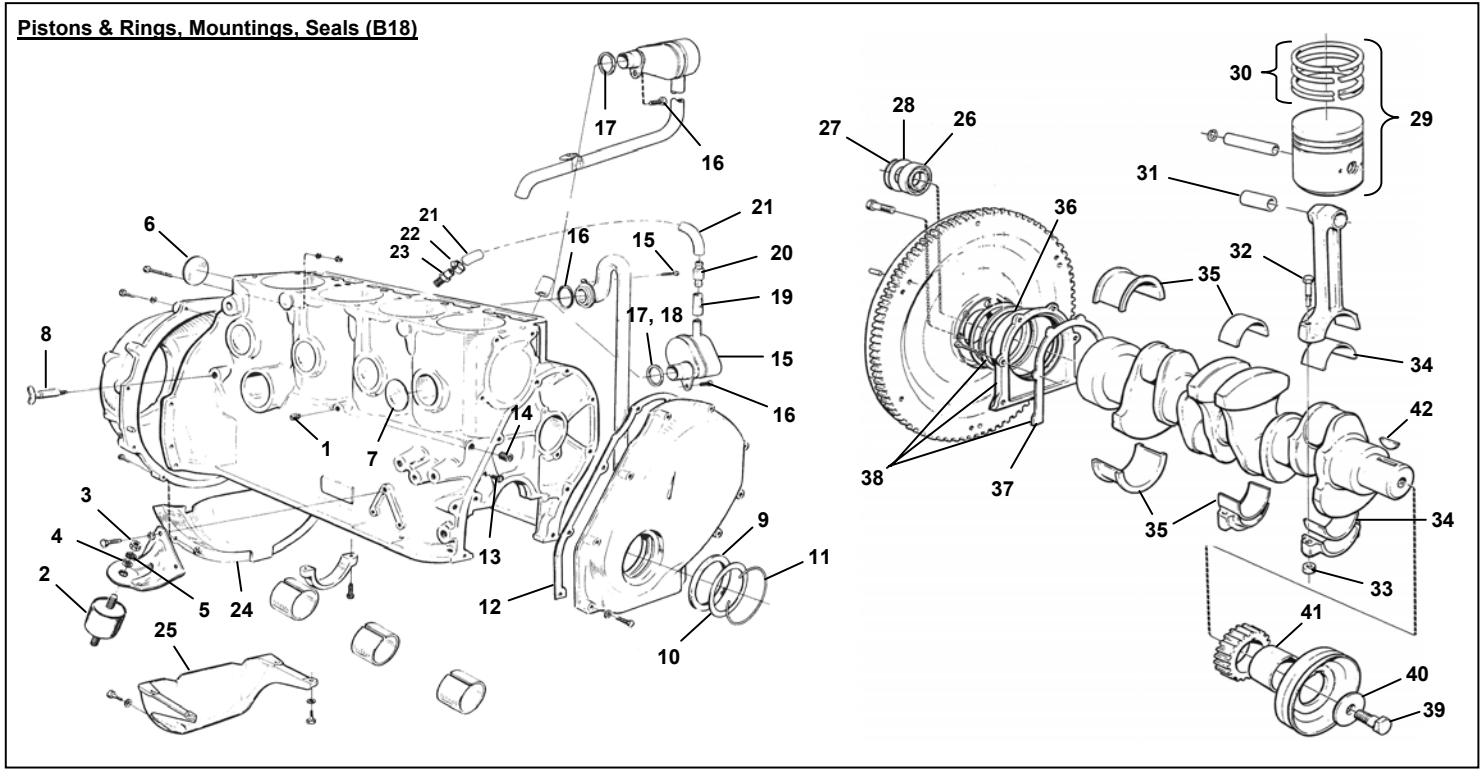


Oil Pump, Oil Filter, Sump Plug and Gasket:



1218706 (AR)	(1.)	Oil pump, made of aluminium (as original)		785
1218706 (SR)		Oil pump (made of steel)		975
RV-510	(2.)	Repair kit, for B20 type oil pump		325
430161	(2a.)	Spring, in oil pump		40
18130	(3.)	Bushing		36
418288	(4.)	Strainer for oil pump		260
418289	(5.)	Lock ring, for strainer		47
418360	(6.)	Rubber seal for oil delivery pipe		25
418627	(7.)	Oil delivery pipe, B18		Call
419539	(8.)	Oil delivery pipe, B20 (for current oil pumps)		295
418277	(9.)	Distributor drive gear		1535
418277-B	(9.)	Distributor drive gear	(good used)	600
418251	(10.)	Bush for drive gear		203
418643	(11.)	Oil dipstick		Call
190798	(12.)	Oil drain plug		32
18818	(13.)	Copper gasket		9
672910-1		Oil pressure sender	(repro)	44
418432	(14.)	Oil filter	(genuine)	75
418432-1		Oil filter	(repro)	60
418262	(15.)	Sump gasket		85
955523	(16.)	Bolt for sump attachment (length = 16 mm)		3
955524	(16.)	Bolt for sump attachment (length = 19 mm)		3
955894	(17.)	Flat washer		2
941907	(18.)	Curved spring washer		2

Pistons & Rings, Mountings, Seals (B18)



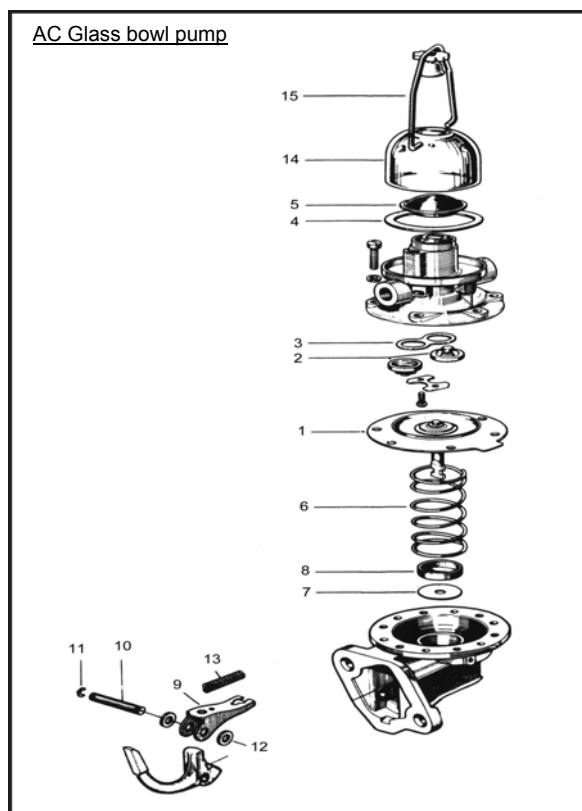
(Note. Pistons are sold in singles: ring sets are for 1 engine)

277016	Engine paint, red (250 ml can)	(R)	140			
672910-1	(1.) Oil pressure sender	(ref. 1606877)	44	275193	(29.) Piston with rings, B18, std.	(Mahle) 665
89095	(2.) Engine mounting	See 273059		275194	Piston with rings, B18, + 0,020"	(Mahle) 665
955850	(3.) Nut for engine mounting		7 pc.	275195	Piston with rings, B18, + 0,030"	(Mahle) 665
960145	(4.) Washer		5	275196	Piston with rings, B18, + 0,040"	(Mahle) 665
955924	(5.) Spring washer		3	275282	(30.) Piston ring set, B18, std.	(genuine) 620
273059	Engine mounting kit (with nuts/washers)		110 side	275282-R	Piston ring set, B18, std.	560
273059 (C)	Engine mounting, for <u>competition</u> use		125 side	275283	Piston ring set, B18, + 0,020"	(Perfect Circle) 560
89731	Gearbox mounting (1954-1969)		170	275284	Piston ring set, B18, + 0,030"	(genuine) 560
CVI-008	Complete mounting kit for 1 car		340 kit	275285-R	Piston ring set, B18, + 0,040"	625
418677	(6.) Core plug (42 mm)	(ref. 463902)	18 pc.	275286	Piston ring set, B18, + 0,050"	990
418718	(7.) Core plug (45 mm)	(ref. 463904)	18 pc.	418295	(31.) Small end bush (standard size)	84
82745	(8.) Drain cock on engine block		110	415223	(32.) Con rod bolt	NLA
418622	(9.) Felt seal, front		30	191410	(33.) Nut	15
418626	(10.) Retainer ring		55	271051	(34.) Big end bearing set (standard size)	305
418624	(11.) Lock ring		65	271052	Big end bearing set (- 0.010")	305
418272	(12.) Gasket	(ref. 1378907)	48	271053	Big end bearing set (- 0.020")	305
418416	(13.) Oil feed nipple		130	271214	(35.) Main end bearing set (standard size)	375
952075	(14.) Engine oilway plug	(2 per engine)	34	271215	Main end bearing set (- 0.010")	375
419808	(15.) Breather (replaces 418906, use ring 418905)		380	271216	Main end bearing set (- 0.020")	375
955512	(16.) Screw		2	276701	Main end bearing set (- 0.030")	375
418412	(17.) Sealing ring (early type di = 21)		14	418621	(36.) Felt seal, rear (original old-style sealing)	30
419805	(18.) Sealing ring (late B20 di = 26)		32	418257	(37.) Gasket for rear flange (now 430134)	30
419422	(19.) Hose		64	1218634-S	(38.) Crankshaft seal kit (oil seal type)	395
418982	(20.) Valve		78		This is a modernising kit, replacing old-style felt seal with modern type oil seal - highly recommended.	
943706	(21.) Hose, crankcase ventilation		145 m	430118	Oil seal for modern style sealing	75
942928	(22.) Clip		18	940111	(39.) Bolt for crankshaft pulley	15
942461	(23.) Nipple	(R)	75	191688	(40.) Washer	34
418353	(24.) Cover plate (early type, to 1966)		Call	418264	(41.) Hub	445
419314	(25.) Cover plate (1967-, <u>replaced by 463830</u>)		235	910123	(42.) Woodruff key	17
11009	(26.) Gearbox input shaft support bearing (R)		55	9992405-R	Puller for crankshaft gear	185
191848	(27.) Lock ring		10	WM10402	Workshop manual, engine B18A (genuine)	260
418663	(28.) Cover plate		58	WM10115	Workshop manual, engine B18B/D (genuine)	260

<u>Tank, PV:</u>			<u>Price</u>	<u>Tank, 445/Duett:</u>			<u>Price</u>
955138	Screws for tank fitting	1 pc	89246	Tank sender unit, Duett		NLA	
954336	Screw union, fuel pipe to fuel tank, B16/B18	65	89865	Rubber seal, under sender unit		50	
662153	Tank sender unit, PV 544 (B18)	865					
89865	Seal for sender unit	50	656046	Filler hose, PV 445/Duett B4B/B16		450	
FK-001	Fitting kit, sender unit (seal + screws)	64	661024	Filler hose, Duett B18 (to order only)		795	
13525	Filler hose (R)	85	951797	Hose clamp, tank end		19	
121520	Hose clamp for 13525	14 pc.	951795	Hose clamp, filler end		Call	
81891	Collar on early PV filler hose	58	665045	Filler cap, PV 445		NLA	
658049	Filler neck rubber collar, PV B16/B18	125	666181	Filler cap, Duett P210 from ch. 30089-		70	
662463	Filler cap (444/544)	158	656047	Outer flap on body, Duett		350	
16335	Seal under filler cap (subject to stock)	35					
277360	Filler cap (lockable, with Volvo logo)	NLA	419796	Fuel hose, in front of pump ('65-'69) (R)		32/m	
419796	Fuel hose, in front of pump ('65-'66) (R)	32/m	419797	Fuel hose, pump to carburettor ('65-'69) (R)		27/m	
419797	Fuel hose, pump to carburettor ('65-'66) (R)	27/m	WK31/2	In-line fuel filter (Mann)		25	
WK31/2	In-line fuel filter (Mann)	25					
954305	Fuel pipe under car (bundy pipe)	110/m	954305	Fuel pipe under car (bundy pipe)		110/m	
954322	Union (cap) nut for metal fuel pipe	28	954322	Union (cap) nut for metal fuel pipe		28	

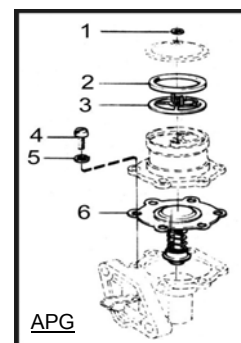
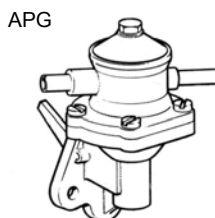
Fuel pump, with glass bowl, type AC (403269/234008), 1947-1964

403269	Fuel pump (B4B/B14A/B16)	NLA
234008	Fuel pump (B18)	NLA
CVI-AC1	Union, to use pump with <u>rubber</u> fuel hose	52 pc
61942	(1.) Diaphragm (genuine)	245
73580	(2.) Valve (2 per pump)	65 pc
73582	(3.) Gasket under valve (double: 1 per pump)	14
15517	(3.) Gasket, under valve (single: 2 per pump)	10 pc
18780	(4.) Gasket under glass bowl (cork type)	20
190633	(4.) Gasket under glass bowl (rubber type)	20
1378905	Gasket, against engine block (2/car)	11 pc
276223	Repair kit (with instruction sheet)	310
73537	(5.) Strainer	See 276224
234002/3	(7/8.) Seal/retainer	See 276224
61945	(9.) Lever	See 276224
73529	(10.) Shaft	See 276224
70498	(11.) Lock ring (2 per pump)	See 276224
61947	(12.) Washer	See 276224
61949	(13.) Spring	See 276224
276224	Overhaul kit (276223 + above items)	525
460678	Plastic spacer pump/engine (ref: 301002)	74
73575	(14.) Glass bowl	160
73539	(15.) Brace, for glass bowl	245
64757	Fuel hose (braided), between pipe & pump	185
954343	Elbow union, B16A up to ch. 234528	85
954336	Elbow union, B16A from ch. 234529-	65
16218	Elbow union, B16B	90



Fuel pump, type Pierburg (418878, marked "APG"), '65-'69:

15521	(1.) Fiber washer	See 276520
418948	(2.) Gasket, under lid	20
418946	(3.) Strainer (NB. Not included in 276520)	45
956078	(4.) Screw	3 pc.
955918	(5.) Spring washer	2 pc.
D-418878	(6.) Diaphragm (with spring, seal, retainer)	155
1378905	Gasket, against engine block (2/car)	11 pc.
276520	Repair kit for 418878 (nos. 1, 2, 4-6)	210



Fuel pump, current genuine for B18/B20 (Pierburg):

1336184	Fuel pump, B18/B20 (genuine)	360	460678	Plastic spacer pump/engine (ref: 301002)	74
1336184-1	Fuel pump, B18/B20 (repro)	265	1378905	Gasket, against engine block (2/car)	11 pc
419796	Fuel hose, in front of pump ('65-'69) (R)	32/m	419797	Fuel hose, pump to carburettor ('65-'69) (R)	27/m

Carburettor, type Carter (B4B), 1947-1953:

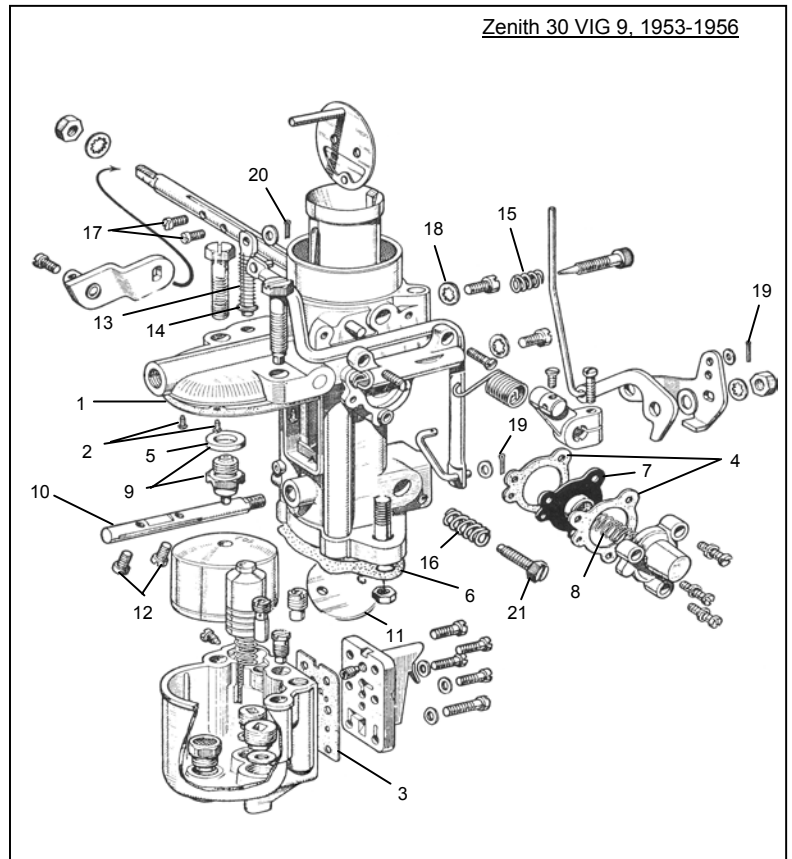
Please register interest on our website if you wish to acquire parts for this carburettor.

61846 Thermostat spiral, carb throttle spindle, B4B 175

Carburettor, type Zenith 30 VIG 9 (B4B), 1953-1956:

(Note. Repair kit fits both carburettor 71670 (C1412) & 71860 (C1412B))

71860 (ER)	Rebuilt carburettor (<u>exchange</u>)	1885
71690	(1.) Gasket	See set
14949	(2.) Nail screw	See set
71721	(3.) Gasket	See set
71689	(4.) Gasket for economy diaphragm	24
120687	(5.) Sealing washer	See set
403288	(6.) Gasket	See set
275419	Gasket sets (no. 1-6)	130
71688	(7.) Diaphragm	See set
71689	(4.) Gasket	24
71687	(8.) Spring	See set
71688-1	Economy diaphragm set (no. 4 (x 2 pc), 7, 8)	125
71710	(9.) Needle valve (with washer 120687)	175
71681	(10.) Throttle spindle	155
71682	(11.) Throttle disc	125
71683	(12.) Screw, disc to spindle	6 pc.
71708	(13.) Spring for pushrod 71707	7.50
71709	(14.) Washer	2.50
71714	(15.) Spring for mixture screw	16
71716	(16.) Spring for stop screw	12
71693	(17.) Screw, air vent disc to air vent spindle	5 pc.
11933	(18.) Lock washer	Rep kit
17290	(19.) Split pin	Rep kit
907802	(20.) Split pin	Rep kit
276351	Repair kit: contains all above	625
71715	(21.) Stop screw	21

Throttle control, B4B/B16:

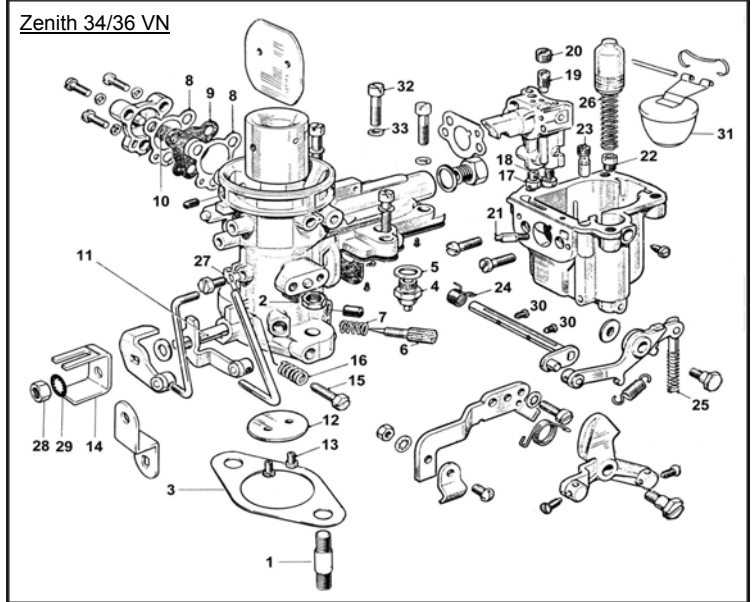
81068	Accelerator pedal, 444 1947-1956	220
660533	Pedal rubber (gas), 1957-1969	50
81803	Rubber cushion under accelerator pedal	10
81061	Rubber seal, under pedal, 444/445 (to '56)	155

Zenith 34 VN (B16A) & Zenith 36 VN (B18A) Carburetors:

237027 (R)	Zenith 34 VN carburettor, 1957-1960	2850
237128	Zenith 36 VN carburettor, 1961-1966	2850

(NB. The above carbs. are brand new - not overhauled)

953237	(1.) Threaded stud, under carburettor	10 pc.
955826	(2.) Nut	3 pc.
403882	(3.) Gasket, under carburettor, B16A	10
418549	(3.) Gasket, under carburettor, B18A	10
275418	Gasket set (incl. retainer nail 950885)	78
237382	(4/5.) Needle valve and seat	175
71955	(6.) Mixture screw	44
71956	(7.) Spring for mixture screw	26
237058 (8/9/10)	Economy diaphragm kit	125
CVI-ZSK 1	Service kit (genuine parts)	275
71921	(11.) Throttle spindle, 34 & 36 VN	155
71922	(12.) Throttle disc, 34 VN	75
237152	(12.) Throttle disc, 36 VN	95
71683	(13.) Screw, disc to spindle (2 per carb)	6 pc.
CVI-002/003	Bushes for throttle spindle	60/pair
276290	Throttle spindle kit, B18A	310



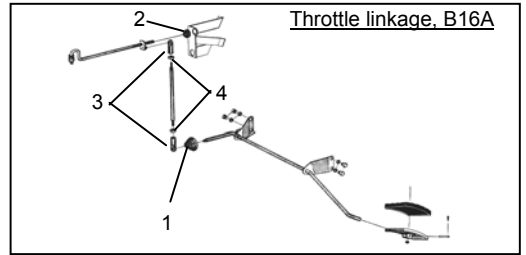
656695	(14.) Lever (late B16, all B18)	65
71715	(15.) Throttle stop screw	21
71716	(16.) Spring, for throttle stop screw	12
237023	(31.) Float, 34 & 36 VN	175
71951 (32/33.)	Screw/washer, for float chamber (4/carb.)	9 pc.

(NB! Overhaul kits include the following: all gaskets plus items numbered 3-29, + bushes and welch plug for throttle spindle but without item no. 14 in B16 set)

276286/289+	Overhaul kit, 34 VN	695
276286/290+	Overhaul kit, 36 VN	695

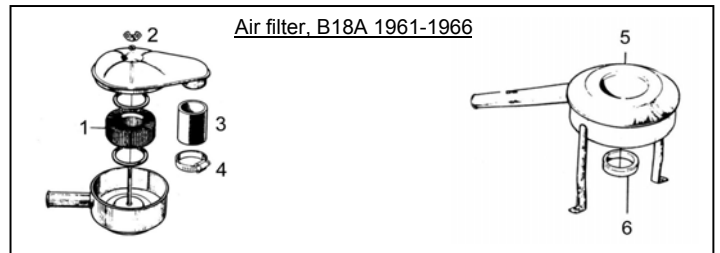
Throttle Linkage, B16A

653218	(1.) Dust cover (to engine bay), to ch. 20999	95
658660	(2.) Bush for mainshaft	75
959088	(3.) Ball-joint (with ball & brace)	58 pc.
955780	(4.) Nut	2 pc.



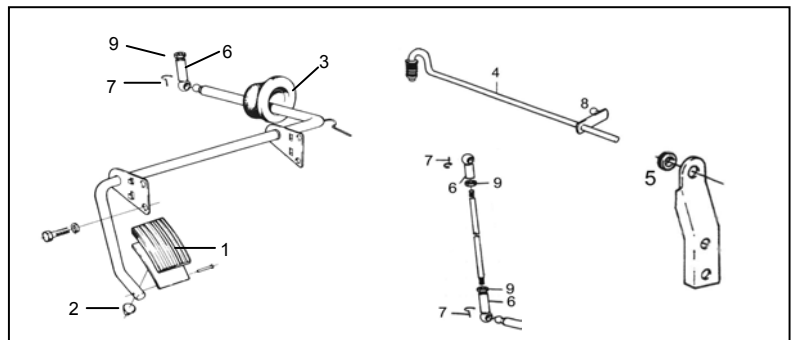
Air filter for B18A (1961-1966)

73607	(1.) Filter element (AC filter 73603, early B18A)	145
956903	(2.) Wing nut for filter lid	15
952982	(3.) Connecting hose (fits oilbath filter also)	65
951798	(4.) Hose clamp	15 pc.
669893	(5.) Air filter (B18A later ("frying pan") type (Call if you just want to replace the element)	873
656871	(6.) Rubber collar under filter (even B16A)	155



Throttle Linkage, B18A (up to 1966)

660533	(1.) Pedal pad	50
81803	(2.) Rubber cushion, under pedal	10
661967	(3.) Rubber dust seal, to engine bay	75
661963	(4.) Mainshaft	185
656695	Lever, on carburettor (see no. 14 above)	65
666143	(5.) Bush for mainshaft	35 pc.
955512	Screw for bracket	2 pc.
959088	(6.) Ball-joint (fits later models also)	58 pc.
959093	(7.) Locking brace	10
	8 Ball (with nut), fits 959088	Included on 959088
955780	(9.) Nut, under ball-joint	2

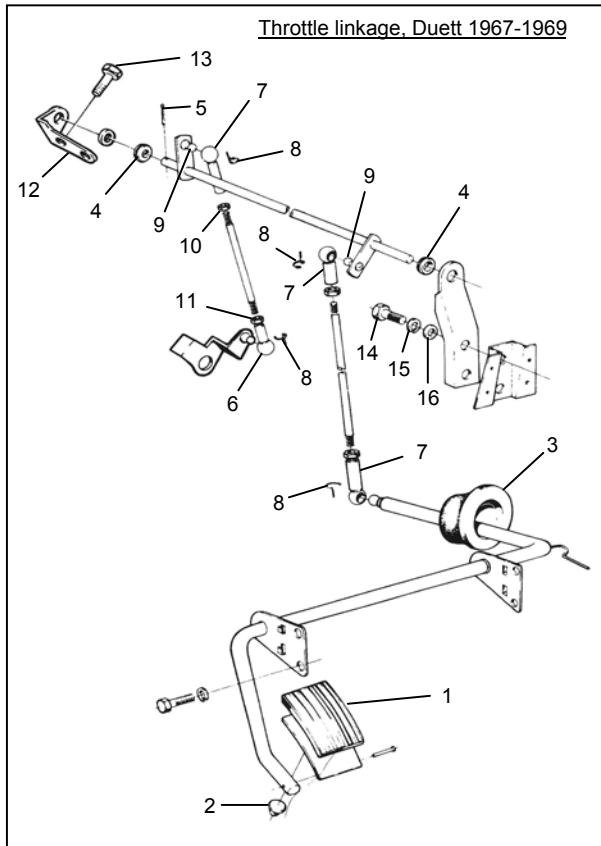
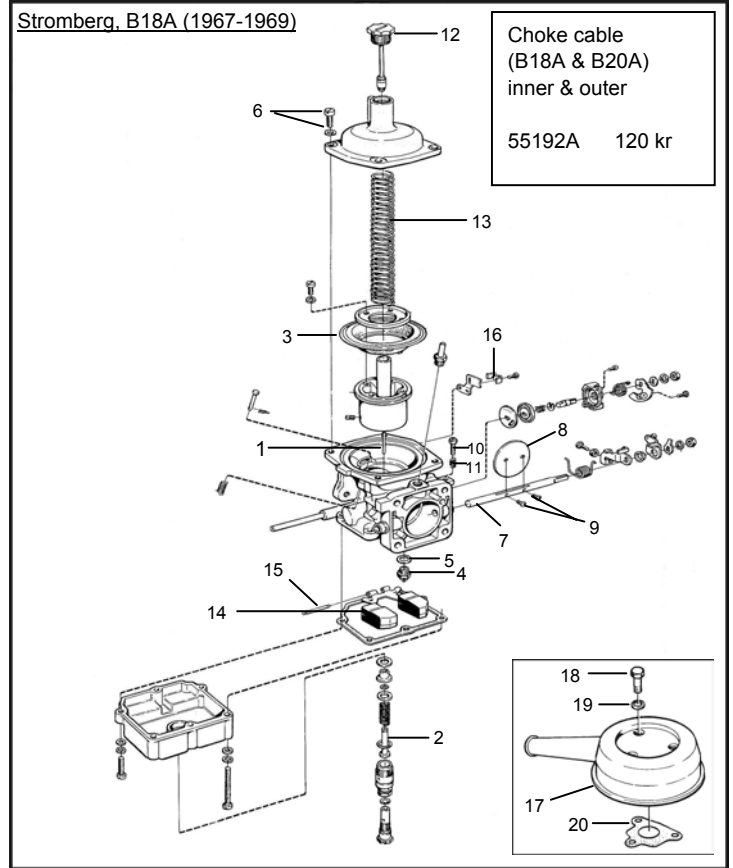


Choke control, B16A/B18A

55192	Choke cable, inner	28 m	654507	Rubber grommet, cable through bulkhead	35
88783	Choke cable, outer spiral	50 m	55192A	Choke cable, inner & outer, single carb.	120

B18A Carburettor, 1967-1969

237243	Stromberg 175 CD2S (B18A, '67-'68) (R)	2950
237243 (ER)	Exchange carburettor	2400
275489	Gasket and lock washer set	271473 140
237252	(1.) Needle	125
237290	(2.) Jet	90
237385	(3.) Diaphragm, genuine (hydrin b)	237666 55
237385-R	Diaphragm, repro (nitrile based)	15
237382	(4/5.) Needle valve (with washer 237311)	175
820352	(6.) Screw & lock washer, vacuum chamber lid	8 pc. 8
CDSK 1	Service kit (genuine parts incl. needle)	410
237268	(7.) Throttle spindle	135
237272	(8.) Throttle disc	120
237273	(9.) Screw, disc to spindle	8 pc. 8
CVI-001	Bushes, for throttle spindle in carb. body	75 pair 75
275489/276298	Overhaul kit (genuine parts incl. needle)	525
237286	(10.) Throttle stop screw	42
820344	(11.) Spring, for throttle stop screw	22
237347	(12.) Dashpot lid (damper)	210
237263	(13.) Piston return spring	110
237292	(14.) Float	230
237293	(15.) Float pin	42
237284	(16.) Clamp for (outer) choke cable	17
419578	Heat shield, under carburettor	80
418754	Gasket (heat shield/manifold/carburettor)	7 pc. 7
953237	Threaded stud, under carb.	10 pc. 10
955826	Nut	3 pc. 3
679260	(17.) Air filter (without vent)	478
679261	(17.) Air filter (with vent)	478
955531	(18.) Bolt	11
941907	(19.) Spring washer	2
680642	(20.) Gasket, filter/carburettor	16



Throttle linkage, B18A, 1967-'69:

660533	(1.) Pedal rubber	50
81803	(2.) Rubber cushion under pedal	10
661967	(3.) Rubber dust seal, to engine bay	75
666143	(4.) Bush for mainshaft	35
907824	(5.) Split pin	1
942837	(6.) Ball-joint, lh thread (with ball & lock brace)	58
959088	(7.) Ball-joint, rh thread (with ball & lock brace)	58
959093	(8.) Lock brace	10
959094	(9.) Ball (with nut), fits 959088	Buy 959088
955780	(10.) Nut, under ball-joint, rh thread	2
942836	(11.) Nut, under ball-joint, lh thread	2
419335	(12.) Bracket	Call
955512	(13.) Screw for bracket	2
950045	(14.) Screw for bracket	4
955920	(15.) Spring washer	2
955893	(16.) Washer	2

Choke control, B18A, 1967-'69:

55192	Choke cable, inner	28 m
88783	Choke cable, outer spiral	50 m
55192A	Choke cable, inner & outer, single carb.	120
654507	Rubber grommet, cable through bulkhead	35

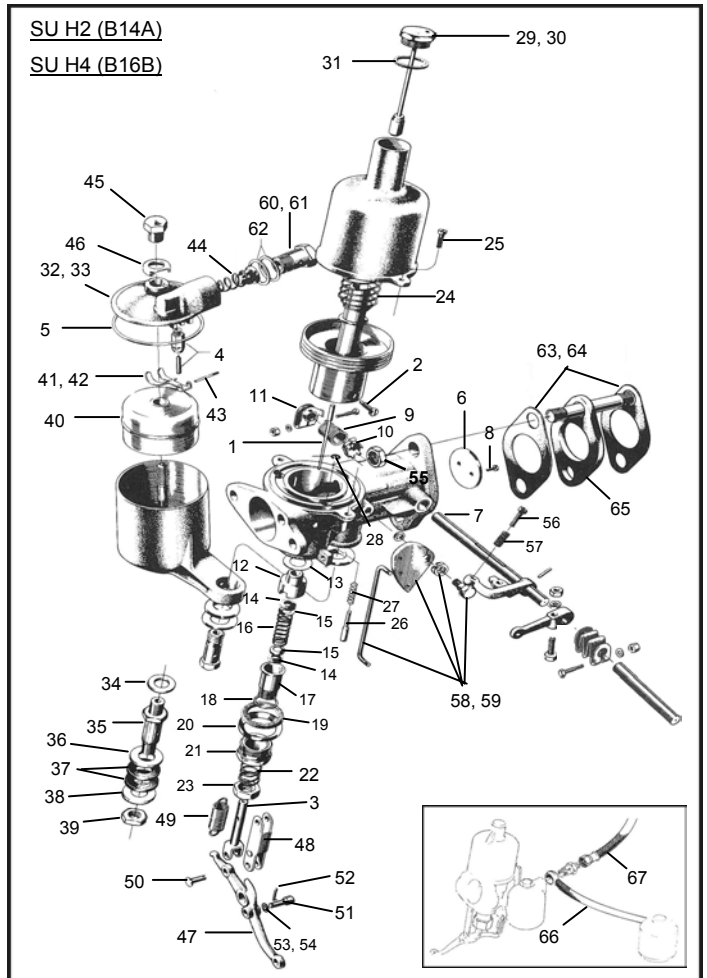
71870/71	SU H2 carburetors, B14A	Call
237069/70	SU H4 carburetors, B16B	6600 pair
71818	(1.) Needle, B14A	145 pc.
237009	(1.) Needle, B16B, carbs with standard filters	140 pc.
237050	(1.) Needle, B16B, for carbs with oilbath filter	165
237010	(2.) Piston lock screw, B16B	48
71820	(3.) Jet	158
71841	(4.) Needle valve and seat	160
16347	(5.) Gasket under float chamber lid	14
275420	Gasket set, for 2 carburetors, B14A/B16B	325
275420+	Service kit (above items), for 2 carbs.	895

71848	(6.) Throttle disc, B14A	140 pc.
71846/47	(7.) Throttle spindle (front and rear), B14A	370 pair
237014	(7.) Throttle disc, B16B	140 pc.
237012/13	(7.) Throttle spindle (front and rear), B16B	330 pair
71849	(8.) Screw, disc to spindle	7 pc.
276291	Throttle spindle kit, 2 carbs. (6, 7, 8 + bushes)	675 pair
276216	Overhaul kit (for both carbs.), B14A	1395 pair
276217/291+	Overhaul kit (for both carbs.), B16B	1350 pair

71850	(9.) Throttle shaft return spring	85
71851	(10.) Clamp	85
71852	(11.) Retainer	95
71826	(12.) Jet bearing (upper)	105
18846	(13.) Copper gasket (above jet)	11
71828	(14.) Cork gasket (2 per carburettor)	11 pc.
71829	(15.) Washer (2 per carburettor)	18 pc.
71830	(16.) Spring	34
71827	(17.) Jet bearing (lower)	66
18847	(18.) Copper gasket, under lower bearing	13
71824	(19.) Cork gasket	11
71825	(20.) Retainer	34
71821	(21.) Lock nut, for jet	68
71823	(22.) Spring	25
71822	(23.) Adjuster nut	33
CVI-1593	Jet bearing kit for 2 carbs (12-23 above)	895 pair

71816	(24.) Piston return spring	58
14185	(25.) Screw, for vacuum chamber lid	8 pc.
237041-1	Lift pin kit, 1 carb. (with nos. 26/27/28.)	94 kit
71817	(29.) Dashpot lid (brass), B14A	210
237008	(30.) Dashpot lid (brass), B16B	210
190349	(31.) Gasket, under lid	8
71838	(32.) Float chamber lid, B14A/early B16B	750
237061	(33.) Float chamber lid, later B16B	725
276404	Fitting kit, for float chamber (34-39)	185 kit
71840	(40.) Float	285
71842-1	(41.) Lever, above float (early copper type)	94
71842-2	(42.) Lever, above float (later stainless type)	48
131016	(43.) Pin	10
71843	(44.) Filter (with spring), float chamber inlet	64
150182	(45.) Nut for float chamber lid (polished brass)	65
237062	(46.) Protector washer, under nut	14

71831	(47.) Lever (brass), under carburettor	175
71832	(48.) Link	105
71833	(49.) Return spring	55
14507	(50.) Cotter pin bolt (3 per carburettor)	18 pc.
71834	(51.) Cotter pin bolt (1 on rear carb.)	30
907812	(52.) Cotter pin	3 pc.
237054	(53.) Star washer (d = 3/16")	5 pc.
237053	(54.) Star washer (d = 1/8")	5 pc.



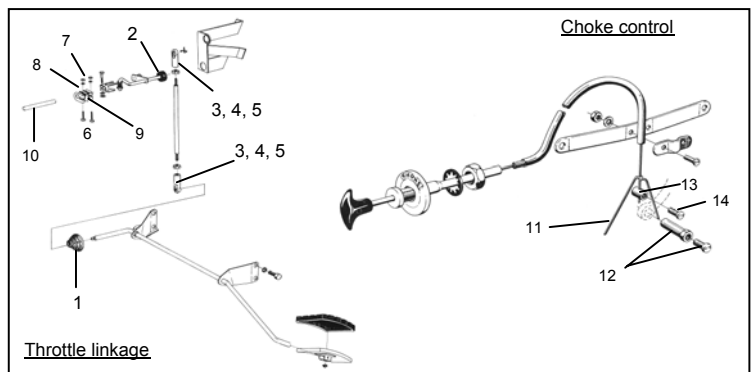
950364	(55.) Nut (B16B)	3 pc.
71855	(56.) Idle screw	16
71856	(57.) Spring	9
71835/71857/8	Cam idle set, B14A (58.)	140
237011/71857/8	Cam idle set, B16B (59.)	140
180332	(60.) Banjo bolt, front	75
180333	(61.) Banjo bolt, rear	85
191228	(62.) Fiber washer	8
403796	(63.) Gasket, manifold/insulating flange, B14A	18
418053	(64.) Gasket, manifold/insulating flange, B16B	14
418052	(65.) Insulating flange	120
652136	(66.) Fuel hose (between carburetors)	340
661882	(67.) Fuel hose (from fuel pump)	340

Air filter (not on diagram)

652135	Air filter, B14A	Call
403750	Gasket, between filter & carburettor, B14A	18 pc.
660447	Air filter, B16B	325
403919	Gasket, between filter & carburettor, B16B	15 pc.
1001	Decal (sticker), for 660447 filter	28 pc.

Throttle and choke linkage, B16B:

653218	(1.) Dust excluder (to engine bay)	95
658660	(2.) Bush for mainshaft	75
959088	Ball-joint/ball/brace (3/4/5.)	58 pc.
106837	(6.) Bolt	20
150183	(7.) Nut	5
120006	(8.) Washer	10
71910	(10.) Intermediate shaft, B16B	74
71676-1 (6-10.)	Coupling, with bolt, nut, washer, shaft	155 set
71678/79-1	Stirrup (11.) Link pin (complete) (12.) (2 pcs.)	158 set
21882	(13.) Retainer	65
14012	(14.) Screw	4



(More items available - please call)

237244/45 (R) SU HS6 (B18D) (NB. 3-bolt filter: state needle) 5250 pair
 237244/45 (ER) Rebuilt carburettor, exchange (concours) 4750 pair

237145 (1.) Needle ("KA", early standard filter) 135
 237221 (1.) Needle ("ZH", later standard filter) 130
 237183 (1.) Needle ("KB", early oilbath filter) 135
 237249 (1.) Needle ("KE", later oilbath filter) 135

SU-GP 18 Gasket set, for 2 carburettors 145
 237186/87 (2.) Jet (front/rear), complete 190 pc.
 237188 (3.) Rubber seal, on jet 10 pc.
 237192 (4.) Needle valve and seat 145 pc.
276278+ **Service kit (2 carbs.) (excls. needles) 640 pair**

237094 (5.) Throttle spindle 140
 237109 (6.) Throttle flap 115
 71849 (7.) Screw, disc to spindle 2 per spindle 7
 907174 (8.) Lock pin 11
 276292 Throttle spindle kit, with bushes (for 2 carbs.) 580 pair
276278/292 Overhaul kit, 2 carbs. (excls. needles) 885 pair

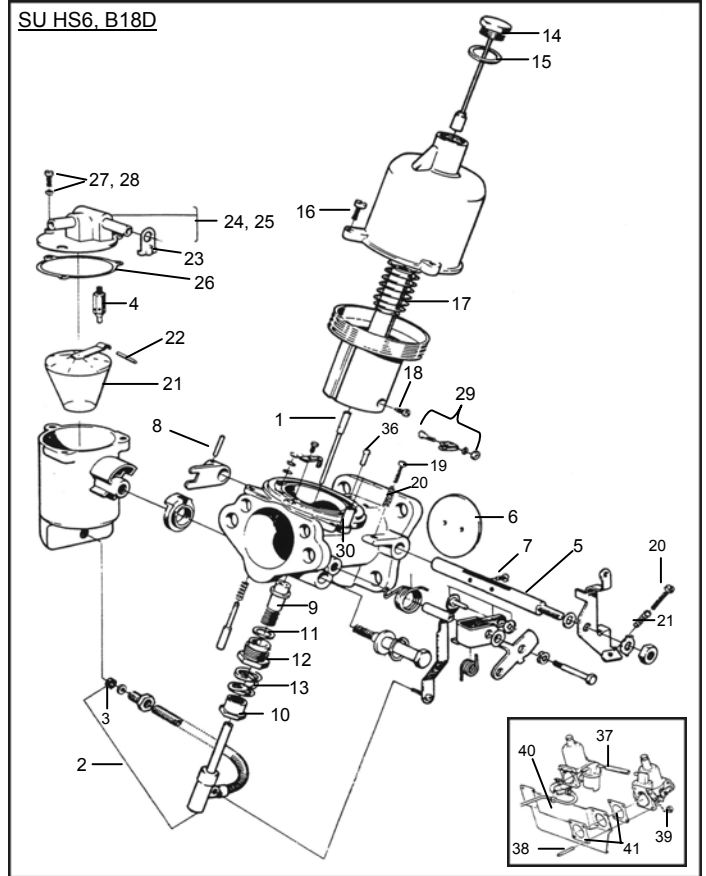
237080 (9.) Jet bearing 65
 237082 (10.) Adjuster nut 50
 237081 (11.) Washer 20
 237083 (12.) Lock nut 55
 71823 (13.) Spring 25
CVI-1341 Jet bearing kit for 1 carb. (nos. 9-13) 140 kit

1129629 Dashpot oil (SU genuine: 125 ml bottle) 65

237144 (14.) Dashpot lid (damper) 150
 190349 (15.) Gasket 8
 237084 (16.) Screw, vacuum chamber lid 8
 71816 (17.) Piston return spring 58
 237105 (18.) Lock screw, for needle 16
 237085/71856 Adjuster screw/spring idle/choke (19/20.) 22

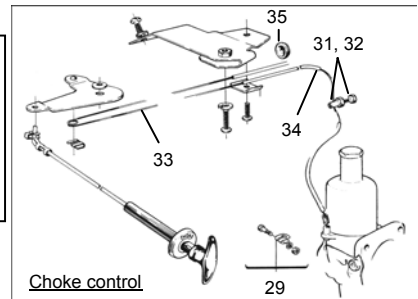
237457 (21.) Float (ref. 237216) 145
 131016 (22.) Float pin 10
 237131 (23.) Baffle 12
 237214/15 (24/25.) Float chamber lid/valve/float (front/rear), B18 445 pc.
 237106 (26.) Gasket, under lid 6
 14185 (27.) Screw, float chamber lid (concours) 8
 955918 (28.) Spring washer 2

237178 (29.) Clamp, outer choke spiral 55
 237168 (30.) Ferrule, for choke cable 45
 418561/950003 Retainer/screw, for choke cable (31/32.) 36
 55192 (33.) Inner choke cable 28/m
 88783 (34.) Outer spiral 50/m
 654507 (35.) Rubber grommet, through bulkhead 35



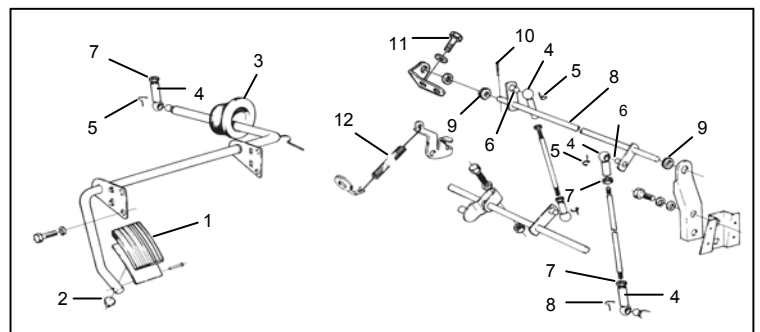
237104 (36.) Nipple, vacuum advance pipe (if fitted) 55
 419797-80 (37.) Hose, between carbs. (80 mm) (R) 10
 953236 (38.) Pin stud, on inlet manifold (8/car) 10
 955826 (39.) Nut (for 953236) 3
 418512 (40.) Heat shield, under carbs. Call
 418754 (41.) Gasket, either side of shield (4/car) 7 pc.
 419251 Shield, throttle linkage, wintertime, -'66 220

55192D:
 Choke cable, compl.
 (inner & outer), B18D
 Price: 195 kr



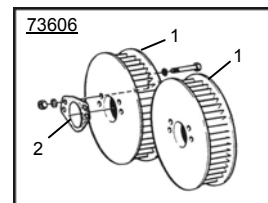
THROTTLE LINKAGE, SU CARBURETTORS (B18D):

660533 (1.) Pedal rubber 50
 81803 (2.) Rubber cushion, under accelerator pedal 10
 661967 (3.) Rubber grommet, through bulkhead 75
 959088 (4.) Ball-joint (with ball & locking brace) 58 pc.
 959093 (5.) Lock brace 10
 959094 (6.) Ball (with nut), fits 959088 See 959088
 955780 (7.) Nut, under ball-joint 2
 662006 (8.) Mainshaft Call
 666143 (9.) Bush for mainshaft 35
 907824 (10.) Split pin 1
 955512 (11.) Screw for bracket 2
 418963 (12.) Throttle return spring (1 per carb.) 30



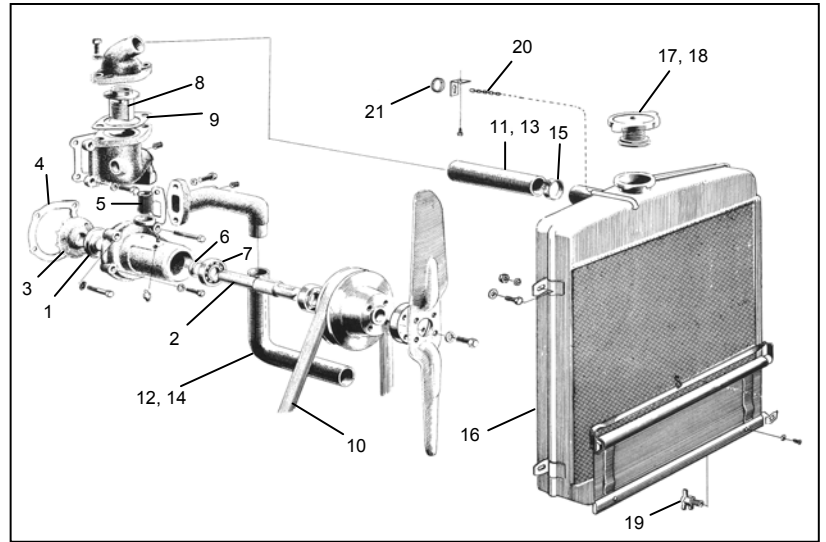
AIR FILTERS, SU CARBURETTORS (B18D):

73606-R (1.) Air filter, 1961-1966 110 pc.
 73606-CR (1.) Air filter, Volvo blue with decal 185 pc.
 FK-73606 Fitting kit, for 2 filters (excl. gaskets) 25 set
 418447 (2.) Gasket 15 pc.
 1006 Decal/sticker (AC type) for filter 73606 20 pc.



Ram pipe filters stocked for all SU carbs. 280 pair

			Price
418031	Water pump (remanufactured)		1120
412338	(1.) Seal (in water pump)	(R)	185
403352	(2.) Shaft		165
403853	(3.) Impeller		185
403105	(4.) Gasket for water pump		28
13911	(5.) Hose between pump and thermostat h'sng.		24
70913	(6.) Thrower ring		20
11136	(7.) Bearing	(R)	Kit
54609	Repair kit for waterpump		725
273163	(8.) Thermostat (Wahler, 80 degrees)		125
403161	(9.) Gasket for thermostat		24
403109	(10.) Fan belt (B4B)		138
951684	(10.) Fan belt (B16)		53
87994	(11.) Radiator hose, upper, B4B	(R)	48
88131	(12.) Radiator hose, lower, B4B		95
660094	(13.) Radiator hose, upper, B16		97
660095	(14.) Radiator hose, lower, late B4B, all B16		86
951792	(15.) Hose clamp		Call
28471/252078	Radiator, B4B/B16 (16.)		Call



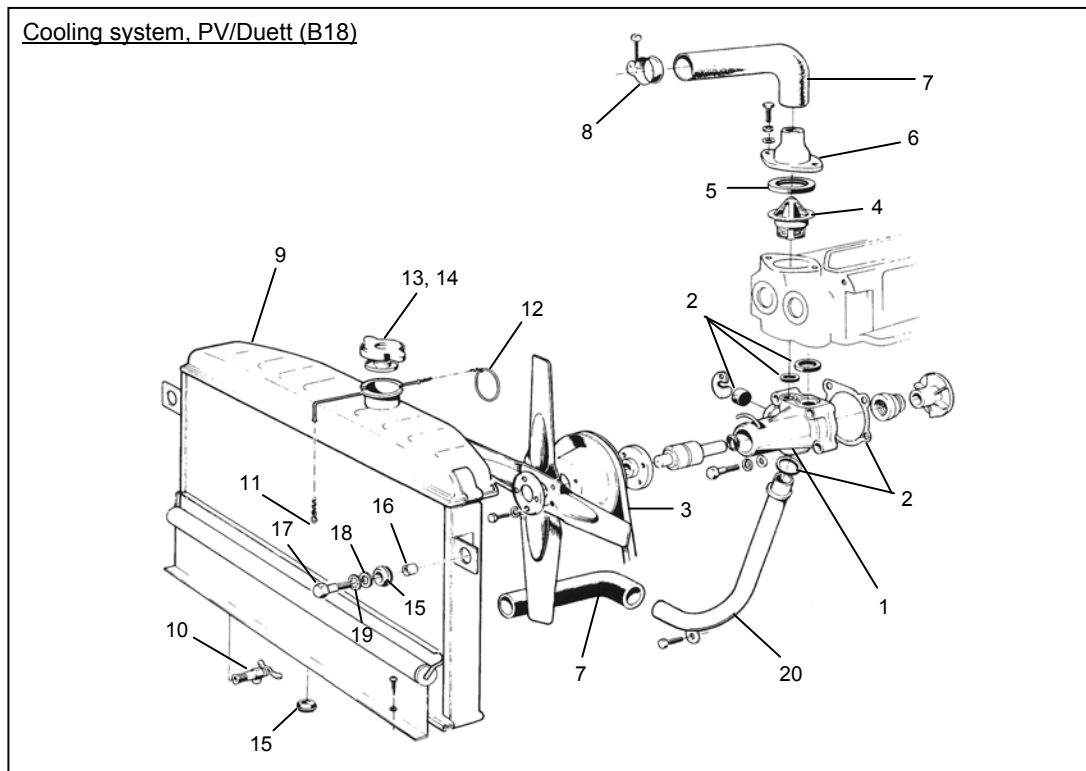
87842(AC)	(17.) Radiator cap (type AC, with logo)	120
87842	(18.) Radiator cap (current genuine)	110
87502	(19.) Drain cock	191
657014	(20.) Chain for radiator blind	55 m
88495	(21.) Pull ring for chain	20

COOLING SYSTEM, B18

271602	(1.) Water pump kit (with gasket, seals, bolts)	925
271602-1	Water pump kit, repro.	375
275540-R	(2.) Gasket set	45
960282	(3.) Fan belt (Gates)	55
418496-R	(4.) Thermostat (78 degrees)	85
419693	(4.) Thermostat (82 degrees, Wahler)	98
273342	(4.) Thermostat kit, with seal (82 deg. Wahler)	105
1218680	(4.) Thermostat (88 degrees, Wahler)	95
460579	(4.) Thermostat (92 degrees)	95
418361	(5.) Rubber seal for thermostat	10
418325	(6.) Aluminium housing, for thermostat	275
FK-004	Fitting kit for aluminium housing	7 set
663031	(7.) Radiator hose, upper and lower	70 pc.
952659	(8.) Hose clamp	12 pc.
273189	Radiator hose kit (1 hose + 2 clamps)	85

252087	(9.) Radiator Brand new coming soon	Call
1013	Radiator sticker (decal), B18	20
87502	(10.) Drain cock	191
313705	(11.) Chain for radiator blind	55 m
88495	(12.) Pull ring for chain	20
87842 (AC)	(13.) Radiator cap (type AC, with logo)	120
87842	(14.) Radiator cap (current genuine)	110
673989	(15.) Rubber bush (3/radiator)	16 pc.
663497	(16.) Sleeve (2/radiator)	63 pc.
940115	(17.) Bolt (2/radiator)	3 pc.
960148	(18.) Washer (2/radiator)	2 pc.
955950	(19.) Lock washer (2/radiator)	2 pc.
273064	Fitting kit for radiator, B18 1961 -1966 (contains items above (not 16.) + 2 rad hose kits)	Call
418334	(20.) Water inlet pipe	325

Cooling system, PV/Duett (B18)



B4B/B14AAuto-Lite Distributor IAT-4006 (72944), B4B
(Engine no. 1-94537, 94634-94899)

72986	Condenser	110
72971	Rotor arm	95
72970	Distributor cap	130
72997	Contact breaker points	110

Auto-Lite Distributor IGS-4210 (72570), B4B
(Engine no. 94538-94633, 94900-95185, 96634-96828)

72792	Condenser	110
72794	Rotor arm	95
72795	Distributor cap	130
72791	Contact breaker points	110

Bosch distributor (76853), B4B (no. 95186-96633, 96829 to 1956), all B14A

77661	Condenser	Ring	
76977	Rotor arm		
233910	Contact breaker points	} see B16 parts	
233260	Distributor cap		

Spark plugs, Ignition lead sets, B4B

233982	Spark plug, 10 mm		52
233979	Spark plug, 14 mm	(Bosch)	35
54412	Ignition lead set	(R)	240

IGNITION SYSTEM, VOLVO PV/DUETT (B16)

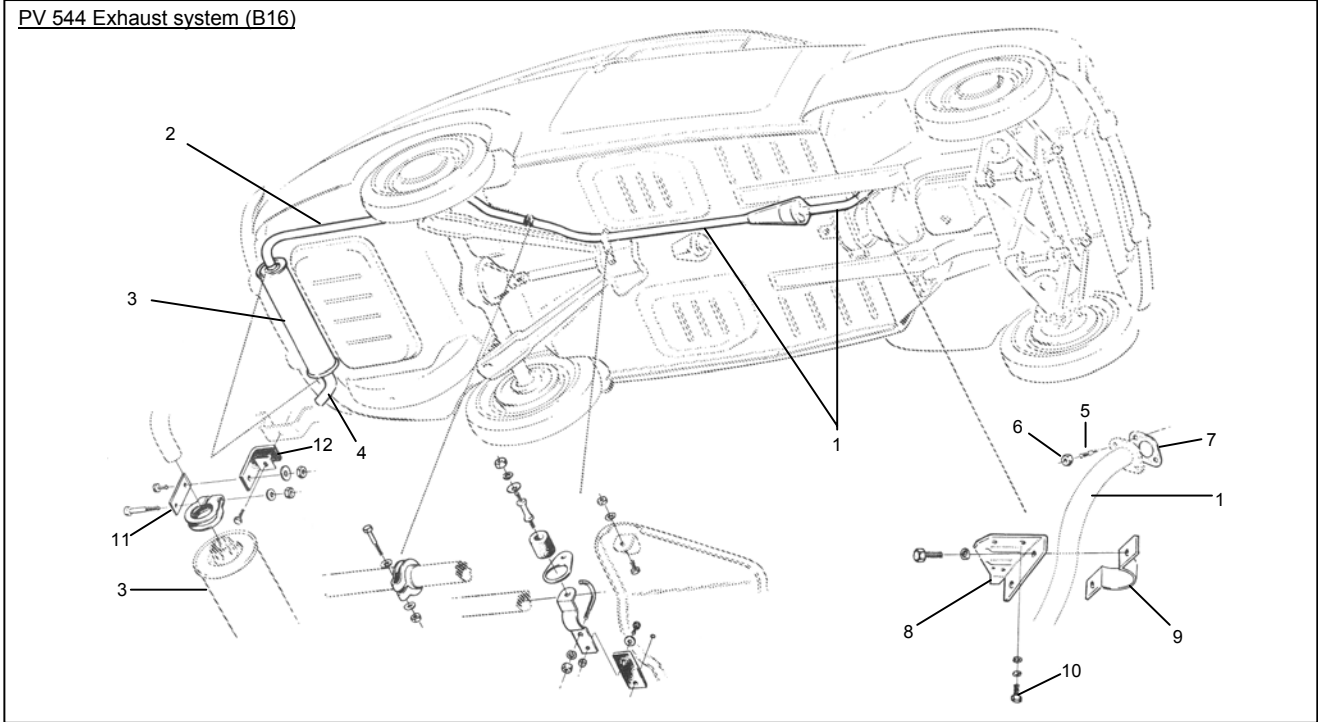
233347 (ER)	Distributor, <u>exchange</u> reconditioned	Call	233979	Spark plug, B16A	35
233263	Lower bush for distributor, B16	63	233188	Spark plug, B16B	38
233260	Distributor cap, B16	(now 870690) 130	275652-1R	Ignition lead set, without bakelite cap	210
76977	Rotor arm, B16	(now 238258) 130	275652-2R	Ignition lead set, with bakelite cap	240
77732	Condenser	125	673261	Ignition lock barrel, w. 2 keys (<u>now 673261</u>)	395
233910	Contact breaker points	65	657291/667132 (R)	Key blank	Call

IGNITION SYSTEM, VOLVO PV/DUETT (B18)

238731/239457	Distributor, B18A/D, to 1964	(1.) 1950	238258	Rotor arm, genuine, B18 to 1964	130
240214 (ER)	Distributor, B18A 1965-1969	(2.) 1950	243903	Rotor arm, genuine, 1965-'69	62
240208 (ER)	Distributor, B18D '65-'66	(3.) 1950	241397	Condenser, B18	85
(NB. All distributors are overhauled and sold on an exchange system)			238859	Points, B18A(-'68), B18D (-'64)	66
418265	Gasket, under distributor base	8.50	240149	Points, B18D, '65-'68	75
240586	Small parts set for nos. 2 & 3 above	185	271412	Spark plug set, B18A (R)	155
233262	Bush (upper), for distributor shaft	63	271411	Spark plug set, B18D (genuine)	155
238850	Bush (lower), for distributor shaft	52	238960	Ignition coil	3550
240588	Screw/insulating set, points and condenser	138	1009	Decal, B18 Ignition coil (yellow, 1961-1966)	20
955229	Screw, through housing (in kit 240588)	2	1012	Decal, B18 Ignition coil (white, '67-'68)	20
241659	Spring clips for distributor cap, nos. 1 & 3	16 pair	673261	Ignition lock barrel, with 2 keys ("Neiman")	395
241659	Spring clips for no. 2 above	16 pair	673339	Key blank, B18 (for "Neiman" locks)	55
976733	Rubber hose for vacuum adv. mechanism	93 m	660140	Key blank for "Assa" locks (<u>genuine</u>)	95
233836	Drive coupling, at distributor base	NLA	275660	Ignition lead set, as original	260
233837	Lock pin for coupling	20	241850 (Brn)	Plug cap (angled 90 degrees), brown	24
233838	Spring retainer for pin	Call	241850 (SV)	Plug cap (angled 90 degrees), black	28
870690	Distributor cap, genuine	130	241605	Plug cap (resistor), straight (239240)	42
			681934/684048	Steering ignition lock (late accessory)	NLA
			241493	Start contact plate	250
			680196	Key blank for steering column lock	65

660514	(1.) Downpipe (incl. Frt silencer, gen)	1957-1961	685	953259	(5.) Pin stud (manifold to downpipe)	15
660514 (R)	(1.) Downpipe, 1957-1961	(repro.)	450	190852	(6.) Nut	12
89819	(2.) Intermediate pipe, 1947-1961		445	403546	(7.) Gasket	35
659544						
89826	(3.) Silencer, up to ch. 226237	}	610	657783	(8.) Bracket	340
659557				(3.) Silencer, from ch. 226238	657784	(9.) Clamp
				190364	(10.) Screw	2
89820	(4.) Tailpipe, up to ch. 226237	}	95	89815	(11.) Metal strip	8
659555				(4.) Tailpipe, from ch. 226238	89817	(12.) Rubber strip
CV1K	Compl. system, 444 '47-'53 (repro.)		1840	CV1K2	Compl. system, 444/544 B16 (repro.)	1990
CV1K1	Compl. system, 444 '54-'56 (repro.)		1840		<i>(NB. These complete systems come with fitting kit)</i>	

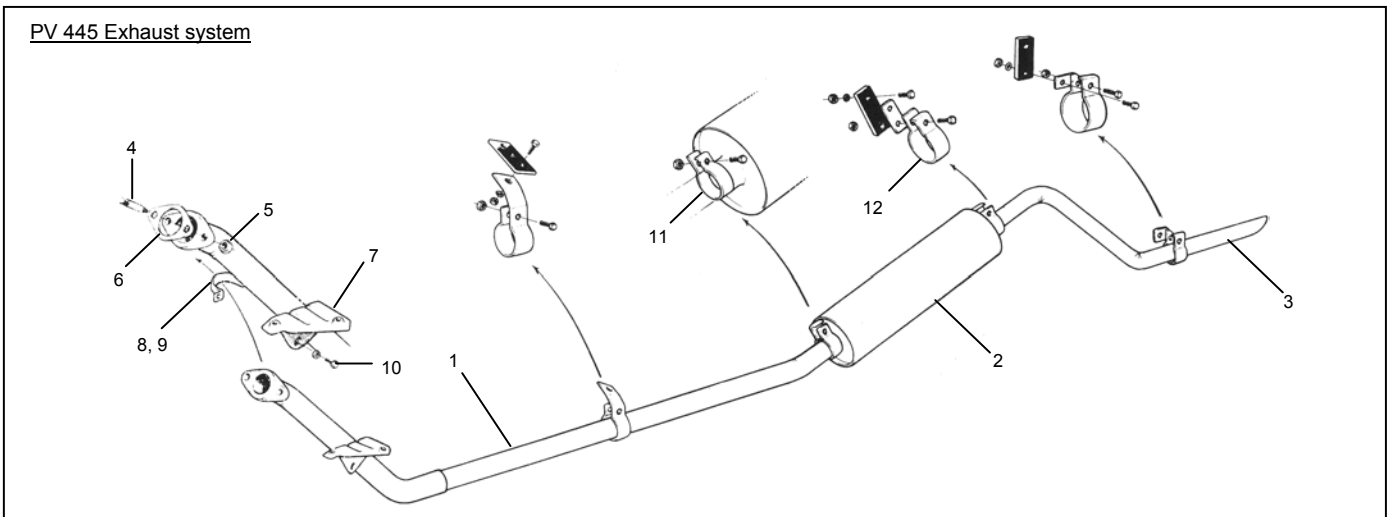
PV 544 Exhaust system (B16)



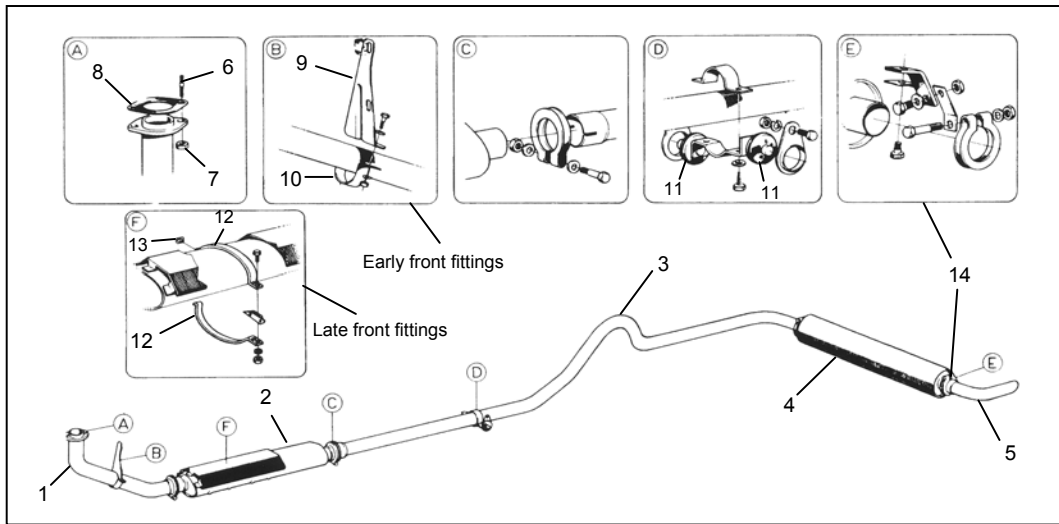
EXHAUST SYSTEM, DUETT, B14A/B16

651918	(1.) Downpipe, B14A (to order)		950	657784	(8.) Clamp, early type	15
660517	(1.) Downpipe, B16		Call	191583	(9.) Clamp, late type	30
89826	(2.) Silencer	(now 659557)	610	190364	(10.) Screw	2
654971	(3.) Tailpipe, late B14A, all B16		154			
953259	(4.) Pin stud (manifold to downpipe), B16		15	81622	(11.) Clamp, B14A/B16	65
190852	(5.) Nut, B16		12	81622	(12.) Clamp, B16	65
403546	(6.) Gasket, B14A/late B16		35	CV0K2	Compl. system, Duett B16 (repro.)	1960
657783	(7.) Bracket		340		<i>(Includes fitting kit)</i>	

PV 445 Exhaust system



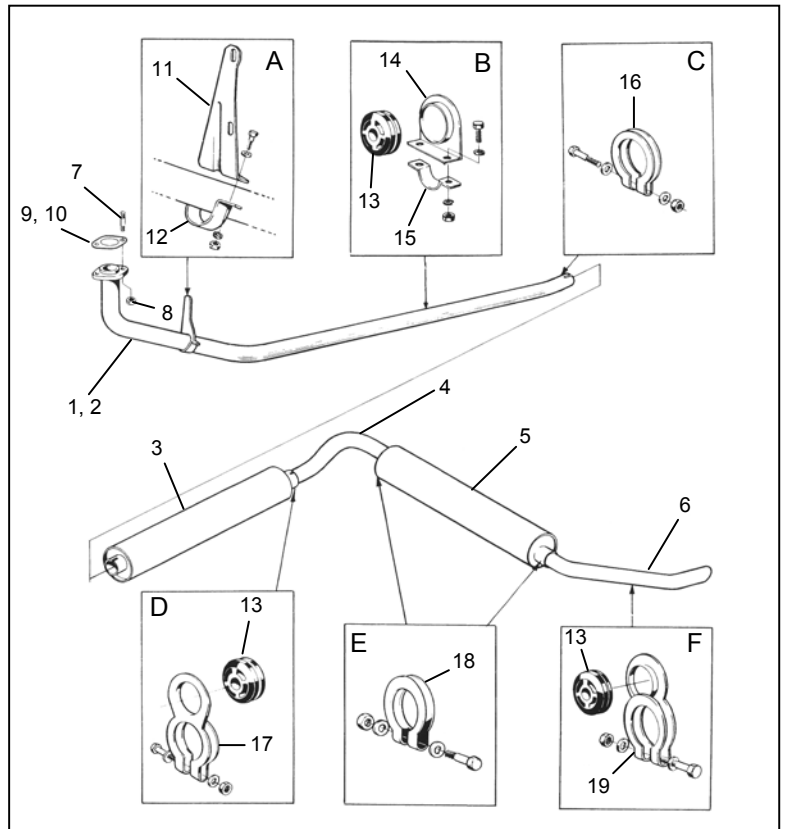
PV 544 B18 Exhaust system



663908	(1.) B18 PV Downpipe	319	663794	(9.) Bracket, up to ch 379035	120
663908-R	B18 PV Downpipe	235	192040	(10.) Clamp for bracket	38
			658653	(11.) Rubber bush, up to ch 379035	27
667144	(2.) Front silencer	684	669330	(12.) Clamp, front silencer, ch 379036-	48
667144-R	(2.) Front silencer	395	669276	(13.) Tensioner	45
663924	(3.) Intermediate pipe	268			
666213	(4.) Rear silencer	460	276468	Fitting kit, complete (A-F)	NLA
659555	(5.) Tailpipe	125	276494	Fitting kit (contains C & E)	Call
			276468-R	Fitting kit (non-genuine)	220
			276469	(14.) Fitting kit, rear silencer (E)	135
953259	(6.) Pin stud (manifold to downpipe)	15			
190852	(7.) Nut	12	CV1K3	Complete system incl. fitting kit	1990
				(made of aluminised steel)	
403546	(8.) Gasket	35	025K5	Complete sports exhaust 2", 544 B18	2100

P210 Duett B18 Exhaust system

666086	(1.) Downpipe, 1961-1966	328
672198	(2.) Downpipe, 1967-1969	694
672198-R	Downpipe, 1967-1969	240
666213	(3.) Front silencer	460
666088	(4.) Intermediate pipe (over axle)	245
659557	(5.) Rear silencer	610
659557-R	Rear silencer	485
666089	(6.) Tailpipe	95
953259	(7.) Pin stud (manifold to downpipe)	15
190852	(8.) Nut	12
403546	(9.) Gasket, to 1966	35
671822	(10.) Gasket, from 1967 (twin)	25
663794	(11.) Bracket, front suspension	120
192040	(12.) Clamp for bracket	38
666208	(13.) Rubber cushion	36
668519	(14.) Bracket, central suspension	58
192040	(15.) Clamp	38
192203	(16.) Clamp	35
668518	(17.) Clamp	49
191466	(18.) Clamp	16
666133	(19.) Clamp, rear	54
276499	Fitting kit, for complete system (A-F)	429
276500	Fitting kit, rear silencer (E-F)	139
276499-R	Fitting kit (non-genuine)	175



CV0K3 **Compl. system incl. fitting kit, '61-'66** **1990**
(made of aluminised steel)

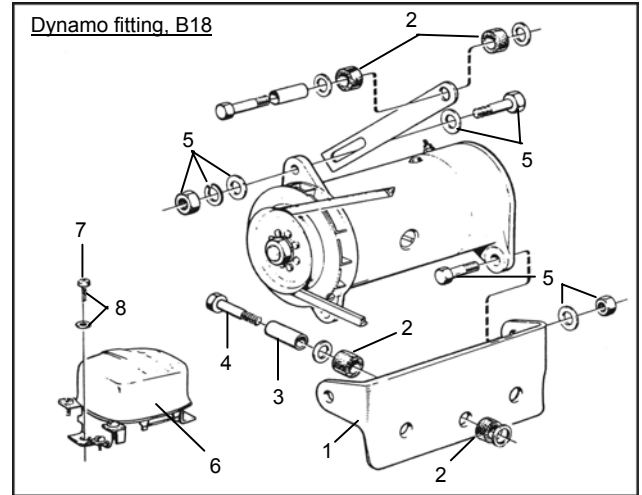
CV0K4 **Compl. system incl. fitting kit, '67-'69** **1990**
(made of aluminised steel)

Starter motor (B18)

		<u>Price</u>			<u>Price</u>
233679	Carbon brush set, starter 238620, early B18	126	240604	Carbon brush set, starter 240360, B18/B20	131
233679-R	Carbon brush set (repro)	84	240604-R	Carbon brush set (repro)	78

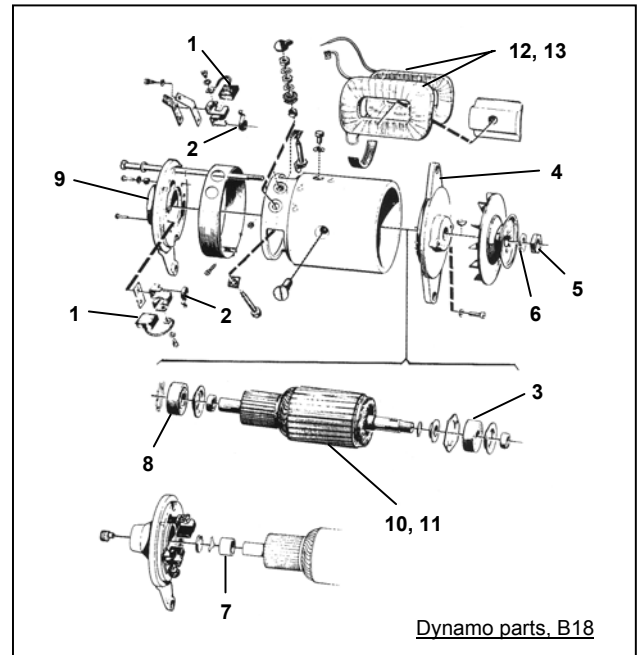
Dynamo Fitting (B18)

418354	(1.) Bracket (renew if bolt holes are oval)	125
403877	(2.) Rubber bushing	12
403894-R	(3.) Spacer sleeve in rubber bushing	36
955525	(4.) Bolt for fitting of bracket to engine block	3
FK-Dynamo 1	Fitting kit, dynamo/bracket (early, up to '66) contains upper/lower bolts, nuts, washers (5.)	18 kit
FK-Dynamo 2	Fitting kit, dynamo/bracket (late, from '67 on) contains upper/lower bolts, nuts, washers	18 kit
(419417-L	Bracket for fitting alternator in place of dynamo to B18 engine	325)
238640	(6.) Charging relay (Bosch genuine)	780
1008	Decal (sticker) on side of relay (yellow)	20
190666	(7.) Screw (used up to approx. January 1964)	6 pc.
FK-012	(8.) Fitting kit (used from approx Jan. '64 on)	8 kit



Dynamo Parts (B18A/D)

273500	(1.) Carbon brush set, genuine	112
273500-R	Carbon brush set, repro.	65
238801	(2.) Return spring, carbon brushes	20 pc.
11010	(3.) Front bearing (even B16)	50
238793	(4.) Bracket (aluminium) for front bearing	465
190718	(5.) Nut	Call
955926	(6.) Lock washer	4
238579	(7.) Bushing rear (B18A)	56
11009	(8.) Rear bearing (B18D, even B16B) (R)	55
238794	(9.) Housing for rear bearing (B18D)	465
239365	(10.) Rotor (armature), for B18A	2875
238804	(11.) Rotor (armature), for B18D	2725
240561	(12.) Field winding, coil 1 (red)	} Could be remade, if there is sufficient demand.
240562	(13.) Field winding, coil 2 (blue)	
238621 (ER)	Dynamo, <u>exchange rebuilt</u> (send your old unit to us first - only type with bearing at both ends accepted!)	1765
Stom	Core charge if old unit not sent	350



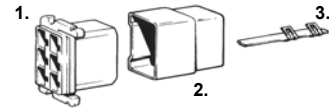
A NOTE ABOUT DYNAMOS

We note that a lot of people give dynamos bad press: the red light on the dash is always coming on, the charging relay seems to be malfunctioning etc., etc. Actually, we quite like dynamos. They're fundamentally simple and understandable, even for the non-expert, and can give years of trouble-free motoring, provided the following is grasped:

- 1.) After 30+ years they all need overhauling - and a quick check through is not enough.
- 2.) Most people that overhaul them just do the minimum, which inevitably leads to red light problems again very soon.
- 3.) To do a decent overhaul, the field windings have got to be re-covered with new textile tape, then lacquered.
(Try to avoid fixing broken tape windings with temporary solutions - we've seen chewing-gum used, we've even had a Bosch agent in London stick bits of cardboard behind one of the windings to "stop" the shorting-out problem)
- 4.) Most rotors (armatures) can be tested and brought up to a good standard by smoothing off the surface of the commutator, so no need for the single most expensive item to be renewed. Bearings and brushes are cheap.
- 5.) The hole on the front fixing bracket always becomes oval over time. This can be drilled out to an oversize and a metal bush then pressed in to reinstate the old bolt hole. A machine shop should be able to carry out this work for you.
- 6.) Always replace (or at least have tested) the charging relay when rebuilding the dynamo: these things work in unison.

WIRING HARNESSES, ELECTRICAL CONNECTORS

WL B4B/B16	Wiring harness, complete, B4B/B16	Call	958215	(1.) Connector box (black)	} 958215-1	75 set
WL P110 B18	Wiring harness, complete, PV 544 (B18)	2600	958214	(2.) Connector box (black)		
WL P210 B18	Wiring harness, complete, P210 (B18)	2600		<i>(this kit includes connectors 958203/04/17)</i>		
662148	Cable harness to LH headlamp, B18	145	191676	(3.) Bridging connector (in connector box)	40	
662149	Cable harness to RH headlamp, B18	155	666211 (ER)	Clip, fitting of box, galvanized	Call	



89047	Rubber grommet, cable (lamp to cowl)	25
667512	Rubber grommet, for headlamp cable	NLA

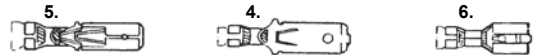
958211-S	Headlamp connector (contains box + 3 spade connectors)	26
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958204	(4.) Electrical connector (single thickness)	6
958203	(5.) Electrical connector (double thickness)	4
958217	(6.) Female spade connector (use with above)	4

Connector 958211

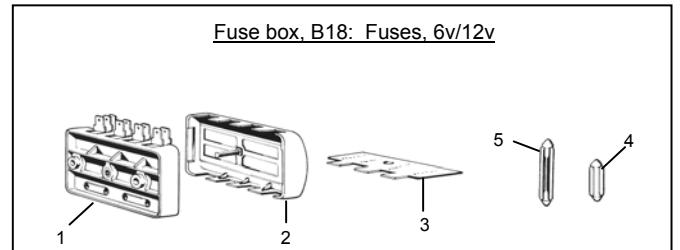


NB Connector 958211 is included on harnesses



Fuse boxes & Fuses

140302 (R)	} Fuse box (6v system, for 6 fuses)	Call
140303 (R)		
192228	(1.) Fuse box (not B16)	175
192229	(2.) Fuse box lid (used = 110)	170
192228/29-1	Fuse box, complete	310



Fuse box, B18: Fuses, 6v/12v

667698	(3.) Instruction sheet	Could be made - please call
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11434	(4.) Fuse, short, 25A	15
11434-R	(4.) Fuse, short, 25A (glass fuse)	12

11433	(5.) Fuse, long, 8A	4
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Battery & Earth leads: Cigar lighter

955825	Nut	3 pc.	11417	Earth strap, battery-body (B18)	55
192216	Battery lead, battery-starter motor (R) (Fits cars from 1961-1969 only)	155	190339	Earth strap, engine-body (B18)	48
673580	Rubber cover, on battery lead (B18)	35	662118	Cigar lighter sleeve (sender), 12v	150
			93931	Glow element, 6v (Casco, USA)	150
			662108	Glow element, 12v (Casco, USA)	124
			277238-R	Cigar lighter, compl., 12v (Casco, USA)	240

Rubber cover 673580



Instruments & Gauges

(ER means exchange system)

673999 (ER)	Temperature gauge, B16/B18 (green/white)	Call
673999	Temp. gauge, B20 type (green, white, red)	1269

Temp gauge



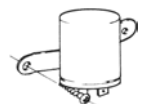
(NB. We must receive old unit before we ship renovated temp gauge)
(Bear in mind that B20 type gauge will still work ok even for B16/B18)

673998	Fuel gauge, 12v	Call
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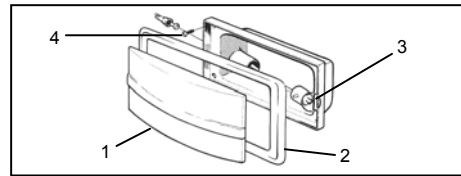
Relays & Switches

651810	Light switch (in engine bay), PV444/445	785
658258	Light switch, 544/210 B16	325
663748	Light switch, B18	NLA - use 658258??
658191	Knob, for most switches, B16/B18	76
654442	Chromed nut for knob	56
89111	Flasher relay (2-pin), 6v	265
660582	Flasher relay (3-pin), 6v	485
667407	Flasher relay (2-pin), B18 12v (genuine)	210
669102	Relay, headlamp flash, 12v	185
955137	Screw (2/relay)	1 pc.

Relay 669102

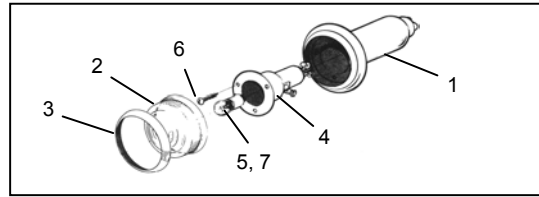


		Price
92158	(1.) Lens	160
92159	(2.) Chrome frame	245
92160	Reflector	NLA
11496	(3.) Bulb, 6v	Call
955153	(4.) Screw	2



INDICATOR LAMPS (PV444L/PV 445 1957): STOP & TAILLAMP (PV 444L 1957)

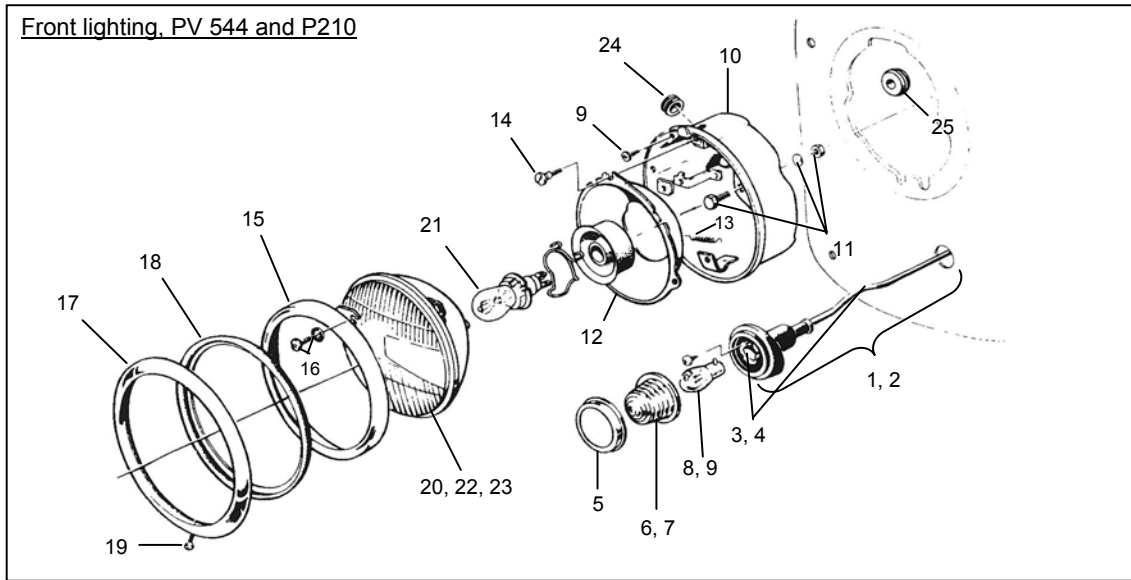
	<u>FRONT:</u>	Price
651958	(1.) Rubber gaiter	60
651962	(2.) Lens, clear	160
651960	(3.) Chrome bezel	125
651963	(4.) Bulb holder	130
651801	Indicator lamp, complete, front	425
19887	(5.) Bulb, 6 v	20 pc.
106908	(6.) Screw	Call



	<u>REAR:</u>		Price
655605-R	Outer housing, lh (in plastic)	(lh)	395
655606-R	Outer housing, rh (in plastic)	(rh)	395
651958	(1.) Rubber gaiter		60
651959	(2.) Lens, red		125
651960	(3.) Chrome bezel		125

	Price	
651963	(4.) Bulb holder	130
654916	Rear lamp (complete, but excl. outer hous'g)	395
19897	(7.) Bulb	20 pc.
106908	(6.) Screw	Call
13319	Seal, around outer housing	26 m

FRONT LIGHTING, VOLVO PV 544/DUETT, B16/B18



666631	(1.) Indicator lamp-holder with rubber, B18, lhs	Use 666632	238775	(20.) Headlamp insert (B16 "Robolight" - <u>not</u> USA)	485
666632	(2.) Indicator lamp-holder with rubber, B18, rhs	675	238776	Bulb socket for 238775	Call
			182035	(21.) Bulb for 6v headlamps (B16)	40
6631-1	(3.) Bulbholder insert, <u>complete with cable</u> , lhs	245	241067-R	(20.) Headlamp insert (Bosch assymmetric, RHT)	510
6632-2	(4.) Bulbholder insert, <u>complete with cable</u> , rhs	245	240518-R	(20.) Headlamp insert (Lucas assymmetric, LHT)	485
			277730	(21.) Bulb for old-style assymmetric lamps (12v)	25
			182035	Bulb for 6v headlamps (B16)	40
			R12 (60/55W)	H4 bulb, fits <u>old-style</u> h/l.s. 241067/240518	48
658182	(5.) Chrome bezel, indicators, B16/B18	155	1212963	(22.) Headlamp insert, H4 (gen. LHD) (flat glass)	305
658184-R	(6.) Lens, clear	65	1212963-R	(23.) H/lamp insert, H4, LHD (<u>domed glass</u>)	475
666630	(7.) Lens, amber	70			
			1212962-R1	H/lamp insert, H4, lh traffic (flat glass)	485
19897	(8.) Bulb, 6v	20	1212962-R2	H/lamp insert, H4, lh traffic (domed glass)	475
277729	(9.) Bulb, 12v	10	963187	H4 bulb for 1212962/63	35
273547	(10.) Headlamp bowl, with fitting kit to wing	315	662148	Cable harness to LH headlamp	145
FK-007	(11.) Fitting kit, headlamp bowl to wing	14	662149	Cable harness to RH headlamp	155
88051	Seal betwn. bowl and wing (incl. in 273547)	48	667512	(24.) Grommet (headlamp cable in bowl)	NLA
83590	(12.) Inner bowl	391	89047	(25.) Grommet for cable (through front panel)	25
83591	(13.) Spring (3 per bowl)	15 pc.			
87690	(14.) Adjuster screw (3 per bowl)	15 pc.	668675	Foot dipper switch (dipped/full beam)	275
671260	(15.) Inner retainer rim	210	950231-1	Fitting kit, foot dipper switch (R)	25
FK-006	(16.) Fitting kit, inner rim to inner bowl (2 per car)	8 kit	CVI-511	2 screws + 2 cage nuts (in floor)	
				Relay, full/dipped beam <u>from indic. switch</u>	295
273547P-1	Headlamp bowl, plastic (with inner bowl)	210			
				Light switches - See page 16	
671739	(17.) Chrome bezel	360			
88052	(18.) Rubber seal, in bezel	28	669102	Relay, headlamp flash (12v)	185
115895	(19.) Screw for bezel	40	955137	Screw for relay (2/car)	1 pc.

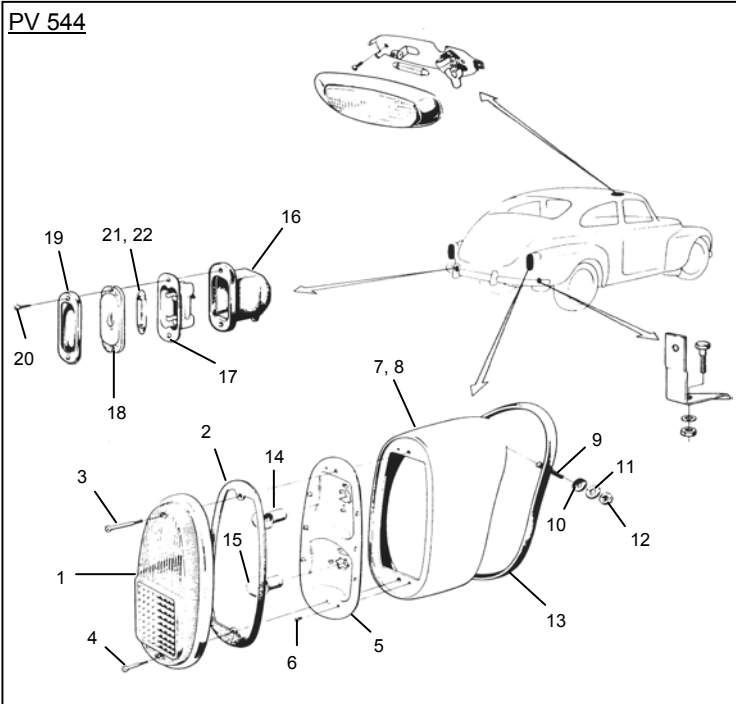
PV 544:

658399	(1.)	Taillamp lens (<u>genuine</u> , but <u>without chrome</u>)	250
658271	(2.)	Rubber seal, under lens	46
191175	(3.)	Screw, upper	30
950223	(4.)	Screw, lower	5
659376	(5.)	Reflector (refurbished used only)	240
955119	(6.)	Screw, reflector to housing	3 pc.
659377	(7.)	Housing, lh	Second-hand only - Call
659378	(8.)	Housing, rh	Second-hand only - Call
191399	(9.)	Pin stud (30 mm)	Call
658441	(10.)	Rubber washer, for pin studs	6
192041	(11.)	Washer	2
940145	(12.)	Nut	3
13319 (544)	(13.)	Seal strip, between housing & body	35 pair
191188	(14.)	Bulb, indicator, 6v	20
19897	(15.)	Bulb, stop & taillamp, 6v	20
277721	(14.)	Bulb, indicator, 12v	10
277729	(15.)	Bulb, stop & taillamp, 12v	10

Duett:

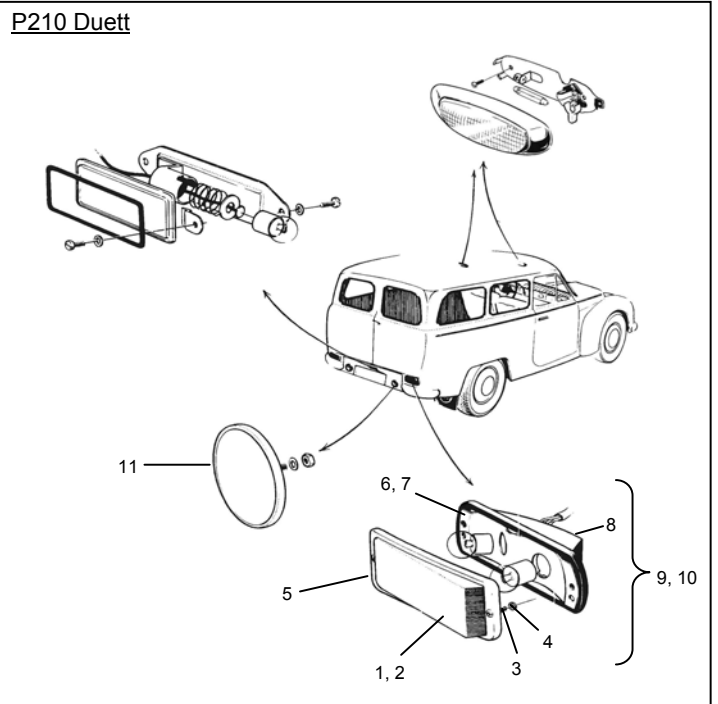
658588	(1.)	Lens, all-red	265
673086	(2.)	Lens, red and amber (R)	265
940151	(3.)	Screw, for lens and chrome frame	See 669246/7
658833	(4.)	Rubber washer	See 669246/7
658589	(5.)	Chrome surround	205
662144	(6.)	Reflector, lh (with cable)	412
662145	(7.)	Reflector, rh (with cable)	412
658591	(8.)	Rubber gaiter	115
669246	(9.)	Stop and taillamp, Duett, lh (all-red lens)	690
669247	(10.)	Stop and taillamp, Duett, rh (all-red lens)	690
669246 (RG)	(9.)	Stop and taillamp, Duett, lh (red/yellow lens)	745
669247 (RG)	(10.)	Stop and taillamp, Duett, rh (red/yellow lens)	745
277721		Bulb for indicator, 12v	10
277729		Bulb for stop and taillamp, 12v	10

PV 544



655947	(16.)	Rubber housing	75	} 276475 (kit) 345 per side
660054	(17.)	Bulbholder		
655362	(18.)	Lens		
655363	(19.)	Chrome surround		
190287	(20.)	Screw	6	
11480	(21.)	Bulb, 6v/5w	15	
277713	(22.)	Bulb, 12v/5w	10	

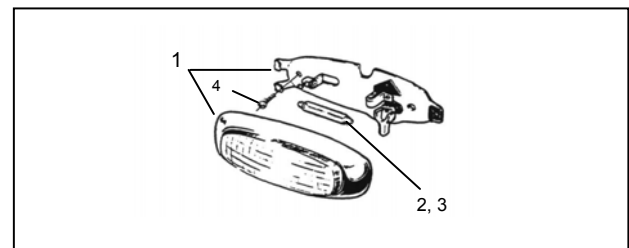
P210 Duett

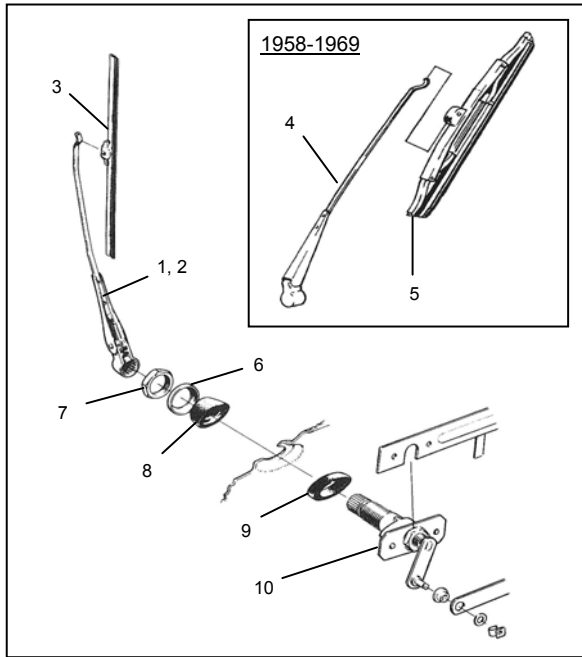


656086	(11.)	Reflector	36
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INTERIOR LIGHTING: 1957, & 1958-1969

	(1.)	Interior light, complete with lens (1957) (This lens has square corners: later lens is rounded)	Call
662109	(1.)	Interior light, complete with lens (B16/B18)	340
182057	(2.)	Bulb, 6v	15
277715	(3.)	Bulb, 12v	10
955153	(4.)	Screw, for base plate (2 per car)	2
658383-B		Door pillar switch (used only)	95





B4B/B16 1947-1957

			Price
94713	(1.) Wiper arm, lh	(B4B, B16 '57)	Call
94714	(2.) Wiper arm, rh	(B4B, B16 '57)	Call
95920	(3.) Wiper blade, 1947-1953	(9")	Cut 657144
657144	(3.) Wiper blade, 1954-1957	(10")	110 pc.

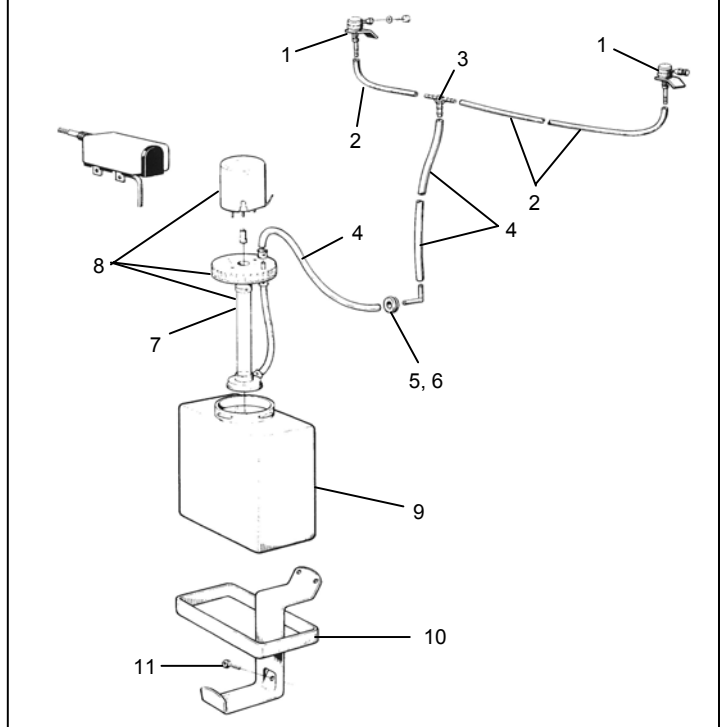
B16/B18 1958-1969

682705	(4.) Wiper arm		140
682706	(5.) Wiper blade		110
682705/06-1	Set with 2 arms + 2 blades		440 set
682705-1	(4.) Wiper arm (stainless: <u>very highly polished</u>)		160
190735	(6.) Chromed washer, under splined head		30
190734	(7.) Nut, above chrome washer		30
658174	(8.) Sealing ring, on outside		75 pc.
658175	(9.) Sealing ring, on inside		95 pc.
658155 (ER)	(10.) Spindle, exchange reconditioned <i>(Note: send your old units to us <u>first</u>)</i>		625 pc.

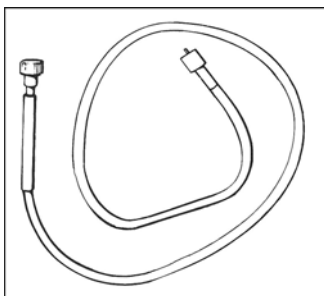
Washer system, PV/Duett (B18)

668066	(1.) Washer jet	(replaces 658927)	102 pc.
192580	(2.) Plastic hose		Call
659248	(3.) Three-way union		15
192581	(4.) Plastic hose		14 m
40136	(5.) Rubber grommet	PV, -ch 383549	
		P210, -ch 58249	15
96443	(6.) Rubber grommet	PV, ch 383550-	
		P210, ch 58250-	30
673424	(7.) Pump drive (<u>only</u> for motor marked "9090")		190
688400	(8.) Washer pump (<u>with drive</u>)		580
	(Good for all B18 cars (12v))		
666202	(9.) Water bottle		Now 671723
671723	(9.) Water bottle		280
666203	(10.) Bracket		Call
955137	(11.) Screw for bracket		1 pc.

Washer system, PV/Duett (B18)



Speedometer cables



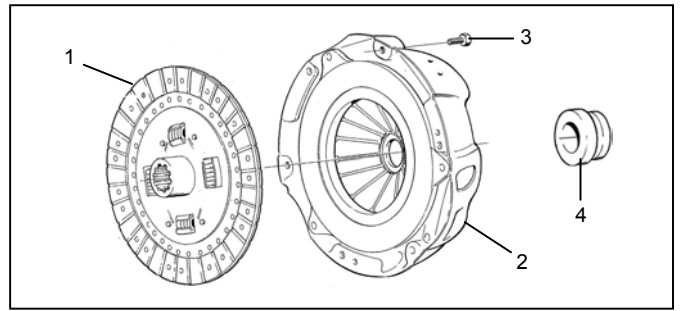
89243	PV 444/445	340
660874	PV B16 with H6 gearbox (3-speed)	385
660840	PV B16 with M4 gearbox (4-speed)	285
669020	PV B16 + PV/P210 B18 (M30/M40), to 1963	240
670506	PV/P210 B18 1964-1969	190
654507	Bulkhead grommet, PV 544	35
89047	Bulkhead grommet, PV445/P210 Duett	25
951188	Clamp, for cable (early B18 type)	5
107401	Screw, for clamp	12

Speedo drive gears, in gearbox

380164	Drive gear, 16 teeth (PV 544 M30/M40)	100	380192	Oil seal, speedo cable inlet in gearbox	45
380166	Drive gear, 17 teeth (P210 M40)	NLA			

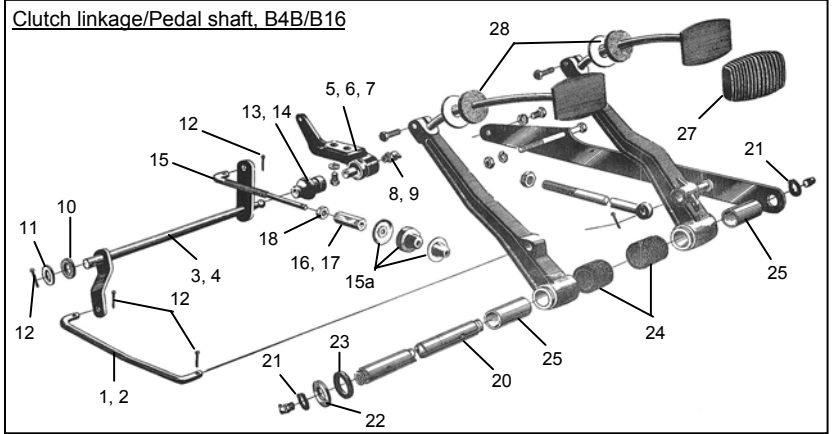
651951	Clutch kit, B16	(Use B18 clutch)	Call us!
181428	Release bearing	(19561)	438
1377323	(1.) Friction plate (current Fichtel & Sachs clutch)		610
1220795	(2.) Pressure plate (F & S)		825
940135	(3.) Bolt		3 pc.
380569	(4.) Release bearing for ditto (Volvo/Sachs gen.)		170
672122	(4.) Release bearing, Borg & Beck clutches ('67-)		295
271263-S	Clutch kit (F & S) with bearing (1, 2 & 4)		1125
11009	Support bearing, for gearbox input shaft (R)		55
1218634-S	Crankshaft seal kit (modern oil seal type)		395

B18



CLUTCH LINKAGE, B4B/B16

87120	(1.) Pushrod, pedal-mainshaft, 444/544	65
86852	(2.) Pushrod, PV 445	220
87116	(3.) Mainshaft, with levers, 444/544	580
651753	(4.) Mainshaft, PV 445	580
87800	(5.) Anchorage for m'shaft, 444 (B4B)	Use B16
655993	(6.) Anchorage for m'shaft, 444/544 (B16)	445
651752	(7.) Anchorage for m'shaft, 445	NLA
16252/914/170	(8) Grease nipple, B4B/B16 PV	10
914169	(9.) Grease nipple, all PV 445	10
19238	(10.) Felt ring, on outside of mainshaft	Call
120135	(11.) Washer	10
907849	(12.) Split pin	1
86839	Bracket, outer susp. of m'shaft, 445	NLA
87795	(13.) Rubber seal, 444 B4B, all 445	164
655995	(14.) Rubber seal, mainshaft, PV B16	47
660045	(15.) Pushrod, mainshaft-clutch (all)	250
	(15A.) Rubber bush/washers, PV B16, on rod	See B18
87123	(16.) Adjuster nut, 444 B4B, all 445	85 (B18 type)



655983	(17.) Adjuster nut, 444/544 (B16)	85
940140	(18.) Lock nut, 444 B4B/PV B16, all 445	10

CLUTCH LINKAGE, B18

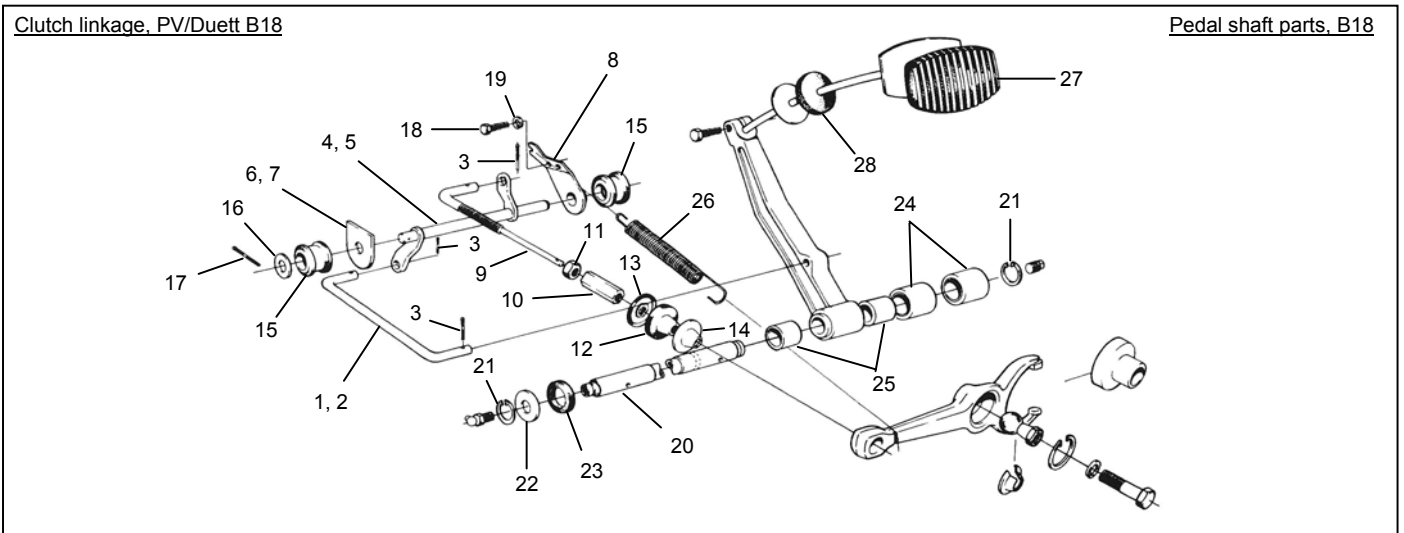
87120	(1.) Pushrod, pedal-mainshaft, PV	65
191611	(2.) Pushrod, pedal-mainshaft, Duett	70
907849	(3.) Split pin	2
662213	(4.) Mainshaft, Duett B18	395
662214	(5.) Mainshaft, PV B18	395
662226	(6.) Anchorage for mainshaft, PV B18 (outer)	185
662195	(7.) Anchorage for mainshaft, Duett B18 (R)	245
662222	(8.) Anchorage, on clutch bellhousing	185
660045	(9.) Pushrod, mainshaft-clutch	250
655983	(10.) Adjuster nut	85
951209	(11.) Lock nut	3
655985	(12.) Rubber cushion, adjuster pushrod	95
656823	(13.) Washer	20
655984	(14.) Cover plate, on rubber block	Call
662224	(15.) Bushing, mainshaft suspension, B18	65 pc.
955899	(16.) Washer, on outside of outer bush, B18	Call
907857	(17.) Split pin	1
955524	(18.) Screw	3 pc.
955921	(19.) Spring washer	2 pc.

PEDAL SHAFT AND ASSOCIATED PARTS

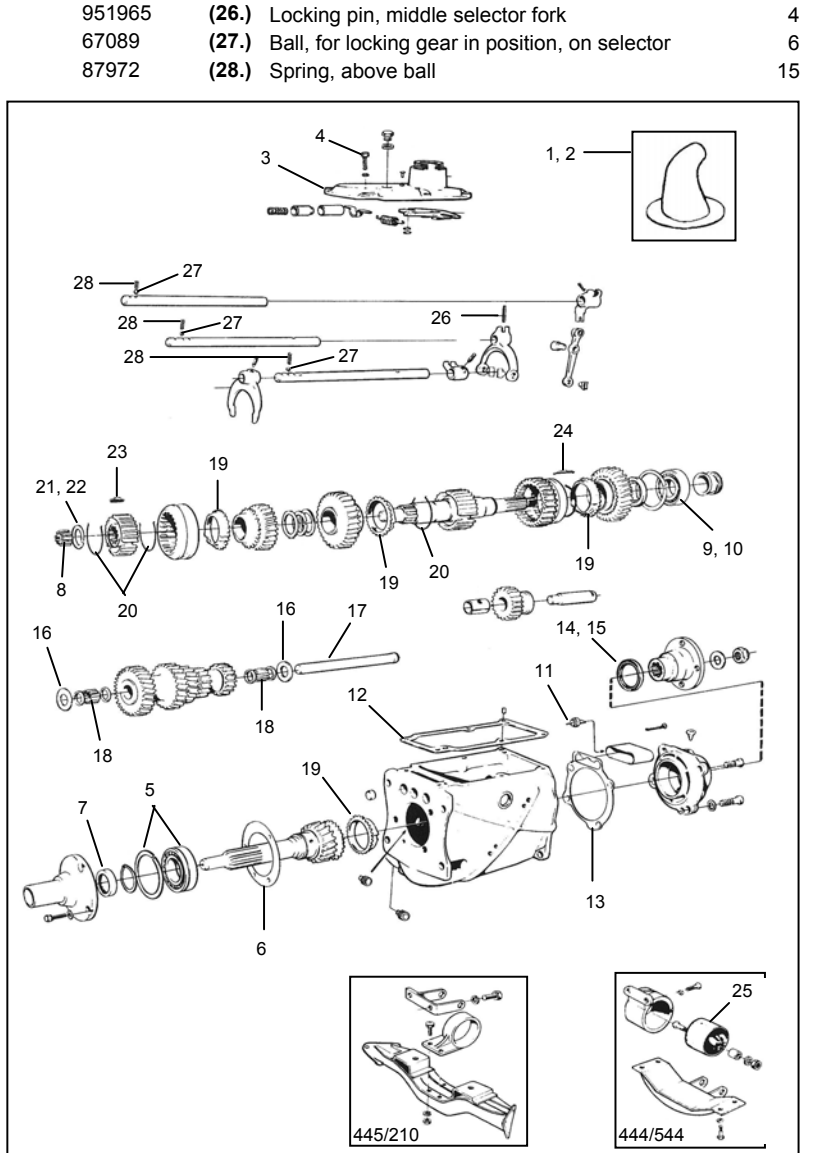
87404	(20.) Pedal shaft, with grease nipple & plug	405
914451	(21.) Lock ring, at either end of shaft	4
87489	(22.) Washer, outside clutch pedal	Call
87490	(23.) Rubber seal by clutch pedal (1 per car)	6
87491	(24.) Rubber seals, between pedals (2 per car)	12
87491-1	Set, with all 3 pedal shaft seals	25
662188	(25.) Bushing, for pedal (4/car)	78
86970	(26.) Return spring, B18	44
83079	(27.) Pedal rubber (clutch and brake)	55
83079-1	Pedal rub. set (clutch, brake, throttle)	150
87130	(28.) Sponge seal, pedal-floor (2/car)	24

Clutch linkage, PV/Duett B18

Pedal shaft parts, B18



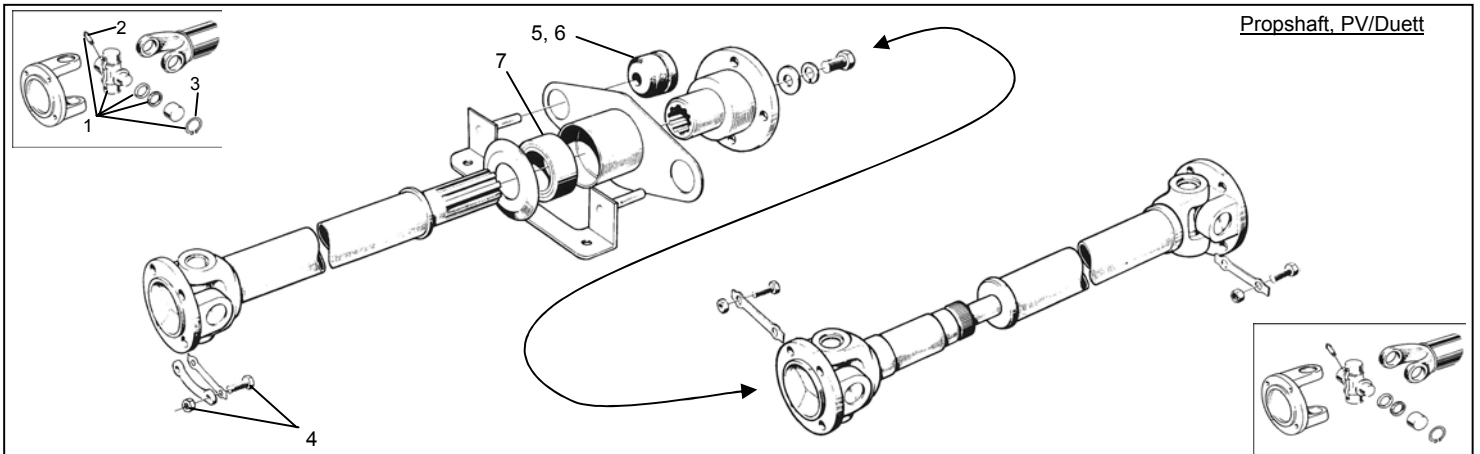
96588	Gear lever gaiter, PV 444/445	310
659493	(1.) Gear lever gaiter, PV	285
659701	(2.) Gear lever gaiter, Duett	410
380130 (ER)	(3.) Gearbox lid, exchange rebuilt	585
952517	(4.) Rivet for reverse gear lock plunger (2/lid)	16 pc.
11145	(5.) Bearing, on input shaft	208
656505	(6.) Gasket	28
191685	(7.) Front oil seal	52
181120	(8.) Needle bearings for input shaft (14/box)	20 pc.
11013	(9.) Rear bearing M4/M30/M40 (-'66)	106
11024	(10.) Rear bearing (M40 ('67-'69)	144
380360	(11.) Reverse light contact	76
381107	(12.) Cork gasket, under lid	35
380800	(13.) Gasket (380128/380616)	28
19933	(14.) Rear oil seal (H6/M4/M30/M40 -1966)	45
942350	(15.) Rear oil seal (M40, from 1967-)	65
RH - M40	Repair sleeve for oil seal surface on flange	285
380192	Oil seal for speedo cable input	45
275415-R	Gasket set, M30/M40 (up to 1966)	235
275488-R	Gasket set, M30/M40 (1967-1969)	240
656551	(16.) Thrust washer for laygear (2/car)	44 pc.
380157	(17.) Countershaft for laygear	725
19567	(18.) Needle bearings for laygear (48/car)	2.80 pc.
656138	(19.) Synchronising cone	275
86713	(20.) Clamping ring for locating key	14
191498	(21.) Snap ring (thickness 2.1)	28
191499	(22.) Snap ring (thickness 2.2)	28
656514	(23.) Locating key (3 per box)	35
380141	(24.) Locating key (3 per box)	40
89731	(25.) Gearbox (transmission) mount (1954-1969)	170



For further gearbox parts - please call

PROPSHAFT

672037	(1.) Universal joint, greasable (up to 1966) (3/car)	105 pc.	86442	(5.) Suspension bush, PV 444	35 pc.
192554	(2.) Grease nipple	10	653192	(6.) Suspension bush, PV 544/P210	28 pc.
118006	(3.) Circlip	10	181064	(7.) Support bearing, PV 444	(now 181261)
1217606-1	Universal joint, non-greasable (R)	70	181261	(7.) Support bearing, PV 544/Duett (R)	250
273202	(4.) Fitting kit for 1 flange	55 kit			



Propshaft, PV/Duett

Two types of axle were fitted on PVs och Duetts: ENV, and Spicer.

ENV axles are recognisable by the fact that the differential carrier is detachable forwards from the axle casing : also, viewed from behind the car one can see that there is no bolted-on inspection cover (as there is on the Spicer axle). From an historical perspective it can be said that the ENV axle is older in its construction, though both ENV and Spicer axles were fitted side by side over a long period of time up to about 1961. After that date ENV axles were only fitted on some Amazons (up to approx. 1965).

Pinion oil seals & Repair sleeves:

The oil seals at the front of the pinion shafts on ENV and Spicer axles are different. On the ENV it has part number 88391, which has a sealing surface made of leather: on the Spicer axle it was originally called 80507, which was also of leather, but which was later replaced by 942905, which has a more modern sealing surface of rubber. (942905 has more recently been replaced at Volvo by part number 9143317, which is essentially the same seal but which has a sealing surface made of a synthetic rubber material called viton which above all can withstand higher operating temperatures than 942905.) We have all types in stock, incl. ENV genuine & repro.

Occasionally that part of the surface of the pinion that has been in contact with the oil seal can become worn. Where this has happened we recommend fitting a repair sleeve (made of very thin stainless steel) over the pinion shaft: see the next page for prices. A detachable section for fitting of the sleeve is included.

Wheel bearings and drive shaft oil seals:

Below we have listed the various combinations of drive shaft, pinion oil seals, drive shaft oil seals, wheel bearings and brake drum nuts used on PVs and Duetts. As an example look at the PV 444 1957 with ENV axle: the drive shaft is called 88706, pinion oil seal is 88391, drive shaft oil seal is 114046, wheel bearing 19577 and brake drum nut is called 153031. On the next page are prices for the various parts still stocked, as well as some complete wheel bearing kits.

PV 444 (1947-1956)

ENV

87665 (drive shaft)
88391 + 11393 (early)
19553 + 10506

88706
88391 + 114046 (late)
19577 + 10506

SPICER

89264 (drive shaft)
80507 + 114244
181188/181189 + 153031

89679
80507 + 114257
181217/181189
153031

PV 444 (1957)

ENV

88706
88391 + 114046
19577 + 153031

SPICER

89679
80507 + 114257
181217/181189
153031

PV 544 (B16)

ENV

88706
88391 + 114046
19577 + 153031

SPICER

89679
80507 + 114257
181217/181189
153031

PV 544 (B18)

SPICER

89679
80507 (942905) + 192550
181217/181189
153031

(Note that oil seal 114257 is now superceded by 192550)

PV 445

ENV

86816
88706
659453 } Drive shafts
88391 + 114046
19577 + 10506

SPICER

89749
80507 + 114275
19577 + 153031

P210

SPICER (to ch. 80224)

89749
80507 (942905) + 114275
19577 + 153031

SPICER (from ch. 80225)

89679
80507 (942905) + 192550
181217/181189
153031

Wheel bearings, oil seals, brake drums

Type 1 (Later ENV axles (incl. all PV 445 with ENV))

Various	(1.)	Drive shaft	NLA
19577	(2.)	Rear wheel bearing	244
114046	(3.)	Oil seal	90
673788	(4.)	Gasket (2 per wheel)	25 pc.
673791	(5.)	Oil seal, outer (includes felt ring 19246)	95
19246	(6.)	Felt ring	28
CVI-609		Wheel bearing kit, for later ENV	395

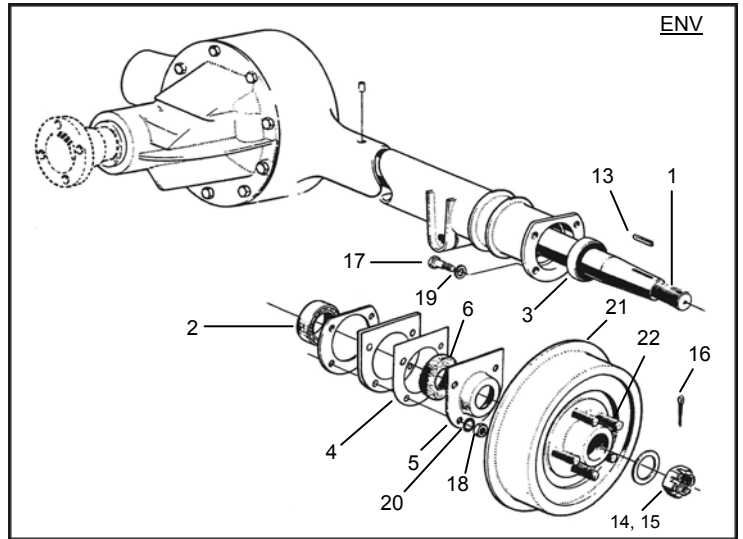
Type 2 (Spicer axles on later PV 445, early P210)

Various	(1.)	Drive shaft	NLA
19577	(2.)	Rear wheel bearing	244
114275	(3.)	Oil seal	65
673788	(4.)	Gasket (2 per wheel)	25 pc.
673791	(5.)	Oil seal, outer (replaces seal 89251)	95
19246	(6.)	Felt ring (Note: included in seal above)	28
CVI-621		Wheel bearing kit, for certain Spicer	385

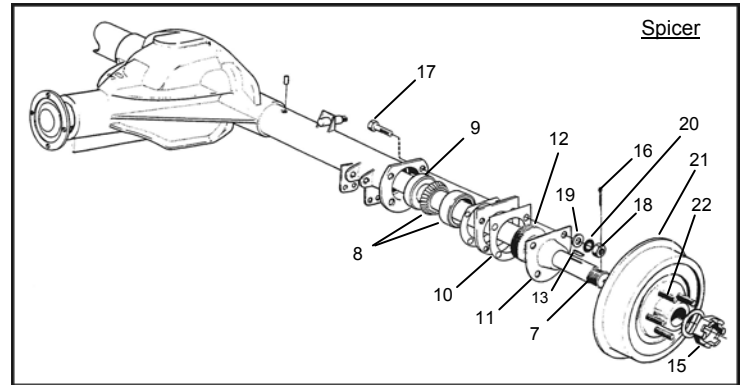
Type 3 (Duett from ch 80225-, late 444, all 544 with Spicer)

89679 (HD)	(7.)	Drive shaft	NLA
181217/181189	(8)	Rear wheel bearing	355
192550	(9.)	Oil seal	58
673788	(10.)	Gasket (2 per wheel)	25 pc.
673791	(11.)	Oil seal, outer (includes felt ring 19246)	95
19246	(12.)	Felt ring	28
CVI-605		Wheel bearing kit, type 3	525

160553	(13.)	Woodruff key	69
10506	(14.)	Castellated nut	25
153031	(15.)	Castellated nut	90
191174	(16.)	Split pin	2
955676	(17.)	Bolt	8
955848	(18.)	Nut	3
940097	(19.)	Washer	2
955950	(20.)	Lock washer	2
FK-009		Fitting kit for 1 brake backplate (17-20.)	40



673797	(21.)	Brake drum, genuine (with hub)	Call
673797-1		Brake drum (without hub) (R)	640
654490	(22.)	Wheel bolt	45
87699		Wheel nut	7
9991791R		Hubpuller, to remove rear brake drum	550



Pinion & Differential Carrier Bearings, M27/M30 (Spicer): Pinion oil seals (all)

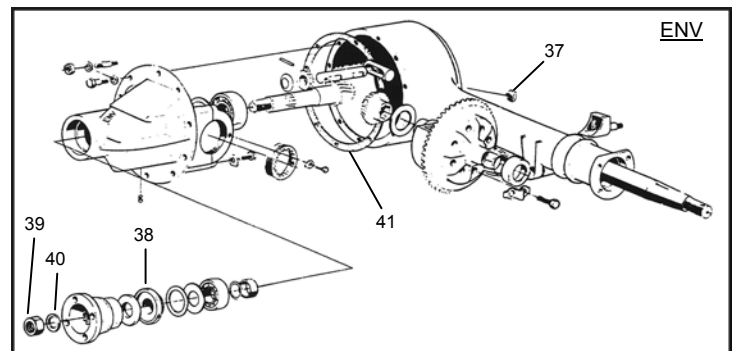
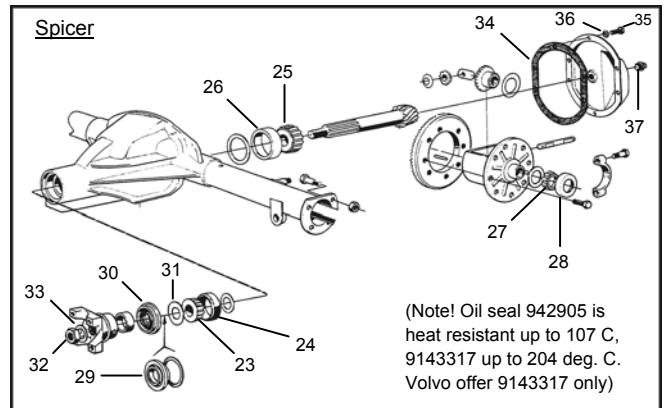
181301	(23.)	Inner cone, pinion (front)	228
181302	(24.)	Outer cup, pinion (front)	78
181303	(25.)	Inner cone, pinion (rear)	220
181304	(26.)	Outer cup, pinion (rear)	134
181305	(27.)	Inner cone, differential (2/car)	178
181306	(28.)	Outer cup, differential (2/car)	282
181662	(28.)	Outer cup (later Duett axles, from ch. 80225-)	145

80507	(29.)	Pinion oil seal, Spicer (early leather type)	240
942905	(30.)	Pinion oil seal, Spicer (replaced 80507)	125
9143317	(30.)	Pinion oil seal, Spicer (current genuine)	175

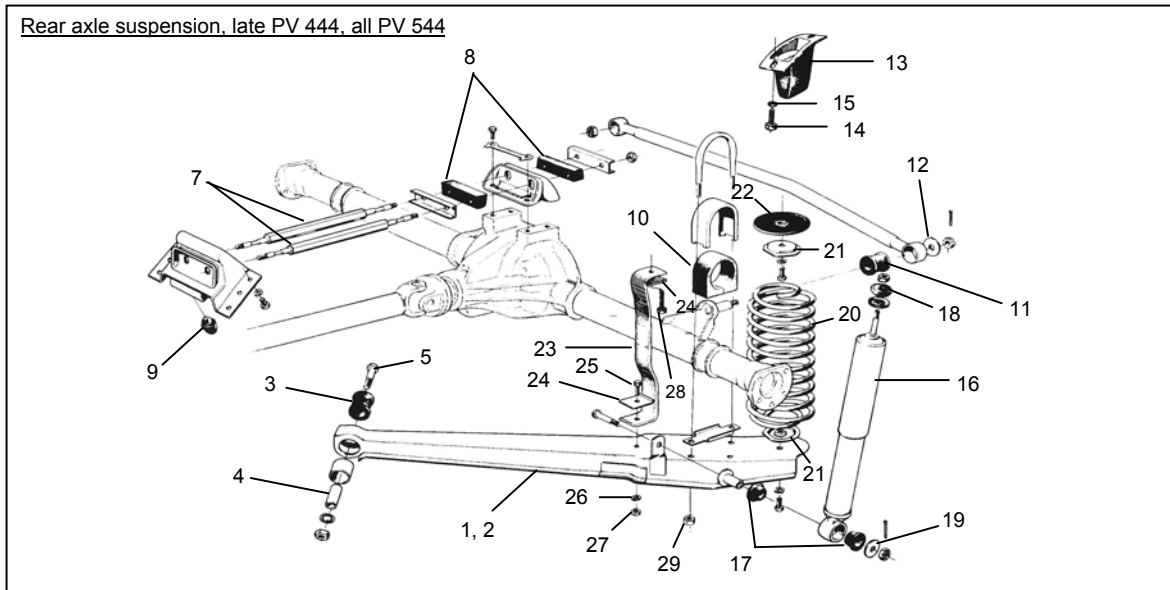
Note that all seals above come from the genuine Volvo suppliers: quality is first class

RH - SPICER		Repair sleeve, for sealing surface on pinion	285
80506	(31.)	Oil deflector, behind oil seal (Spicer)	28
88726	(32.)	Nut for companion flange, Spicer	118
80513	(33.)	Washer	Call
89254	(34.)	Gasket for rear cover, Spicer	45
955523	(35.)	Bolt for rear cover, Spicer (10 per car)	3
955921	(36.)	Spring washer	2
952359	(37.)	Oil filler plug, Spicer & ENV	62

88391	(38.)	Pinion oil seal, ENV (genuine)	245
88391-1	(38.)	Pinion oil seal, ENV (repro.)	175
RH - ENV		Repair sleeve, for sealing surface on pinion	285
950388	(39.)	Nut for companion flange, ENV	56
955900	(40.)	Washer	8
87670	(41.)	Gasket between front & rear casing, ENV	110

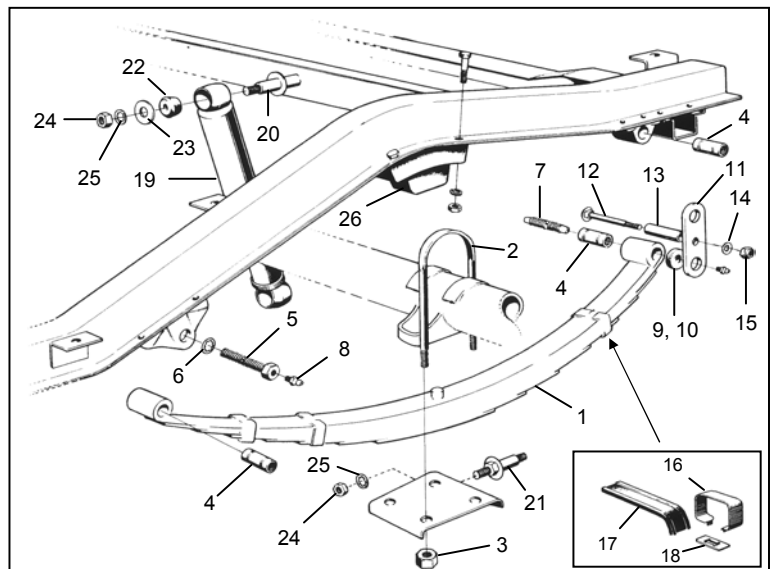


		Price			Price
658792 (B)	(1.) Suspension arm, lh (second-hand only)	975	276442	(16.) Shock absorber + fittings, genuine (2/car)	350 pc.
658793 (B)	(2.) Suspension arm, rh (second-hand only)	975	BIL PVR	Bilstein gas shock absorber, rear (2/car)	1150
87062	(3.) Rubber bush	112			
87061	(4.) Spacer sleeve	Call	89567	(17.) Fitting bush, lower	10 pc.
959693	(5.) Bolt	Call	670129	(18.) Rubber cushion, upper fitting	12 pc.
			11982	(19.) Washer	17
655551	(7.) Torque rod, for center suspension	Call			
661159	(8.) Rubber block (4/car)	90	87936	(20.) Rear spring, genuine	485
83107	(9.) Rubber cushion	90	87092/3 (R)	(21.) Spring fastener washer, upper/lower	70 pc.
654956	(10.) Rubber block, around axle, ENV axles	325	87054	(22.) Rubber spacer, above spring	35 pc.
655557	(10.) Rubber block, around axle, Spicer (Note: ENV axles fitted to some PVs 1947-1961)	180			
87033	(11.) Bush for panhard rod (2/car)	22	660108	(23.) Check strap (ref 89816)	55
18702	(12.) Washer (2/car)	4 pc.	89818	(24.) Washer for check strap fitting	35
87055	(13.) Bump stop, on chassis (2/car)	205	940115	(25.) Bolt, lower fixing point	3
955524	(14.) Bolt	4	940108	(26.) Spring washer	4
955921	(15.) Spring washer	2	955827	(27.) Nut	4
			955535	(28.) Bolt, upper fixing point	5
			955804	(29.) Nut	5 pc.
87046 new!	<i>Rubber seat (4/car), PV 444 to ch 130942</i>	194 pc.			

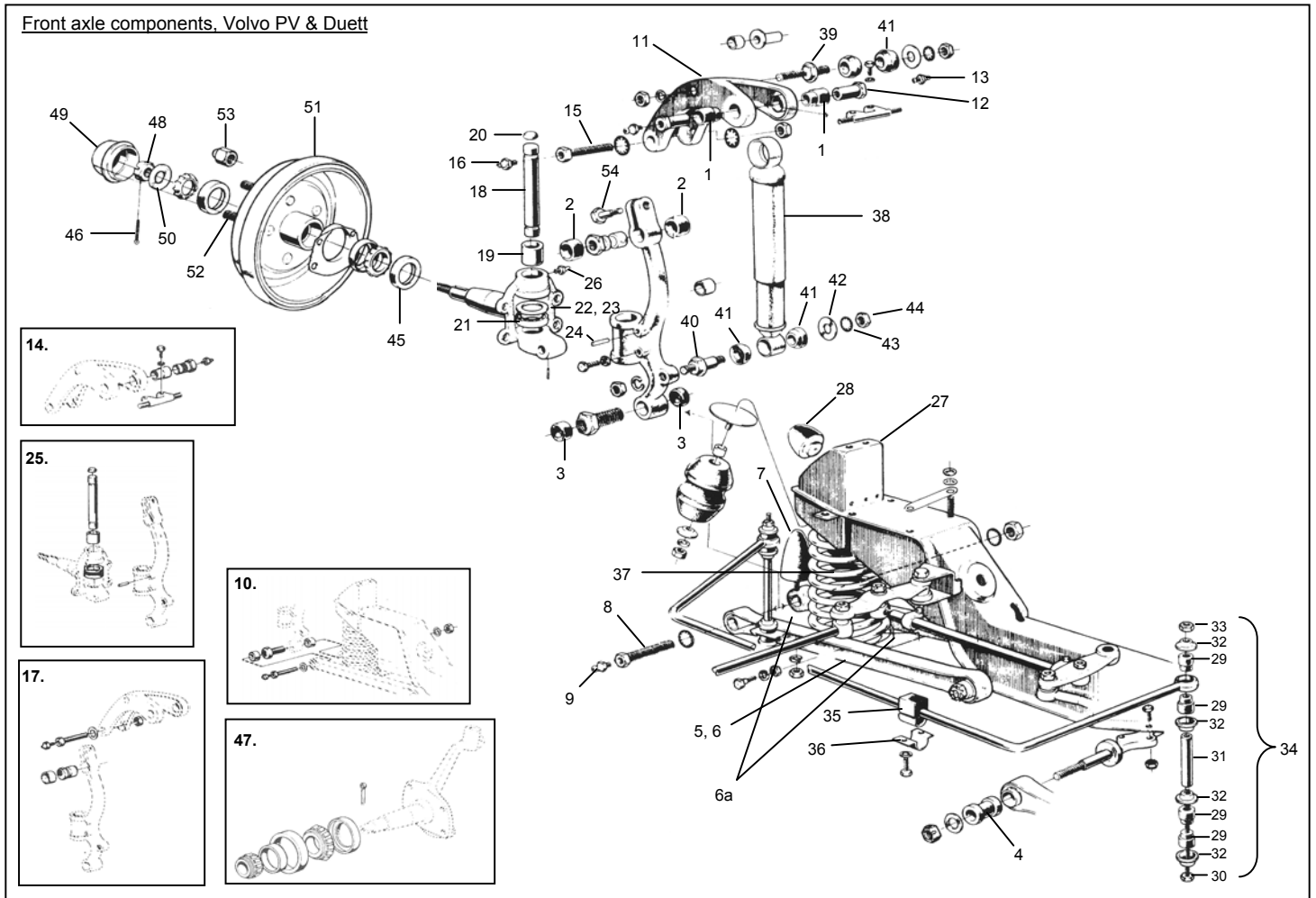


REAR AXLE SUSPENSION, P210 DUETT

257024	(1.) Leaf spring (15% stronger than original)	1850 pc.	89577	(21.) Shock absorber bolt, lower	329
953883	(2.) U-bolt, for leaf spring	210 pc.	89567	(22.) Rubber bush, for shock mounting	10 pc.
955813	(3.) Nut	24 pc.	11982	(23.) Washer	17
80750	(4.) Bush, for spring & chassis (3/side)	95 pc.	955818	(24.) Nut	14
80749	(5.) Bolt, for front bush	170	940143	(25.) Lock washer	2
955954	(6.) Lock washer	3	86857	(26.) Bump stop, on chassis	285
83153	(7.) Spring hanger bolt (4 per car)	125			
951739	(8.) Grease nipple	6 pc.			
83247	(9.) Cork seal	10 pc.			
83247-1	(10.) Rubber seal (not cork) (4 per side)	15 pc.			
83197	(11.) Hanger (2 per side)	110 pc.			
191504	(12.) Bolt for middle of hanger	14			
659765	(13.) Spacer sleeve	18			
955895	(14.) Washer	2			
950364	(15.) Nut	3			
54396	Fitting kit, for 2 leaf springs	1219			
89566	Rubber cushion, between leaves (16/car)	49 pc.			
89563	(16.) Metal band, around springs	22			
89565	(17.) Rubber spacer, around springs	38			
89561	(18.) Buckle	12			
276441	(19.) Shock absorber + fittings (2/car)	310 pc.			
89578	(20.) Shock absorber bolt, upper	Call			



		<u>Price</u>			<u>Price</u>
87028	(1.) Seal, upper inner fulcrum bolt (4 per car)	17 pc.	88393 B	(27.) Front Xmember, 444/early 544, good <u>used</u>	1995
88147	(2.) Seal, upper outer fulcrum bolt (4 per car)	10 pc.		(Can be used for 445 if a couple of extra holes are drilled)	
87022	(3.) Seal, lower outer fulcrum bolt (4 per car)	7 pc.	670518 B	(27.) Front crossmember, B18, good <u>used</u>	Call
87033	(4.) Rubber bush, lower inner	22 pc.	83107	(28.) Rubber cushion (not for safari axle)	90
87028-1	Complete set of wishbone bushes above for one car	180 set			
87475	(5.) Wishbone, lower (with spring seat), lhs	1475	83125*	(29.) Stabilizer bush (8 per car)	12 pc.
87474	(6.) Wishbone, lower (with spring seat), rhs	1475	87387 (R)*	(30.) Bolt for stabilizer	46
87032	(6a.) Spring seat (pressed from original tooling) (this offers a cheap way to overhaul existing wishbones)	475 pc.	87386*	(31.) Spacer tube	45
87033	(4.) Wishbone bush, lower inner (4/car)	22 pc.	83126*	(32.) Washer	5
83108	(7.) Bump stop, on lower wishbone	125	955800*	(33.) Nut	4
87020	(8.) Fulcrum bolt	240	*273238 (R)	(34.) Stabilizer bolt kit, for 1 side	120
951739	(9.) Grease nipple (4 per car)	6 pc.	663131	(35.) Stabilizer bush	30
87022	(3.) Rubber seal, in bolt kit	7 pc.	663130	(36.) Clamp	38
54922	(10.) Fulcrum bolt kit, lower	381	87935	(37.) Spring, genuine (2 per car)	450
87025	(11.) Wishbone, upper, lhs/rhs	1250 pc.	276440	(38.) Shock absorber, genuine (2 per car)	350
87027	(12.) Bush (steel), in kit above	196 pc.	BIL PVF	Bilstein shock absorber	1150
914169	(13.) Grease nipple (4 per car)	10 pc.	89568	(39.) Shock absorber bolt, upper (2 per car)	165
87028	(1.) Rubber bush (4 per car)	17 pc.	89569	(40.) Shock absorber bolt, lower (2 per car)	165
276547	(14.) Fulcrum bolt kit, upper inner	743 pc.	89567	(41.) Rubber bush, uppr. & lower (4/shock)	10 pc.
87020	(15.) Fulcrum bolt	240	960145	(42.) Washer (upper and lower)	5
88147	(2.) Rubber seal	10 pc.	940143	(43.) Lock washer (upper and lower)	2
951739	(16.) Grease nipple (4 per car)	6 pc.	955818	(44.) Nut (upper and lower)	14
54920	(17.) Fulcrum bolt kit (1947-1950)	618	88640	(45.) Inner grease seal (R)	60
54925	(17.) Fulcrum bolt kit (1950-1969)	495	907849	(46.) Split pin	1
88649	(18.) King pin	175	273160-1	(47.) Wheel bearing kit (1 frt. wheel), incl. 88640	375
18262	(19.) Bushing	44	1161241	Tube of grease (80 g - genuine)	42
83414	(20.) Plug	9	153042	(48.) Nut	35
19597	(21.) Bearing	196	87465	(49.) Grease cap	60
87209	(22.) Shim, 0.10	10	87464	(50.) Thrust washer	45
87210	(23.) Shim, 0.35	22	667102	(51.) Brake drum, front, genuine (<u>with</u> hub)	Call
80856	(24.) Cotter pin	22	673797-1	Brake drum, front (without hub)	640
54017	(25.) King pin kit, ch 20005- (for both sides)	720 pair	654490	(52.) Wheel bolt	45
914167	(26.) Grease nipple (4 per car)	7 pc.	87699	(53.) Wheel nut	7
914167-1	Set of grease nipples, for 1 front axle	85	959644	(54.) Bolt	25



250080 (ER)	Steering-box, PV 544 (B16)	4250
250084 (ER)	Steering-box, PV 544 (B18)	4250
250096 (ER)	Steering-box, Duett (B18)	4250

(NB. Steering-boxes are overhauled, and sold on exchange)

89937	(1.) Sealing collar, on steering column	165
82489	(2.) Rubber bush	NLA
80544	(3.) Nut for steering wheel	NLA
671430	(4.) Lock washer for nut	15
666813	(5.) Housing	NLA
959798	(6.) Bolt (PV 544)	28 pc.
192495	(7.) Washer	2 pc.
955950	(8.) Lock washer	2 pc.
950354	(9.) Nut	3
114271*	(10.) Oil seal	55
659214	(11.) Lid (1959-1969)	450
180764	(12.) Oil filler plug (1959-1969)	139
656704*	(13.) Gasket under lid	15

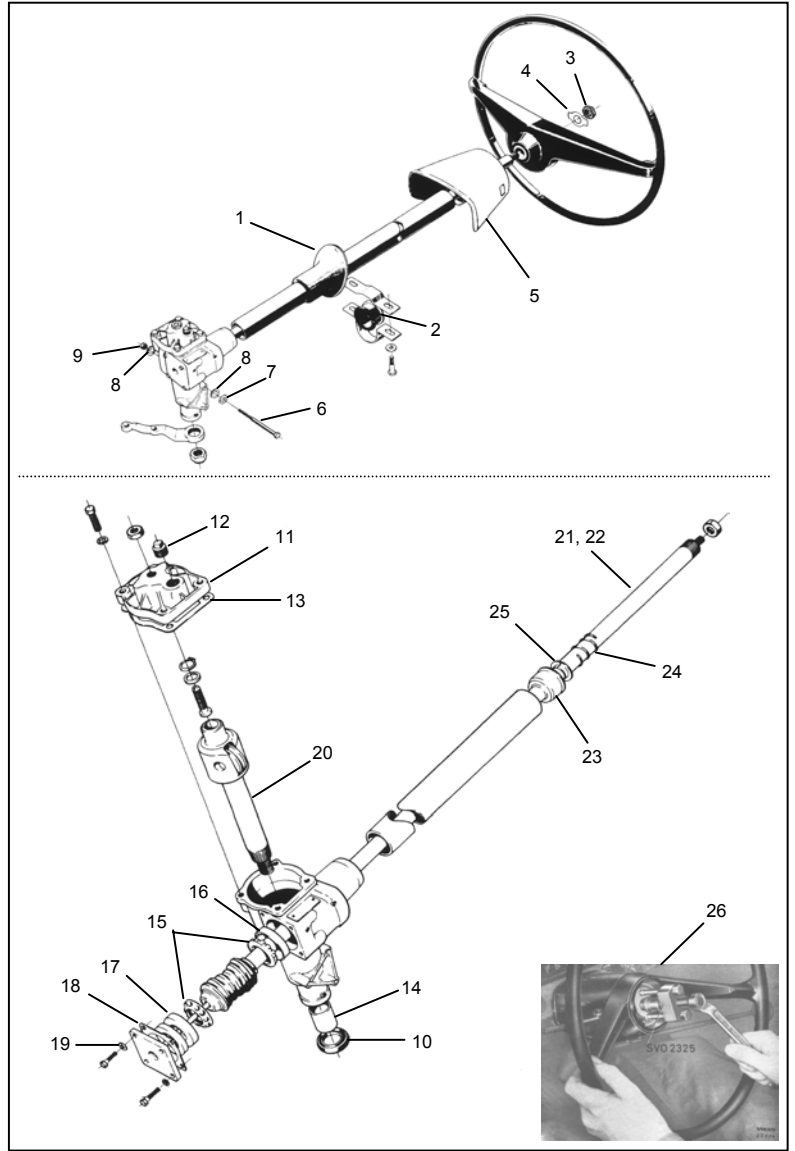
85627	(14.) Bush for Pitman arm shaft (2/car)	50 pc.
85618	(15.) Bearing	225 pc.
85616	(16.) Bearing cup, upper	965
85617	(17.) Bearing cup, lower	358

656707*	(18.) Adjuster shim, 0.10 thickness	22 pc.
656708*	(18.) Adjuster shim, 0.12 thickness	25 pc.
656709	(18.) Adjuster shim, 0.15 thickness	22 pc.
656710	(18.) Adjuster shim, 0.30 thickness	22 pc.
190296*	(19.) Lock washer, with bendable tab (genuine)	10 pc.
*54929	Steering-box re-bushing set (complete)	285
54929 (PVR)	Steering-box set (less shims/tab washers)	185

659217	(20.) Pitman arm shaft	NLA
667609	(21.) Steering worm, PV 544	NLA
668928	(22.) Steering worm, Duett	NLA

85611	(23.) Bearing	470
85612	(24.) Spring	48
85613	(25.) Seat	45

9992325-R	Steering-wheel puller PV 544/P210 (26.)	185
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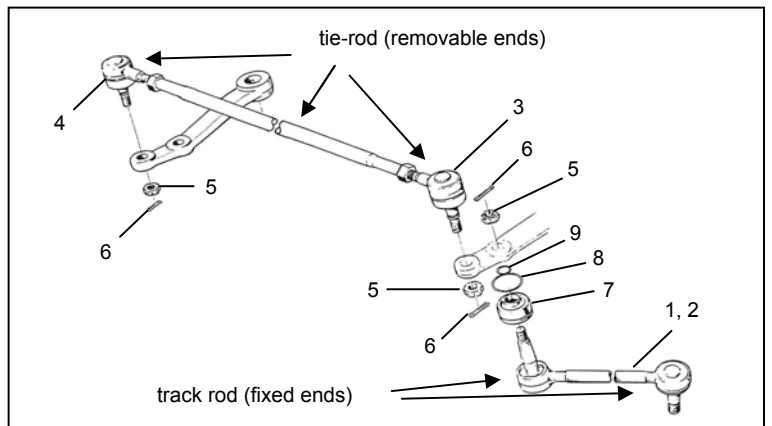
STEERING TRACK RODS AND TIE-ROD ENDS

89221	Track rod, lhs (B16)	(German)	570
89222	Track rod, rhs (B16)	(German)	570
659849	Tie-rod end, lhs (B16)	(genuine)	550
659890	Tie-rod end, rhs (B16)	(genuine)	550

661706	(1.) Track rod, lhs (B18)	(German)	570
661707	(2.) Track rod, rhs (B18)	(German)	570
658431	(3.) Tie-rod end, lhs (B18)	(German)	195
658432	(4.) Tie-rod end, rhs (B18)	(German)	195

190573	(5.) Castellated nut (<u>included</u> on track/tie rods)	95
907824-RS	(6.) Split pin (rust-free)	2

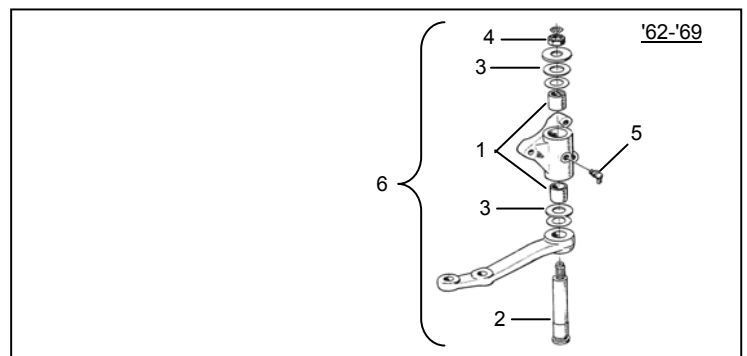
670877	Rubber dust cover (B18), with Lock ring/tensioner ring (7, 8, 9.)	60
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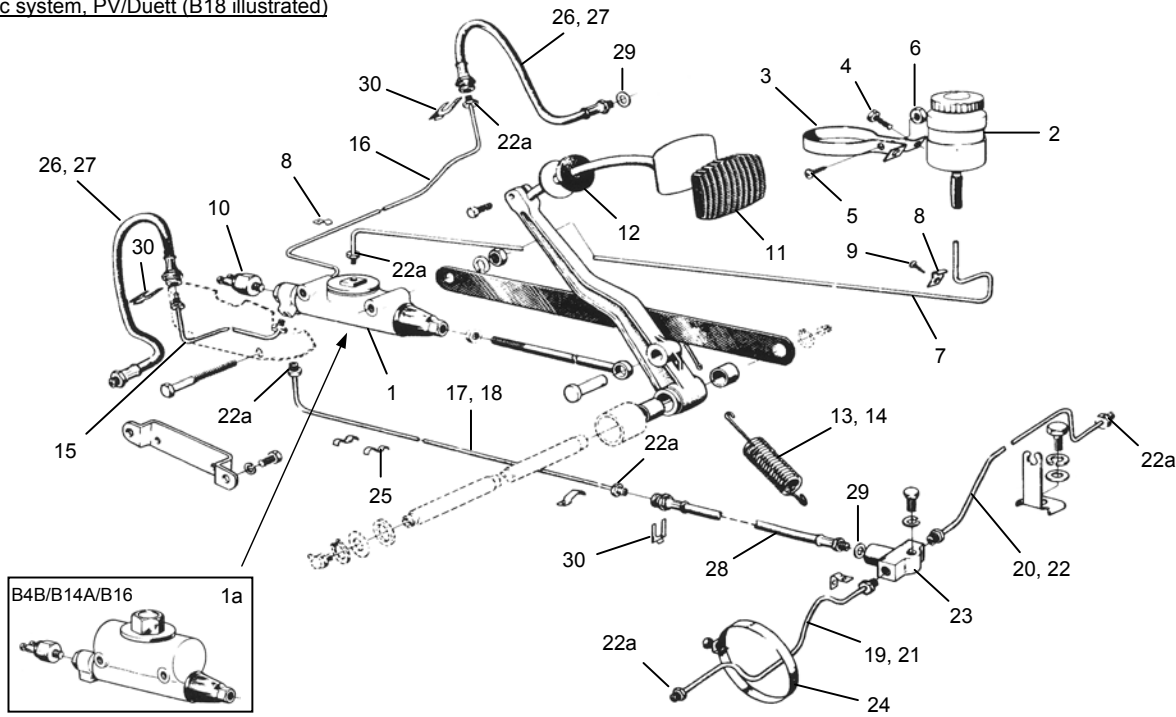
IDLER ARM

B4B/B16			
54927	Repair kit, idler arm (B4B/B16)	415	
18133	Bush for idler arm (B4B/B16)	130 pc.	
87158	Rubber O-ring (2 per idler arm)	32 pc.	

B18			
663709	(1.) Bush for idler arm ('62-'66)	110 pc.	
666402	(2.) Shaft	544	
669255	(3.) Vulcollan washer	11 pc.	
950356	(4.) Nut	8	
914170	(5.) Grease nipple	10	
276521	(6.) Repair kit for idler arm (1962-1969)	610	



Hydraulic system, PV/Duett (B18 illustrated)



87694	(1a.) Brake master cylinder, B4B/B16	785
663468	(1.) Brake master cylinder, B18 (genuine)	1220
663418	(2.) Brake fluid reservoir, B18 (complete)	220
663417	(3.) Clamp	60
190665	(4.) Screw, reservoir to bulkhead (2/car)	4 pc.
950038	(5.) Screw	15
940145	(6.) Nut	4
663467	(7.) Brake pipe, reservoir to cylinder (PV)	110
667907	(7.) Brake pipe, reservoir to cylinder (P210)	110
18335	(8.) Clamp	20
190665	(9.) Screw	4
672425-R	(10.) Brake light switch	60
83079	(11.) Pedal rubber	55 pc.
83079-1	Pedal rubber set (clutch, brake, throttle)	150
87130	(12.) Seal	24 pc.
87131	(13.) Return spring (PV 544)	Call
86971	(14.) Return spring (Duett)	Call

BRAKE PIPES:

86828	(15.) PV/Duett, lhs front	135
86829	(16.) PV/Duett, rhs front	145
86830	(17.) PV, front to rear	270
667906	(18.) Duett, front to rear	270
659928	(19.) PV, lh rear	354 (gen.) 125 repro
659929	(20.) PV, rh rear	460 (gen.) 155 repro
668921	(21.) Duett, lh rear	98
668922	(22.) Duett, rh rear	155
87698	(22a.) Brake pipe union nut	8
87696	(23.) Three-way union	120
18355	(24.) Clamp (large), brake pipe round axle	30
121572	(25.) Double clamp, brake pipe/fuel pipe	35

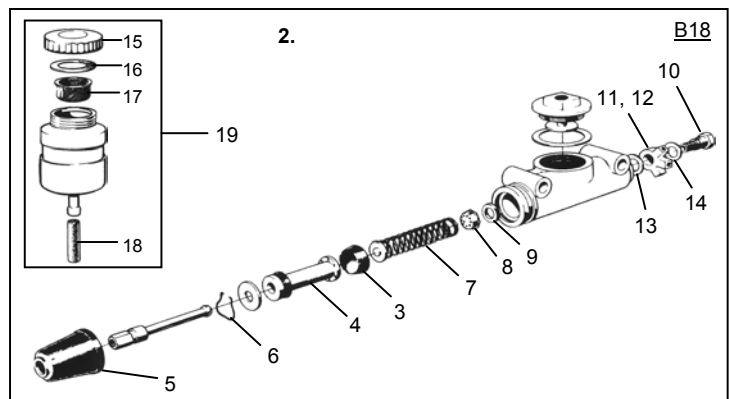
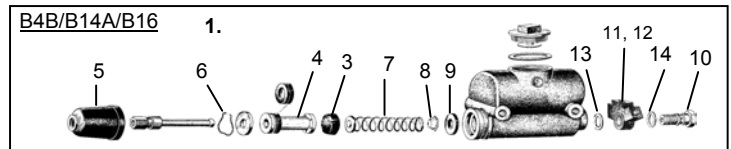
COPPER NICKEL

BRAKE HOSES

87695	(26.) Brake hose, front, all 444, 544 B16	125
667379	(27.) Brake hose, front, all 544/210 B18	125
87695	(28.) Brake hose, rear, Wagner Lockheed	125
18651	(29.) Copper washer, all brake hoses	4
80939	(30.) Locking fork for hoses (R)	20

Brake master cylinders: Brake fluid reservoir

87694	(1.) Brake master cylinder, B4B/B14A/B16	785
663468	(2.) Brake master cylinder, B18	1220
86604	(3.) Seal	45
86601	(4.) Piston (with seal)	95
86956	(5.) Rubber dust cover (genuine)	95
276492	Repair kit, genuine (1947-'69) (nos. 3-9)	185
276492-1	Repair kit, with piston (non-genuine)	135
64947011	Red brake cyl. grease for cylinder o'haul	28
81416	(10.) Swivel bolt	110
87697 (B)	(11.) Three-way union (good second-hand)	140
87697-1	(12.) One-way union (<u>brake servo installation</u>)	325
18817	(13.) Copper gasket	10
81415	(14.) Copper gasket	10
667360*	(15.) Filler cap, with seal 667361	45
667361*	(16.) Seal, under filler cap	See 667360
667359*	(17.) Strainer	45
667362*	(18.) Connector hose, res. to pipe	30
663418	(19.) Brake fluid reservoir (complete)*, B18	220

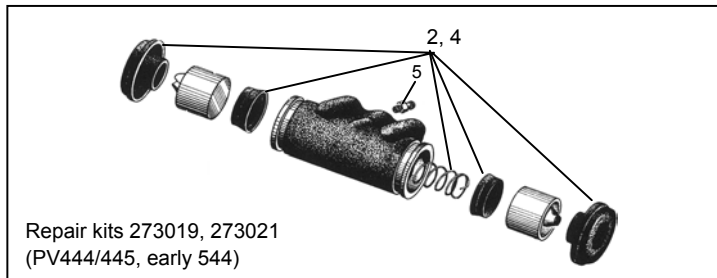
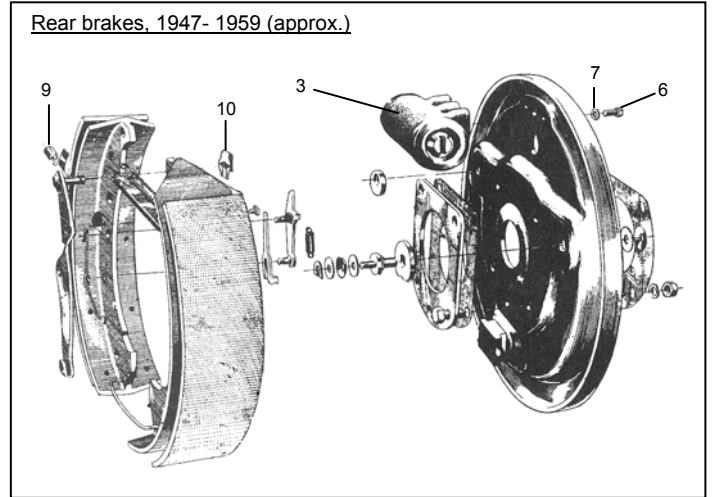
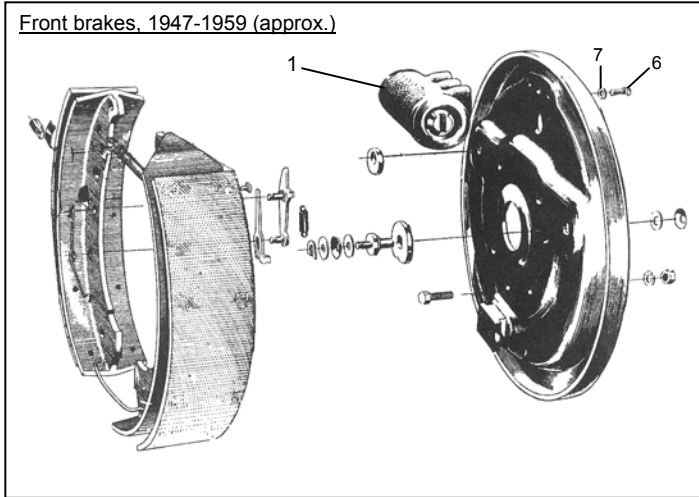


WHEEL CYLINDERS, FRONT & REAR (WAGNER GENUINE)

87450	(1.) Wheel cylinder, front, up to ch. 207865	360
273019	(2.) Repair kit, genuine (with spring)	80
87451	(3.) Wheel cylinder, rear, 444/544 to ch. 207865	360
273021	(4.) Repair kit, genuine (with spring)	80
88323	Wheel cylinder, rear, PV 445, -ch 27153	360
273021	(4.) Repair kit, genuine (with spring)	80
87462	(5.) Bleed nipple, on wheel cylinders	15
656456	Rubber cover for nipple	6
955512	(6.) Screw, wheel cyl. to backplate	2
955920	(7.) Lock washer	2

BRAKE LININGS AND FITTINGS

275800	Brake lining set, front/rear (with rivets), 444/445, (& 544 up to ch. 207865)	485
87913	(9.) Adjuster	NLA
88830	(10.) Lock washer	17
64947011	Red brake cyl. grease for cylinder o'haul	28
64947012	Copper paste for fitting brake shoes (2 oz)	45



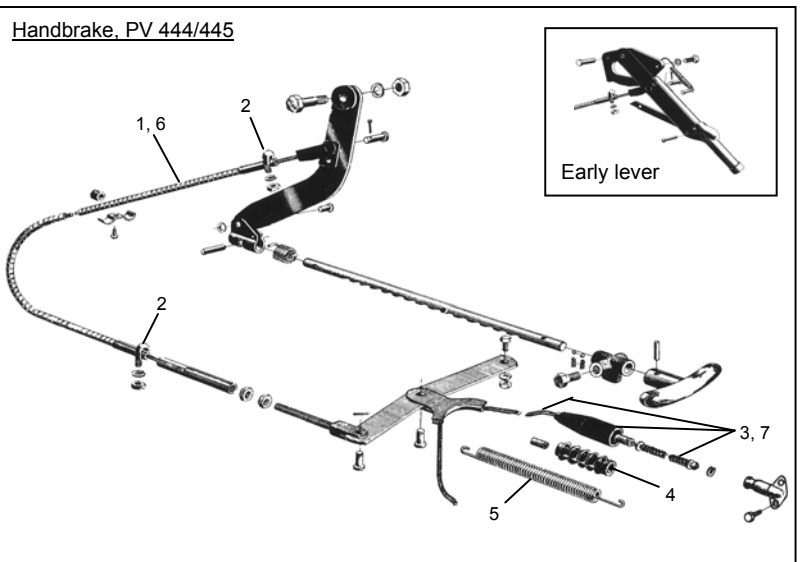
Handbrake system

PV 444, early 544

87803	(1.) Front cable, all 444 (subj to avail.)	Call
80969	(2.) Clamp, for front cable	17
87802	(3.) Rear cable, 444 - ch 130942	285
655386	Rear cable, 444, ch 130943-145360	See 276354
276354	Handbrake cable set, 444L	1285
656727	Rear cable, 444, from ch. 145361	885
86850	(4.) Dust cover, on cable	166
86970	(5.) Return spring	44
656752	Handbrake cable, 544 B16, - ch 207865	525 pc.

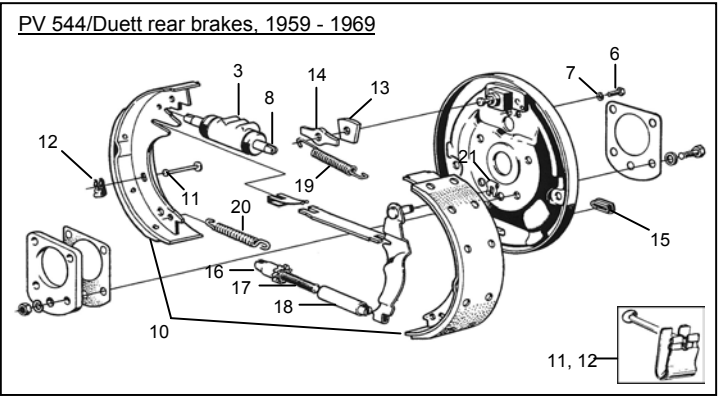
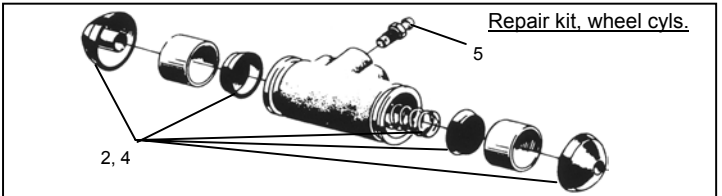
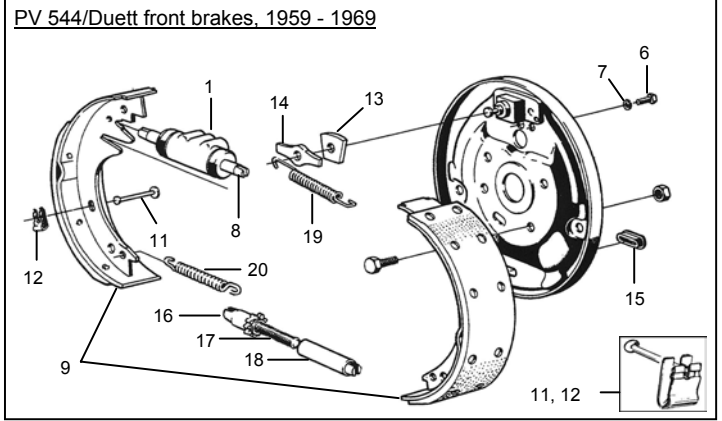
PV 445

86924	(6.) Front cable, all 445	965
80969	(2.) Clamp, for front cable	17
86925	(7.) Rear cable, 445	585
86850	(8.) Dust cover, on cable	166
86970	(5.) Return spring	44



Foot Brake system

659673	(1.) Wheel cylinder, front, from ch. 207866 (PV)	285
273022	(2.) Repair kit (with return spring)	80
659683	(3.) Wheel cylinder, rear, from ch. 207866 (PV)	260
273023	(4.) Repair kit (with return spring)	110
64947011	Red brake cyl. grease for cylinder o'haul	28
87462	(5.) Bleed nipple, on wheel cylinders	15
656456	Rubber cover for nipple	6
955512	(6.) Screw, wheel cyl. to backplate	2
955920	(7.) Lock washer	2
659676	(8.) Pushrod (2/cyl.)	28
271811	(9.) Brake shoe set, front, from ch. 207866 (PV)	285
271813	(10.) Brake shoe set, rear, from ch. 207866 (PV)	285
64947012	Copper paste for fitting brake shoes (2 oz)	45
659663	(11.) Guide pin, for brake shoe fitting	15
659664	(12.) Spring clip (old-style genuine - the best!)	18
659663/64-1	Guide pin and clip set, for one axle	95 set
669916	(13.) Guide washer (arrow must point forwards)	30
659670	(14.) Retainer (new coming shortly)	Call
659672	(15.) Rubber plug, for adjuster hole	10
273172	Guide pin kit: 659663/64 + 669916 + 659672	175 axle
659665/66/67B	Brake adjuster (2nd-hand) (16/17/18.)	100
667160	(19.) Return spring, upper	25 pc.
659668	(20.) Return spring, lower (front and rear brakes)	22 pc.
667160-1	Return spring set, for 1 axle (6 pcs.)	95 set
CVI-Set 3:	Guide pin & return spring set (1 axle)	140 set
88830	(21.) Lock washer, for trailing shoe lever (rear)	17
667102	Brake drum, genuine (with hub), front	Call
673797	Brake drum, genuine (with hub), rear	Call
673797-1	Brake drum (without hub)	640
654490	Wheel bolt	45
87699	Wheel nut	7

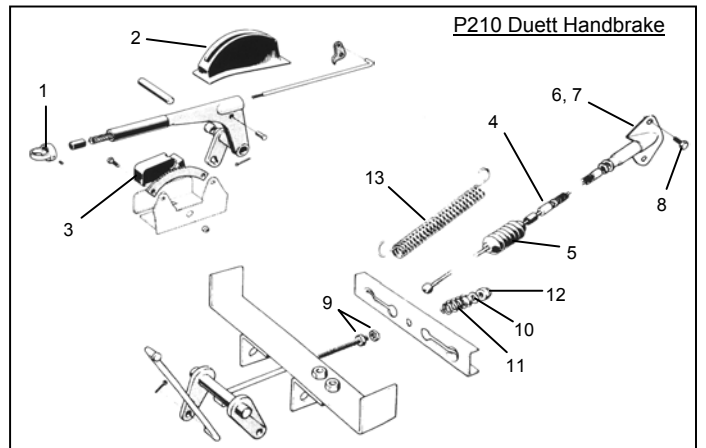
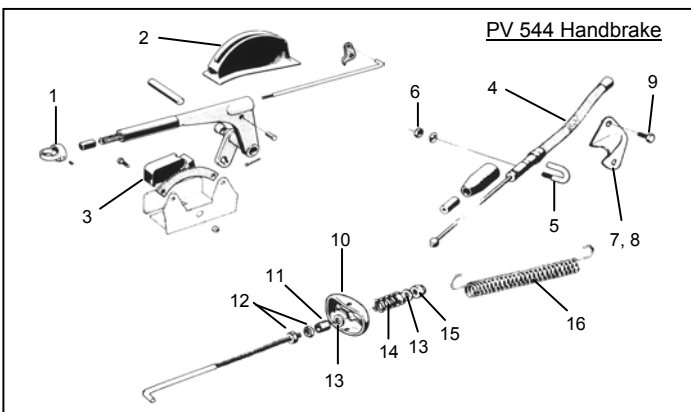


FK-009 Fitting kit, for fitting of brake back plate 40 side

Handbrake

PV 544		
660651	(1.) Plastic brace on handbrake lever	38
669582	(2.) Handbrake lever gaiter (grey)	175
658322	(3.) Seal	34
658842	(4.) Handbrake cable, <u>genuine</u> (2 per car)	165
658842-1	(4.) Handbrake cable, <u>repro</u> (2 per car)	125
80969	(5.) Clamp (U-bolt), cable to body	17
950373	(6.) Lock nut	5
658843	(7.) Clamp, cable to back plate, lh (stainless)	85
658844	(8.) Clamp, cable to back plate, rh (stainless)	85
191260	(9.) Screw	NLA
666418	(10.) Draw brace	40
667889	(11.) Spacer sleeve	20
955826	(12.) Nut	3
120096	(13.) Washer	Call
659655	(14.) Spring	25
950393	(15.) Nut	Call
86970	(16.) Return spring	44

DUETT		
660651	(1.) Plastic brace on handbrake lever	38
669582	(2.) Handbrake lever gaiter (grey)	175
658322	(3.) Seal	34
660087	(4.) Handbrake cable, <u>genuine</u> (2/car)	195
660087-1	(4.) Handbrake cable, <u>repro.</u> (2/car)	145
656945	(5.) Rubber cover (NB included on compl. cable)	56
658952	(6.) Clamp, cable to back plate, lh (stainless)	195
658953	(7.) Clamp, cable to back plate, rh (stainless)	195
191260	(8.) Screw	NLA
955826	(9.) Nut	3
120096	(10.) Washer	Call
659655	(11.) Spring	25
950393	(12.) Nut	Call
86970	(13.) Return spring	44



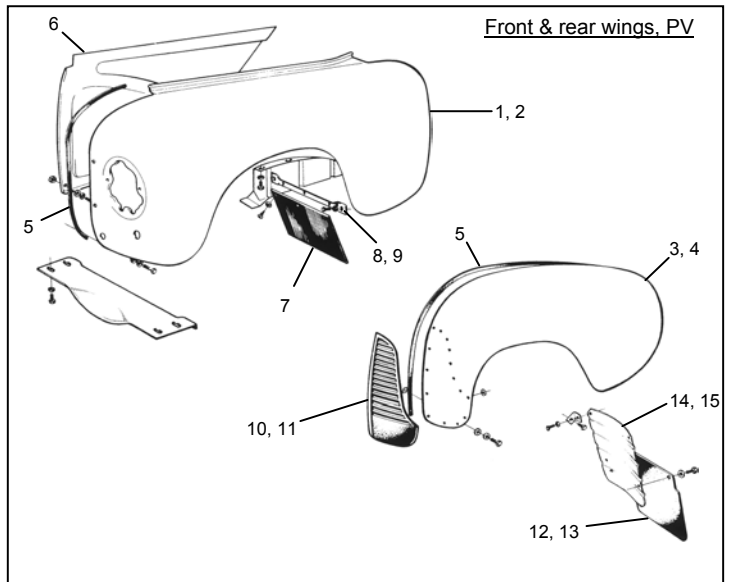
PV 444 & PV 544

		<u>Price</u>
92517	Windscreen seal, 444 1947-'53 (R)	425
96561	Windscreen seal, 444 1954-'57 (R)	425
673228	Windscreen seal, 544/210 (R)	345
657440	Windscreen seal, cars without chrome trim	360
92515	Rear screen seal, 444 1947-'53 (R)	425 pair
95962	Rear screen seal, 444 1954 - 1957 (R)	410
659811	Rear screen seal, 544 cars with trim (R)	330
657439	Rear screen seal, 544 cars w/out trim (R)	395
634735	Door seal, PV 444 and 544	210 pc.
92505	Door seal, lower inside of door, PV	55 pc.
90991	Steel channel around door (for rubber seal)	195 m
656030/31	Vent window seal, PV 1951-1966	250 pc.
95024	Rear upright seal for vent window, PV	68
93860	Luggage compartment seal, 444 '47-'53 (R)	425
95966	Luggage comp. seal, 444/544, '54-'66 (gen.)	345
92518	Side glass seal, 444 ('47-'57)	220 pc.
657702	Side glass seal, 544 (non-openable type)	220 pc.
658751-B	Side glass seal, 544 lh (openable type, <u>used</u>)	425
658752-B	Side glass seal, 544 rh (openable type, <u>used</u>)	425
87781	Gravel deflector, rear wing, lhs	283
87782	Gravel deflector, rear wing, rhs	283
666765	Bonnet rest seal, B18	145
82429	Rubber plugs for bonnet (9 per bonnet)	10 pc.
82429-1	Rubber cushions: set of 9 pcs.	85 set
13209	Textile strip, under bonnet, 1,5m on 444, 445, 544, B4B/B16, (0,6m on B18)	81/m
13319 (544)	Seal around rear light housings, 544	35 pair
658271	Seal under rear lens, 544	46
655947	Rubber shroud, no.plate light, 544	50
658049	Fuel filler neck seal, PV	125

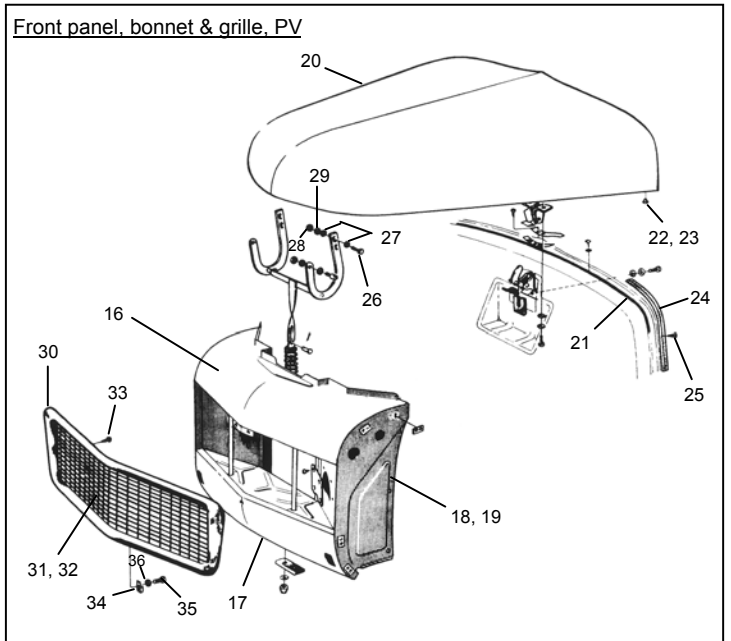
PV 445 & P210 DUETT

		<u>Price</u>
96348	Windscreen seal, 445 (unbonded)	469
673228	Windscreen seal, 210 (cars with trim)	330
657440	Windscreen seal, cars without chrome trim	360
662704/5	Door seal, Duett (all doors = 13m) (R)	45 m
92505	Door seal, lower inner front, Duett	55 pc.
666765	Bonnet rest seal, Duett	145
82429	Rubber plugs for bonnet (9 per bonnet)	10 pc.
82429-1	Rubber cushions: set of 9 pcs.	85 set
13209	Textile strip, under bonnet, 1,5m on 445, B4B/B16, short on P210 (0.6m on) B18	81 m
96272	Vent window seal, Duett, rhs only	585
96282/83	Seal, rear, for vent window, Duett	Call
92507	Door glass scraper seal, Duett (genuine)	60 pc.
96346	Side glass seal, Duett, front	265 pc.
96347	Side glass seal, Duett, rear	265 pc.
96345	Rear door glass seal, Duett	240 pc.
658071	Rubber washer, under rear door hinge, Duett rear door (on body)	35
658072	Rubber washer, rear door hinge (on door)	30
92508	Vertical seal betwn. rear doors, Duett	160
660564	Rubber wedge, rear doors (4 per car)	28 pc.
662714	Seal around spare wheel flap, Duett	135
81052	Cushion, chassis mtg. points (16 per car)	24 pc.

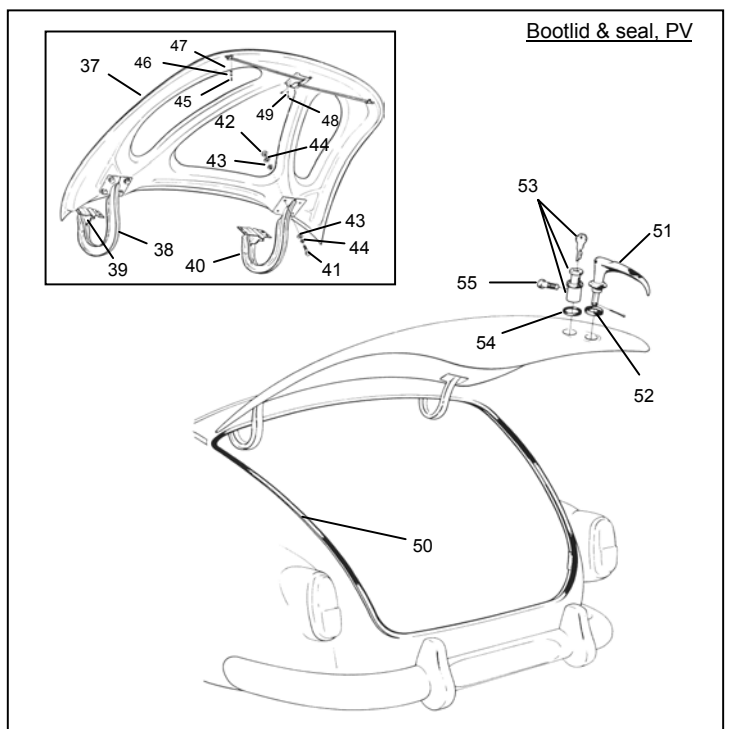
			<u>Price</u>
87503	(1.)	Front wing, lhs	5800
87504	(2.)	Front wing, rhs	NLA
276466-R		Fitting kit, front wing, 1954-1966	105
88596	(3.)	Rear wing, lhs	3300
88597	(4.)	Rear wing, rhs	3300
276467-R		Fitting kit, rear wing	55
13220	(5.)	Wing beading (plastic, <u>gen.</u>) (8m per car)	35 per meter
13220-2	(5.)	Wing beading (vinyl) (8m per car)	40 per meter
87304/05	(6.)	Inner front wing, PV, lhs/rhs	NLA
657490	(7.)	Mudflap, front	110 pc.
657489	(8.)	Mudflap bracket, front (genuine)	125 pc.
FK-014		Fitting kit, frt. mudflaps & brackets, PV	Call
FK-015		Fitting kit, frt. mudflaps & brackets, Duett	Call
87781	(10.)	Gravel deflector lh	283
87782	(11.)	Gravel deflector rh	283
659186/87		Mudflap, rear, lh/rh (12/13)	164 pc.
276518/19(14/15)		Mudflap bracket, rear, with fittings lh/rh	265 pc.
276518/19 (R)		Mudflap bracket without fittings (stainless)	145 each



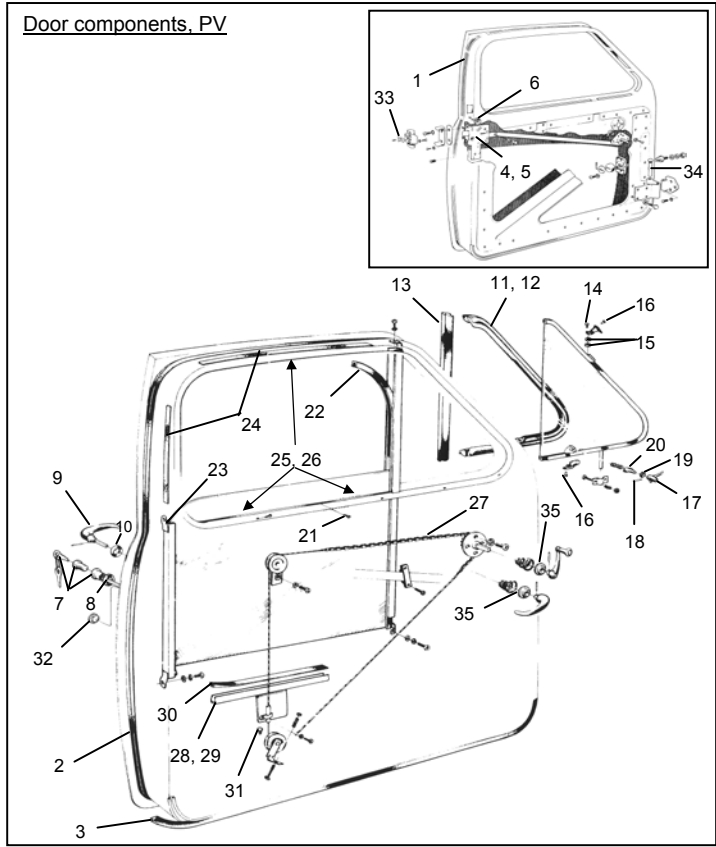
663199	(16.)	Front panel, PV 544 (B18)	6650
87726-1	(17.)	Repair panel, w. bumper holes (front apron)	845
663200	(18.)	Repair panel, for <u>side</u> of front panel, PV lhs	450
663201	(19.)	Repair panel, for <u>side</u> of front panel, PV rhs	450
663237	(20.)	Bonnet, B18	6250
87494/663237B		Bonnet, B16/B18 (good used)	Call
666765	(21.)	Bonnet rest seal, B18	145
82429	(22.)	Rubber cushions, under bonnet (9/bonnet)	10 pc.
82429-1	(23.)	Rubber cushions: set of 9 pcs.	85 set
13209	(24.)	Textile strip, und. bonnet (B18 = 1m total)	81/m
955153	(25.)	Screw	2 pc.
940115	(26.)	Screw	3 pc.
960148	(27.)	Washer	2
955827	(28.)	Nut	4
955950	(29.)	Lock washer	2
655768	(30.)	Grille surround (frame) (from 1957)	2645
655774-B	(31.)	Grille mesh, B16 type	385
666561-B	(32.)	Grille mesh, B18 type	385
955137	(33.)	Screw, mesh to frame (7/car)	1
120408	(34.)	Speed nut, in grille surround (5/car)	8
941093	(35.)	Screw (5/car)	18
192287	(36.)	Washer (9/car)	2



656002(B)	(37.)	Bootlid, rust free second-hand	1765
91693 (B)	(38.)	Hinge, lh, second-hand	Call
91693-S	(39.)	Star wheel, for lh hinge	55
91692 (B)	(40.)	Hinge, rh, <u>second-hand</u>	365
955294	(41.)	Bolt	4
955826	(42.)	Nut	3
120096	(43.)	Washer	2
955949	(44.)	Lock washer	2
940100	(45.)	Screw	3
955893	(46.)	Washer	2
955920	(47.)	Lock washer	2
956092	(48.)	Screw	2
955919	(49.)	Spring washer	2
93860	(50.)	Bootlid seal, 444 '47-'53 (R)	425
95966	(50.)	Bootlid seal, <u>genuine</u> , 1954-1966	345
656315(B)	(51.)	Bootlid handle (second-hand)	Call
655531	(52.)	Seal ring, under handle	12
93483	(53.)	Bootlid (trunk) lock, with 2 keys NEW!	290
655532	(54.)	Seal ring, under lock barrel	10
955244	(55.)	Screw	2



658296 (B)	Door, PV, rhs (rust free)		Call
90991	(1.) Steel channel around door (for rubber seal)		210 m
634735	(2.) Door seal		210 pc.
92505	(3.) Seal, on lower inner part of door		55 pc.
901012-1/2	Door skin (outer, 20 cm up)	(lh/rh)	345
901013-1/2	Door bottom	(lh/rh)	345
93894	(4.) Door lock mechanism, lh		580
657041	(5.) Door lock mechanism, rh		580
95666	(6.) Coil spring, in lock mechanism		36 pc.
93897	(7.) Door lock cylinder, with 2 keys		190
94707	Lock set, PV (1 door + trunk)	NEW!	490 pair
94707-2	Lock set, PV (2 doors + trunk)	NEW!	675 set
655532	(8.) Seal ring, under door lock		10
659710	(9.) Outer door handle		Call
655531	(10.) Seal ring, under door handle		12
656030/31	(11/12) Quarter-light seal, PV 1951-1966		250 pc.
95024	(13.) Vertical seal		68 pc.
17455	(14.) Rivet (large, on outside)		17
120151	(15.) Washer		6 pc.
191644	(16.) Rivet (small, lock plate/frame)		4.50 pc.
663482	(17.) Handle, lh		350
133023	(18.) Pin		6
120164	(19.) Washer		3
95068	(20.) Pushrod		Call
14892-R	(21.) Screws, for fitting of whole frame		2 pc.
95008	(22.) Guide channel, front		85
92380	(23.) Guide channel, rear lower		75
656886	(24.) Sponge seal (against glass), self-adhesive		35 set
95006/07	(25/26) Felt seal (U-shaped), for door glass (4 pcs.)		440 set
955153-1	Screw set for U-seal	(28/car)	30 set



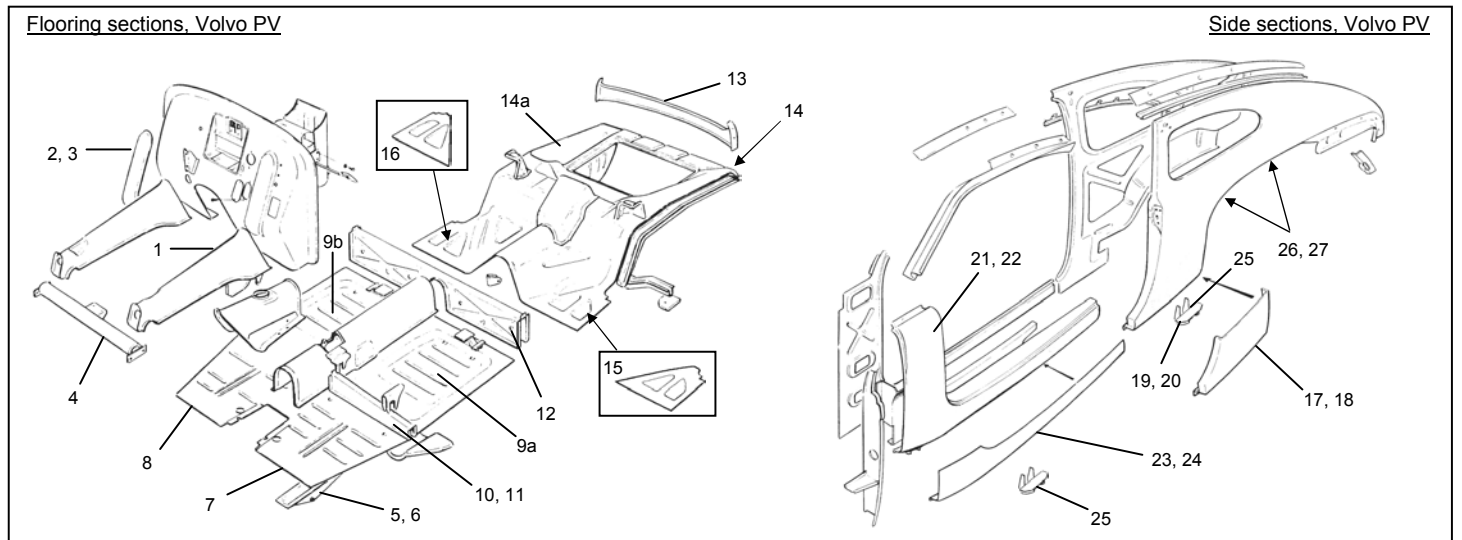
94988 (B)	(27.) Cable and chain, PV (good second-hand)		110
92214/15	(28/29) Elevator channel, lh/rh		165 pc.
96343	(30.) Rubber filler strip	(genuine)	35 side
82429	(31.) Rubber stop		10

190913-B	(32.) Embellisher washer, on rh door (not USA)		110
92527	(33.) Striker plate catch (on striker plate)		143
671730	(34.) Pin, for door hinge		80
663599	(35.) Bakelite washer		20

FLOOR SECTION, CHASSIS LEGS, SIDE SECTIONS, PV

661094	(1.) Chassis leg, PV B18, lh		2950
660668	(2.) Reinforcement, lh		1625
92667	(3.) Reinforcement, rh		1625
663243	(4.) Tubular section under rad., PV (B18)		365
663420	(5.) Chassis beam, under floor, PV, lh	Use 92683 (R)	
92683 (R)	(6.) Chassis beam, universal		425
658386-1	(7.) Floor pan, PV, front lh		425
658386-2	(8.) Floor pan, PV, front rh		425
658386-3	(9a.) Floor pan, PV, rear lh (flat pressed part)		395
658386-4	(9b.) Floor pan, PV, rear rh (flat pressed part)		395
93992	(10.) Seat support, lh		455
93993	(11.) Seat support, rh		455
92916	(12.) Rear seat support, 444/544 (genuine)		1700

92737	(13.) Rear panel, below bootlid		1185
663591-BR	(14.) Boot floor, where jack is stored		475
663591-R	(15/16) Floor pan under rear seat (lh/rh)		455 pc.
96620	(14a.) Spare wheel container		Coming later 2003
673658/59(R)	(17/18) Side section, in front of rear whl.arch, lh/rh		325
900083-1/2	(19/20) Jack point, PV rear, with inner sill (lh/rh)		220
92692 (R)	(21.) Cowl, with sill, PV, lh (remanufactured)		Call
92693 (R)	(22.) Cowl, with sill, PV, rh (remanufactured)		Call
672069 (R)	(23.) Sill, lh		410
672070 (R)	(24.) Sill, rh		410
658440 (R)	(25.) Jack point		165
659731/2 (R1)	(26/27) Rear wheel arch repair, lhs/rhs		1950 side
659731/2 (R2)	Rear wheel arch repair (bigger panel)		Call



87503	(1.) Front wing, lhs	5800
87504	(2.) Front wing, rhs	NLA
276466-R	Fitting kit, front wing, 1954-1969	105
13220	Wing beading (plastic, gen.) (8m per car)	35 per meter
13220-2	Wing beading (vinyl) (8m per car)	40 per meter

86913	(3.) Inner wheel housing, lhs	685
86914	(4.) Inner wheel housing, rhs	685

657479	(5.) Mudflap, front	Use 657490
657490	(5.) Mudflap, front	110 pc.
86978	(6.) Mudflap bracket, front	125 pc.
	Fitting kit for front mudflaps	Call
663219	(7.) Front panel, Duett (B18)	Call
87726-2	(8.) Repair panel (front apron)	845

663237	(9.) Bonnet, B18	6250
663237 (B)	Bonnet, B16/B18 (good used)	Call
666765	(10.) Bonnet rest seal, B18	145
82429	(11.) Rubber cushions, under bonnet (9/bonnet)	10 pc.
82429-1	(12.) Rubber cushions: set of 9 pcs.	85 set
13209	(13.) Textile strip, und. bonnet (B18 = 1m total)	81/m
955153	(14.) Screw	2 pc.

940115	(15.) Screw	3 pc.
960148	(16.) Washer	2
955827	(17.) Nut	4
955950	(18.) Lock washer	2

655768	(19.) Grille surround (frame) (from 1957)	2645
655774-B	(20.) Grille mesh, B16 type (used)	385
666561-B	(21.) Grille mesh, B18 type (used)	385
955137	(22.) Screw, mesh to frame (7/car)	1
120408	(23.) Speed nut, in grille surround (5/car)	10
941093	(24.) Screw (5/car)	18
192287	(25.) Washer (9/car)	2

901512-1/2	Lower door skin, Duett (lhs/rhs)	345
901513-1/2	Door bottom, Duett (lhs/rhs)	Call

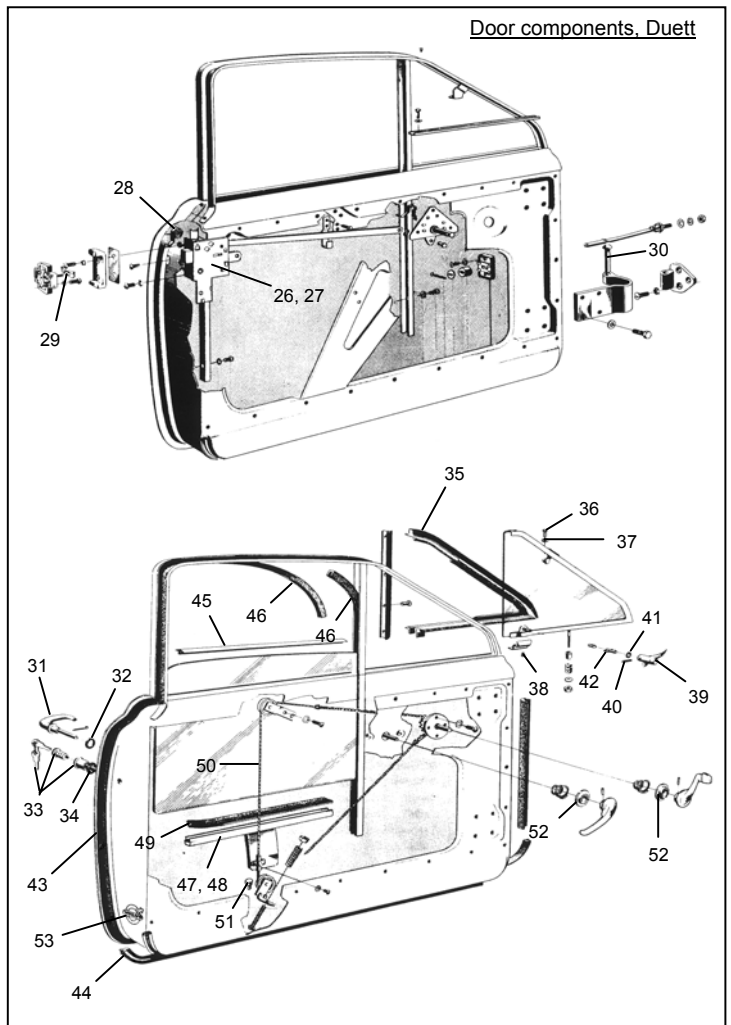
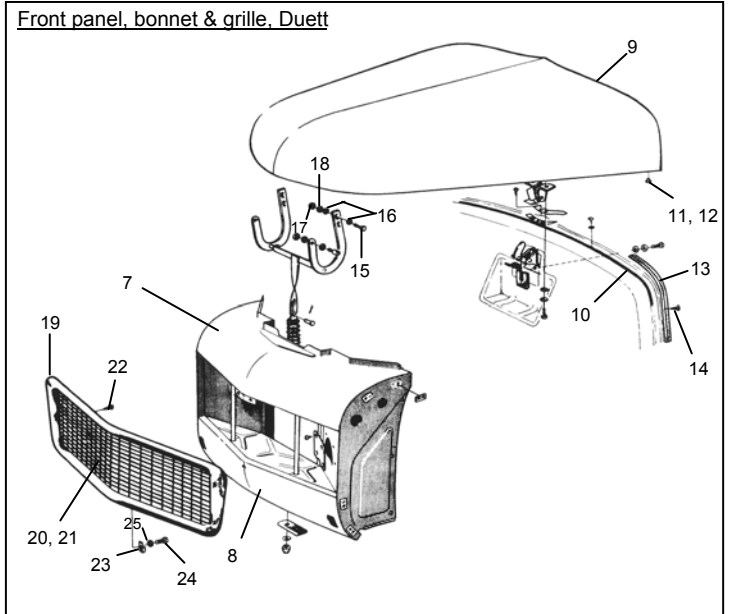
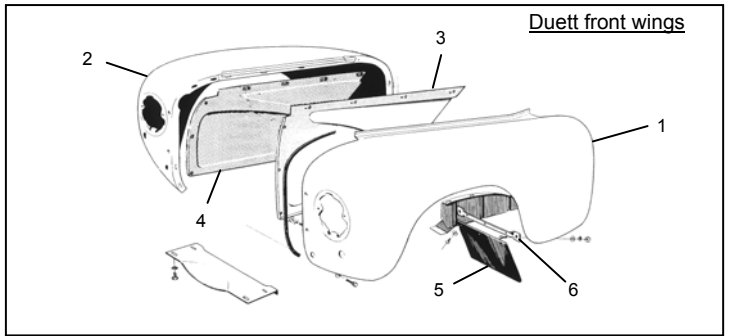
93894	(26.) Door lock mechanism, lhs	580
657041	(27.) Door lock mechanism, rhs	580
95666	(28.) Coil return spring, on mechanism	36
92527	(29.) Striker plate catch	143
671730	(30.) Door hinge pin	80


659710	(31.) Outer door handle	Call
655531	(32.) Seal ring, under door handle	12
93897	(33.) Door lock cylinder, with 2 keys	190
93897-2	Paired door locks (2 locks, same keys)	420 pair
93897-3	Set of 3 door locks (3 locks, same keys)	595 set

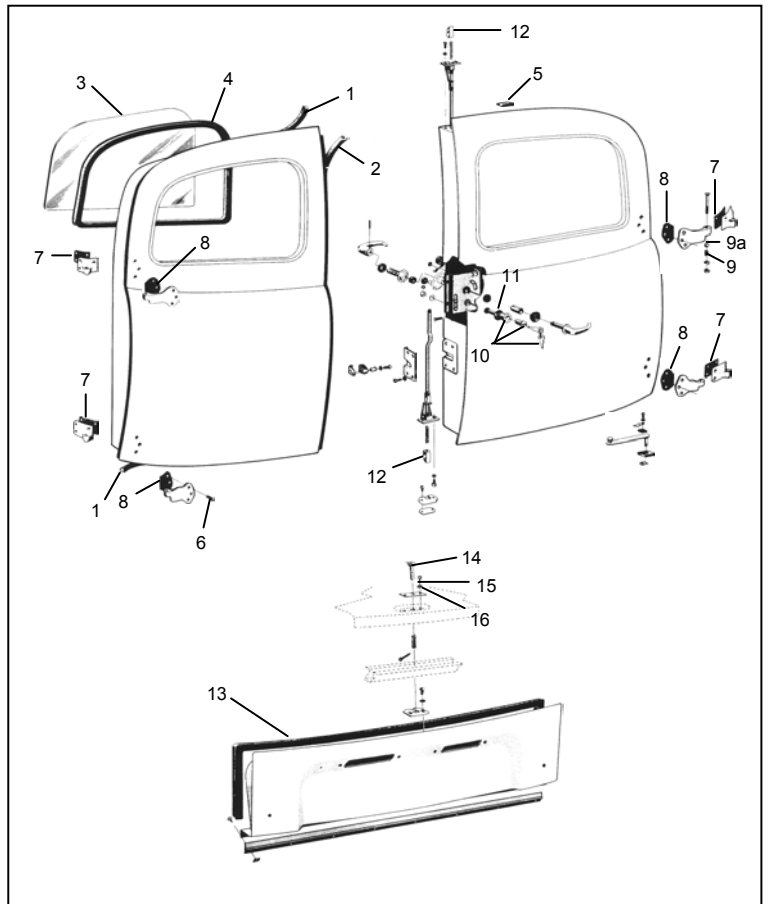
655532	(34.) Seal ring, under door lock	10
96272	(35.) Vent window seal, Duett, lhs only	585
96282/83	Seal, rear, for vent window, Duett	Call
17455	(36.) Rivet (large, on outside)	17
120151	(37.) Washer	6 pc.
191644	(38.) Rivet (small, lock plate/frame)	4.50 pc.
663482	(39.) Handle, lh	350
133023	(40.) Pin	6
120164	(41.) Washer	3
95068	(42.) Pushrod	Call

662704/5	(43.) Door seal, Duett (all doors = 13m) (R)	45 m
92505	(44.) Door seal, lower inner front, Duett	55 pc.
92507	(45.) Door glass scraper seal, Duett (genuine)	60 pc.
96092	(46.) Door glass guide channel, Duett (4 m/car)	110 m

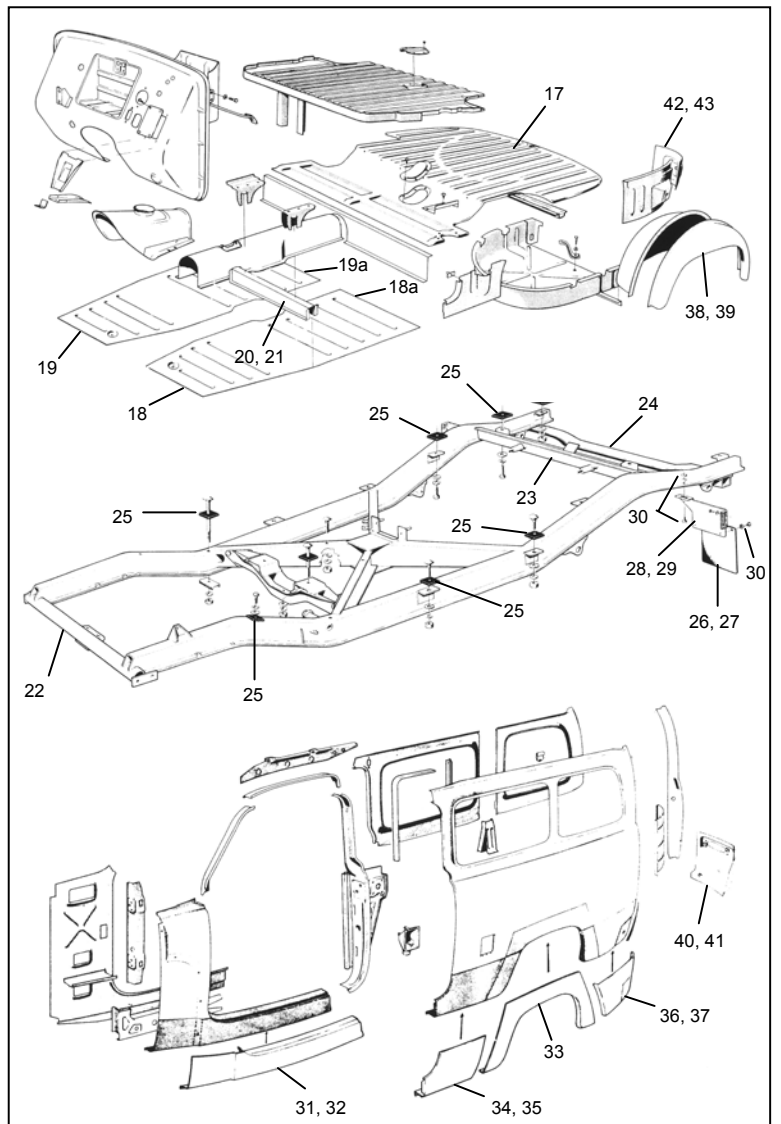
92214	(47.) Elevator channel, lh	165
92215	(48.) Elevator channel, rh	165
96343	(49.) Rubber filler strip (genuine)	35 side
96308	(50.) Cable and chain, Duett	110 pc.
82429	(51.) Rubber stop	10
663599	(52.) Bakelite washer under inner door handle	20
678127	(53.) Reflective emblem on door edge	20

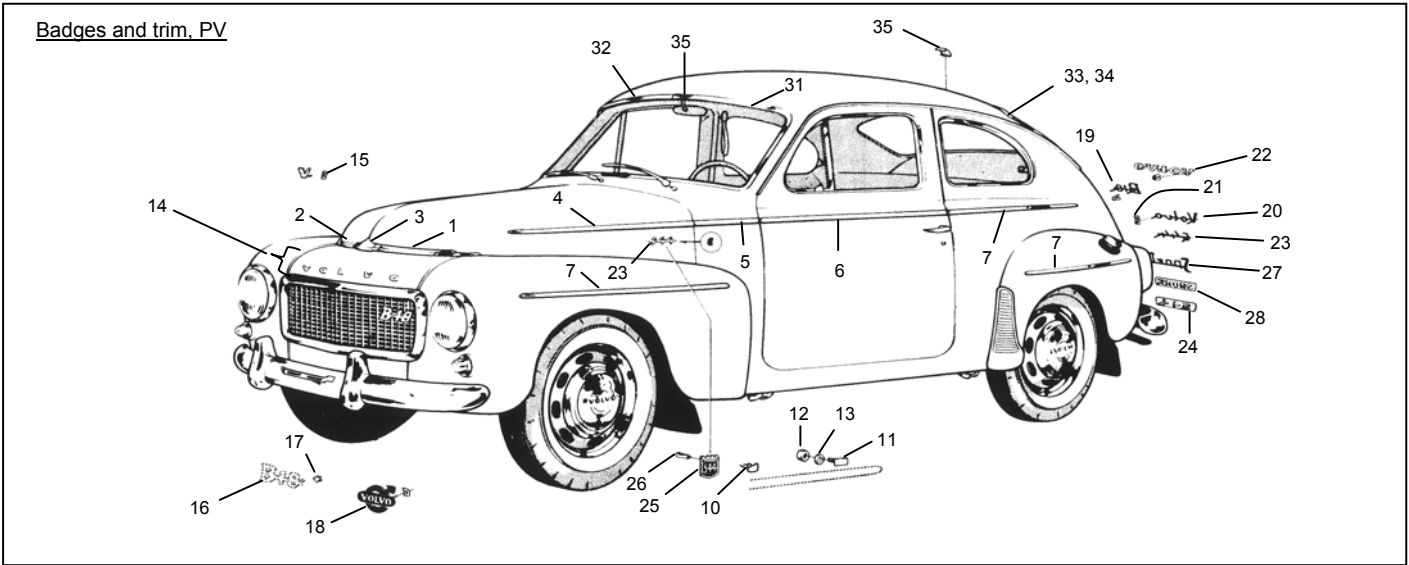


662706	(1.)	Door seal, Duett (all doors = 13m) Rubber seal round rear doors: also fits spare wheel flap: 13m per car in total	45 per m.
92508	(2.)	Rubber seal, vertical between the doors	160
655893	(3.)	Glass	Call
96345	(4.)	Rubber seal for glass	Page 30
660564	(5.)	Rubber wedge, rear doors (4 per car)	28 pc.
658063 to 658070		 Door hinge parts: one or two in stock - please call	
14374	(6.)	Screw for hinges	Call
658071	(7.)	Rubber seal, body side	35
658072	(8.)	Rubber seal, door side	30
96164	(9.)	Spring (4/car)	10
96163	(9a.)	Ball, in hinge attachment (4/car)	88
93897	(10.)	Door lock cylinder, with 2 keys <i>Door lock sets with same keys</i>	190 See page 33
655532	(11.)	Seal, under lock barrel	10
656804	(12.)	Lock catch, upper and lower, on rh door	27 pc.
96058		Spare wheel flap (R)	Call
662714	(13.)	Seal, spare wheel flap (see page 30 also)	135
96299	(14.)	Lock pin, for flap	NLA
950020	(15.)	Screw for lock pin	2 pc.
907834	(16.)	Split pin	1

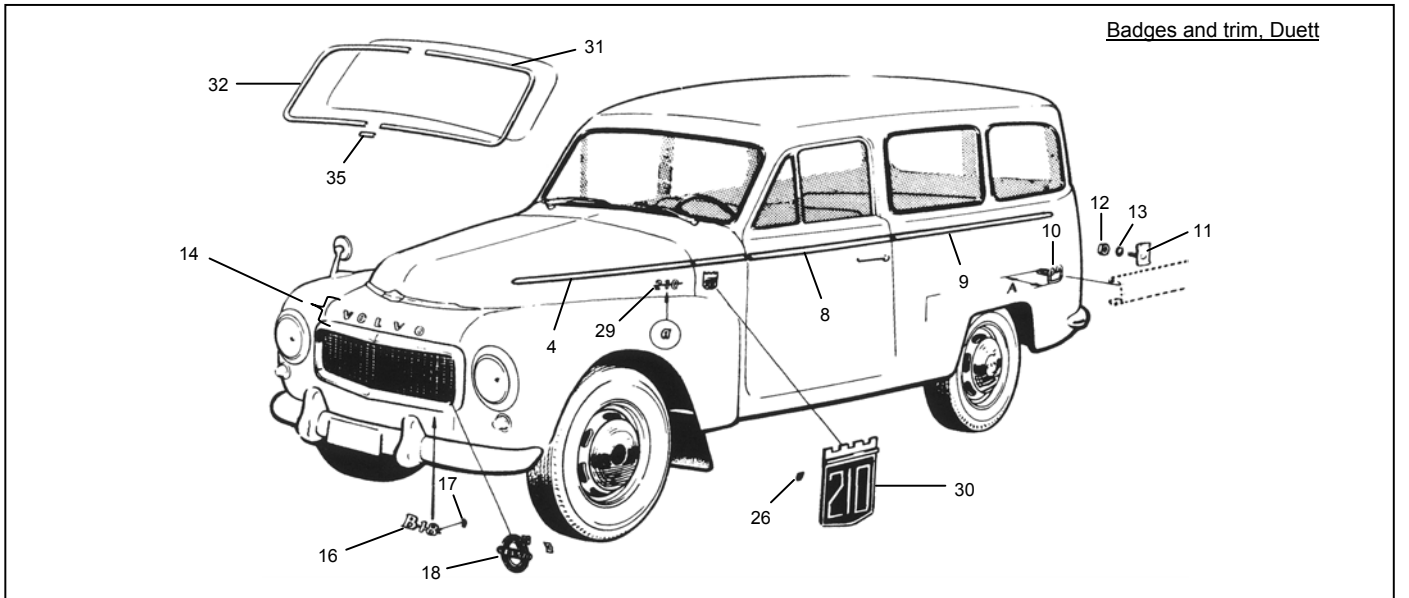


661981(R)	(17.)	Load-bay floor, complete (to order)	3750
96014-1	(18.)	Floor pan, front, lhs	425
96015-2	(19.)	Floor pan, front, rhs	425
96014-3	(18a.)	Floor pan, rear, lhs	425
96015-4	(19a.)	Floor pan, rear, rhs	425
93992	(20.)	Seat support, lhs (R)	455
93993	(21.)	Seat support, rhs (R)	455
663244	(22.)	Tubular section under radiator	365
651768	(23.)	Crossmember, with 89578 bolt for rear shock lower mounting	1650
656179	(24.)	Crossmember, rearmost	NLA
81052	(25.)	Cushion, chassis mtg. points (16 per car)	30 pc.
277247	(26.)	Mudflap, rear, lhs	145
277248	(27.)	Mudflap, rear, rhs	145
95889	(28.)	Mudflap bracket, rear, lhs	105
95890	(29.)	Mudflap bracket, rear, rhs	105
	(30.)	Fitting kit for rear mudflaps	Call
615413	(31.)	Sill, lhs	410
615414	(32.)	Sill, rhs	410
615410	(33.)	Wheel arch, Duett (fits lhs & rhs)	385
615408	(34.)	Side panel, in front of rear wheel, lhs	385
615409	(35.)	Side panel, in front of rear wheel, rhs	385
615404	(36.)	Side panel, behind rear wheel, lhs	425
615405	(37.)	Side panel, behind rear wheel, rhs	425
96021	(38.)	Wheel housing, outer, lhs	NLA
96022	(39.)	Wheel housing, outer, rhs (use lhs)	NLA
96045	(40.)	Panel for rear light, lhs, outer	769
96046	(41.)	Panel for rear light, rhs, outer	769
96165	(42.)	Panel for rear light, lhs, inner	652
96166	(43.)	Panel for rear light, rhs, inner	652

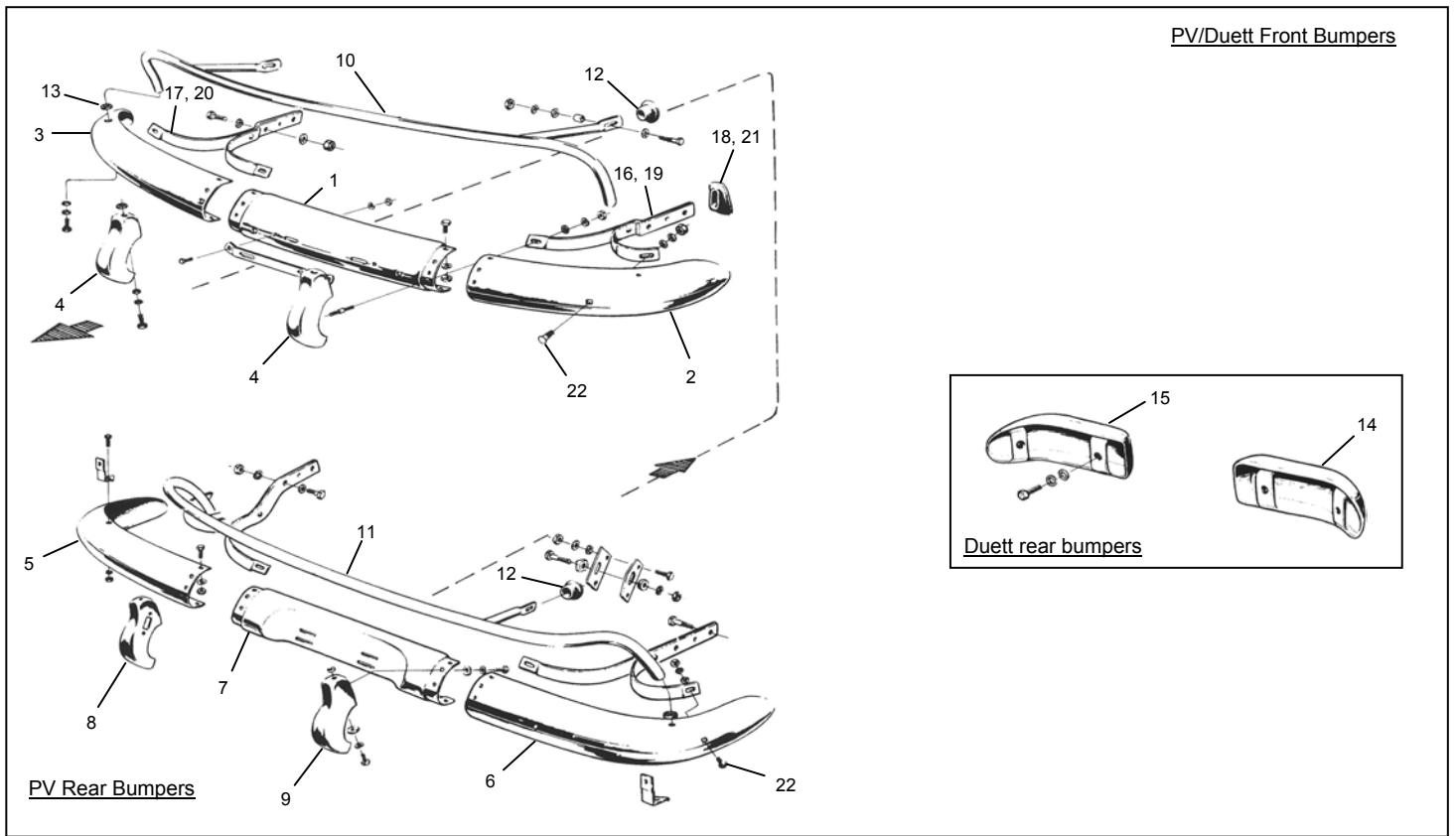




96966	(1.) Chrome trim on front of bonnet, lhs	} Coming 2004	667184-R	(16.) B18 emblem, large, on grille (to 1964)	280
96967	(2.) Chrome trim on front of bonnet, rhs		192586	(17.) Clips	NLA
666891	(3.) Center trim				
655796	(4.) Body side trim, stainless, on bonnet	245	670900	(18.) Volvo emblem on grille, 1965-1969	450
655798	(5.) Body side trim (short), on cowl	230	671405	Clips for Volvo badge 670900	NLA
94410	(6.) Body side trim, on door, PV	185	666444-R	(19.) B18 emblem, small, on bootlid, 1961-'64	230
94409	(7.) Side trim on body (rear) and wings	150 pc.	655841-R	(20.) Volvo, bootlid, -1964	265
656849	(8.) Body side trim, on door, Duett	185	82660	(21.) Speed nut	3 pc.
96351	(9.) Body side trim, on rear body, Duett	269	671159-R	(22.) Volvo, on bootlid (1965-1966)	250
95384	(10.) Clip, for side trim	4 pc.	659082-R	(23.) 544 emblem, bonnet sides/bootlid, -'64	140
95384-1	Set with 50 clips 95384 (R)	180	671190	(24.) 544 emblem, bootlid, 1965-'66	125
654585	(11.) Anchorage clip for frt./rear of wing trim	19 pc.	671096-R	(25.) 544 emblem, on cowl, 1965-'66	220
940092	(12.) Nut	2	664621	(26.) Clips, genuine	NLA
955946	(13.) Lock washer	2	663509-R	(27.) Sport, on bootlid, -'64 (script)	230
94815	444 on side of bonnet	Call	671189-R	(28.) Sport, on bootlid, 1965-'66	210
94442	Swallow on side of bonnet	380	663768-R	(29.) 210, on bonnet, -1964	140
94460	Swallow on middle front of bonnet	Call	671097-R	(30.) 210, on cowl, 1965-1969	220
87703/94460	Volvo on front panel, 444 A-K	Call	657435	(31.) Front screen trim, lhs	New! 650
96983	Volvo on front panel, early 445	Call	657436	(32.) Front screen trim, rhs	New! 650
655807	Emblem "V" on rad. grille, 1957	Call	657437	(33.) Rear screen trim, lhs	NLA
276376	(14.) Volvo letters on front panel, 1958-69	410 set	657438	(34.) Rear screen trim, rhs	NLA
276375/76-R	Volvo letters, remanufactured	255 set	660151	(35.) Junction piece	101 pc.
82660	(15.) Speed nut	3 pc.	658091-658094	Dashboard trim	Coming 2004 Call
656911-R	Volvo, in gold, on rad. grille, B16	250	663973/659440	Clips for dashboard trim	12 pc.

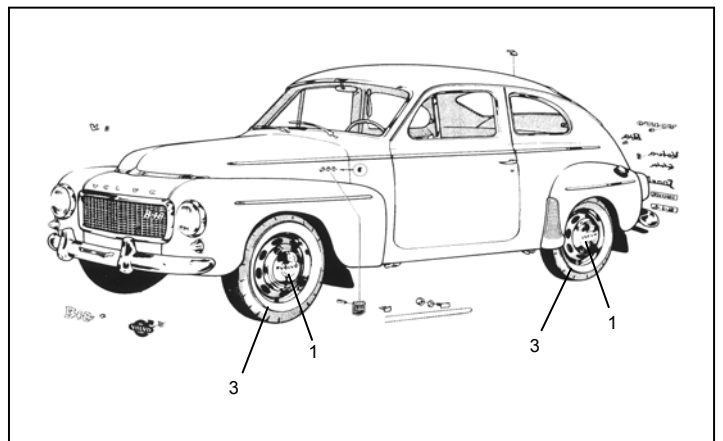
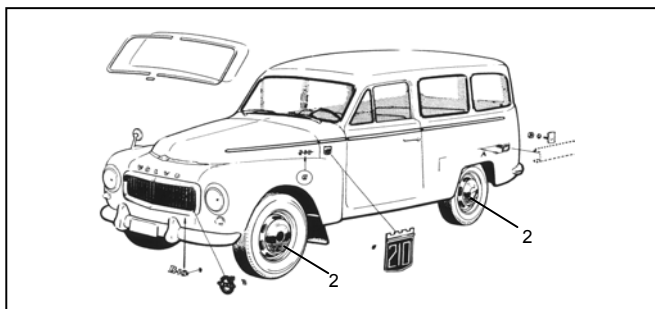


		<u>Price</u>			<u>Price</u>
661697	(1.) Bumper section, front center	1250	89489	Section between o'riders, 1954-1957	Call
661695	(2.) Bumper section, front lhs	1250	95255	Red lens in section between overriders	110
661696	(3.) Bumper section, front rhs	1250		Bumper sections, rear lhs/rhs, PV 1950-'53	Call
661248	(4.) Bumper overriders, front, '54-'69	875 pc.			
88509	(5.) Bumper section, rear lhs (PV '54-'66)	1250	661246	(16.) Bumper iron, lhs front (PV ch 274640-)	675
88510	(6.) Bumper section, rear rhs (PV '54-'66)	1250	661247	(17.) Bumper iron, rhs front (PV ch 274640-)	710
658248	(7.) Bumper section, rear center, PV	1250	87295	(18.) Rubber gaiter, front, PV	95 pc.
89493/94	Overriders, rear lh/rh (PV 444 '54-'57)	875 pc.	88390	Bumper iron, front, earliest 445	925
657385	(8.) Overrider, lh rear (PV 1958-'66)	875	89280	Bumper iron, front, lhs, 445	925
657386	(9.) Overrider, rh rear (PV 1958-'66)	875	89281	Bumper iron, front, rhs, 445	925
651831(R)	(10.) American bumper bar (yankee bar), front	NLA	661733	(19.) Bumper iron, flhs (later 445/210)	675
651832(R)	(11.) American bumper bar (yankee bar), rear	NLA	661734	(20.) Bumper iron, frhs (later 445/210)	710
667075(R)	(12.) Grommet, through body, for above	25 pc.	86895	(21.) Rubber gaiter, front, Duett	75 pc.
651989(R)	(13.) Plastic washer for yankee bars (4/car)	NLA	190373	(22.) Chrome bumper bolt	30 pc.
96294	(14.) Bumper section, rear lhs Duett	1275			
96295	(15.) Bumper section, rear rhs Duett	1275			

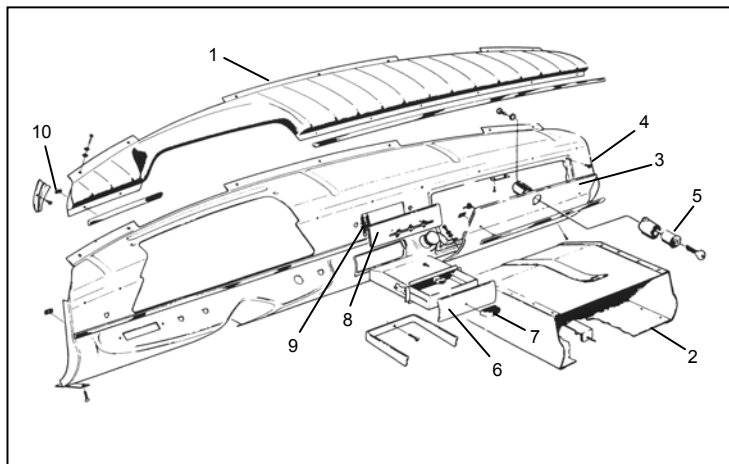


HUB CAPS, VOLVO PV & DUETT

87107	(1.) Hub cap, "Volvo", 1947-'62 (minus decal)	590 pc.	670437 (R2)	(2.) Hub cap, '65-'69 (chromed steel - with decal)	395 pc.
87107 (D)	Red decal/sticker for center of hubcap	30 pc.		(NB. No anti-corrosion warranty given on these)	
654108	Hub cap, "V", 1962-'64 (minus decal)	590 pc.			
654108 (D)	Red decal/sticker for center of hubcap	30 pc.			



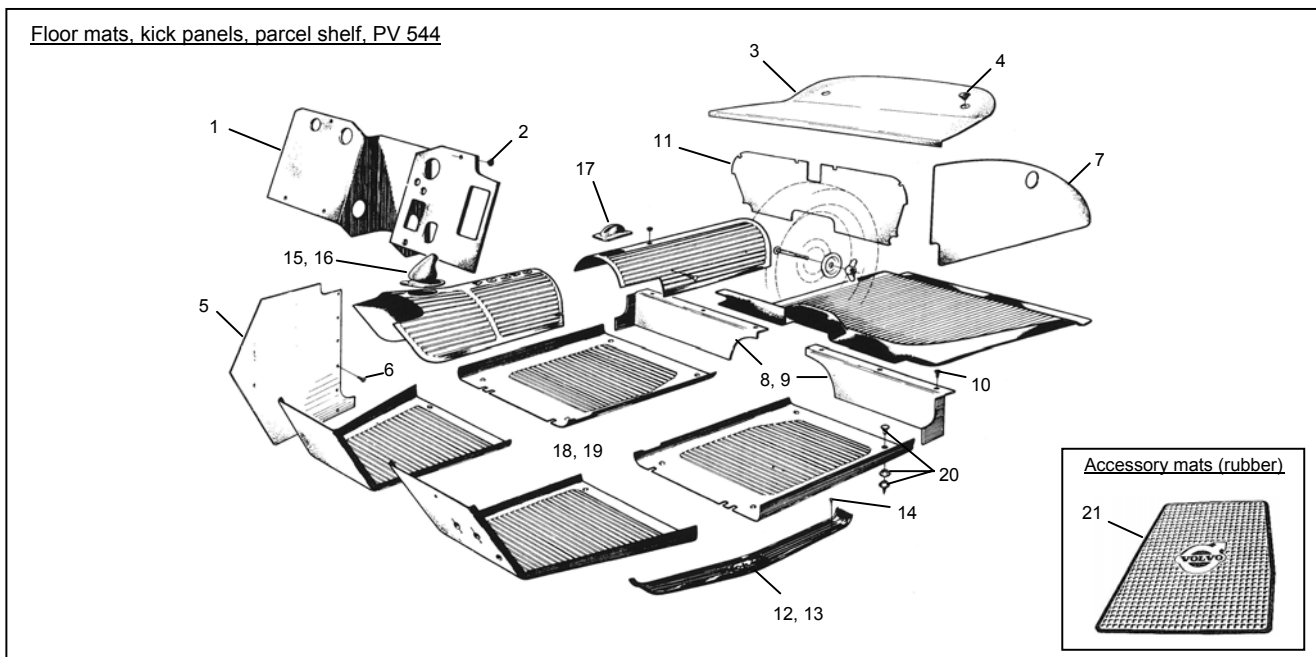
			<u>Price</u>
658249	(1.) Dashpad, PV and Duett		2200
94522	(2.) Glove box	(444/445)	210
657996	(2.) Glove box	(544/210)	210
658003 (B)	(3.) Glove box lid, good used		220
93963	(4.) Rubber button, for glove box lid (2/lid)		Call
93646 (B)	(5.) Lock for lid (good used)		Call
657569 (B)	(6.) Cover plate, for ashtray (good used)		60
657514 (B)	(7.) Handle (good used)		NILA
658040 (B)	(8.) Radio cover plate, good used		250
656321	(9.) Clips for cover plate		48 pc.
663973(R)	(10.) Clips for trim		12 pc.



658091-658094 Trim mouldings on dashboard **Coming 2004**
 (Trim re-manufacture is currently underway and the finished pieces will be sold in sets of 4 (for 1 car) in late 2003)

Kick Panels, Floor Mats and Sundry Interior Parts for Volvo PV

691585 (R)	(1.) Matting (unfinished: sold as 1 pc. to finish)	340	96636	(7.) Black cardboard by spare wheel	220
671261	(2.) Rubber plug (6 per car)	10 pc.	659516	(8.) Grey cardboard under rear seat, lhs	120
94795	(3.) Rear parcel shelf (grey, 1950-1953)	310	659517	(9.) Grey cardboard under rear seat, rhs	120
96748	(3.) Rear parcel shelf (grey, 1954-1957)	310	13170-S	(10.) Special nails for cardboard under seat	15 set
659978	(3.) Rear parcel shelf (grey, without holes)	310	661588	(11.) Grey panel, rear seat to luggage comp.	230
659978-1	(3.) Rear parcel shelf (1960-1962)	310	660157	(12.) Sill step rubber, 544, lhs	} Not currently available
663046	(3.) Rear parcel shelf (black 1963-1966)	310	660158	(13.) Sill step rubber, 544, rhs	
660339	(4.) Rubber plug (black) for parcel shelf	24 pc.	955153	(14.) Screws for above (yellow - 26 per car)	2 pc.
96742	(5.) Kick panel, lhs (grey)	(444/445) 125	96588	Gear lever gaiter, 444/445 (grey or black)	310
96743	(5.) Kick panel, rhs (grey)	(444/445) 125	659493	(15.) Gear lever gaiter, PV 544	240
659512	(5.) Kick panel, lhs (grey)	(544/210) 125	669582	(17.) Handbrake lever gaiter (grey)	175
659513	(5.) Kick panel, rhs (grey)	(544/210) 125			
955127	(6.) Screw for kick panels	3 pc.			
.....					
96581	(18.) Floor mat set, grey, for 444 and 445 (set of 6 mats)	(1954 - 1957)			3100 kr. per set
659476	(19.) Floor mat set, grey, for 544 and Duett (set of 6 mats)	(1958 - 1969)	(see illustration below)		2950 kr. per set
94945-1	(20.) Set of 14 push-fit lock buttons for mat sets				75 kr. per set
1	Sound-absorbing liner, self-adhesive (for floor-pan), 1 m x 1 m				145 kr. per piece
2	Underlay for mats (sound-deadening), 0.7 cm thick/100 cm wide				120 kr. per meter
279632	(21.) Set of 4 grey genuine accessory rubber floor mats (these sit on top of main mats)				945 kr. per set



B16 Models (1958 - 1961)

Most upholstery is now available again, both European & US versions: please state upholstery code when ordering

B18 Models (1961/62 - 1966)

Door Panels: (sold in pairs only)

(Most panels now available- state upholstery code)

Headlinings

690782/83	(1.) Door panel, 544 red 1962-63	1400		PV 444A	beige weave, to ch c:a 9500	NLA
690792/93	(1.) Door panel, 544 grey 1962-63	1400	92710	(4.) PV 444	49-'53, grey cloth	1285
691166/67	(1.) Door panel, 544 grey 1964	1400	95997	(4.) PV 444	54-'57, grey cloth	1285
			98390	(4.) PV 544	'58-'63 textile woven cloth	1485
691172/73	(1.) Door panel, 544 red 1964	1400	98762	(4.) PV 544	1963-1966, perforated vinyl	1140
691534/35	(1.) Door panel, 544 red 1965-66	1400				
691544/45	(1.) Door panel, 544 black 1965-66	1400				

"B" post upright strips

95290 (2.) Clips for interior door panel 10 pc. These are available for all combinations - state upholstery code

Seat Cover Upholstery for B18 model PV 544

Front seats (bottom & upright, # 3 on diagram)

Rear seats (# 7 on diagram)

European version (cloth and vinyl mix)

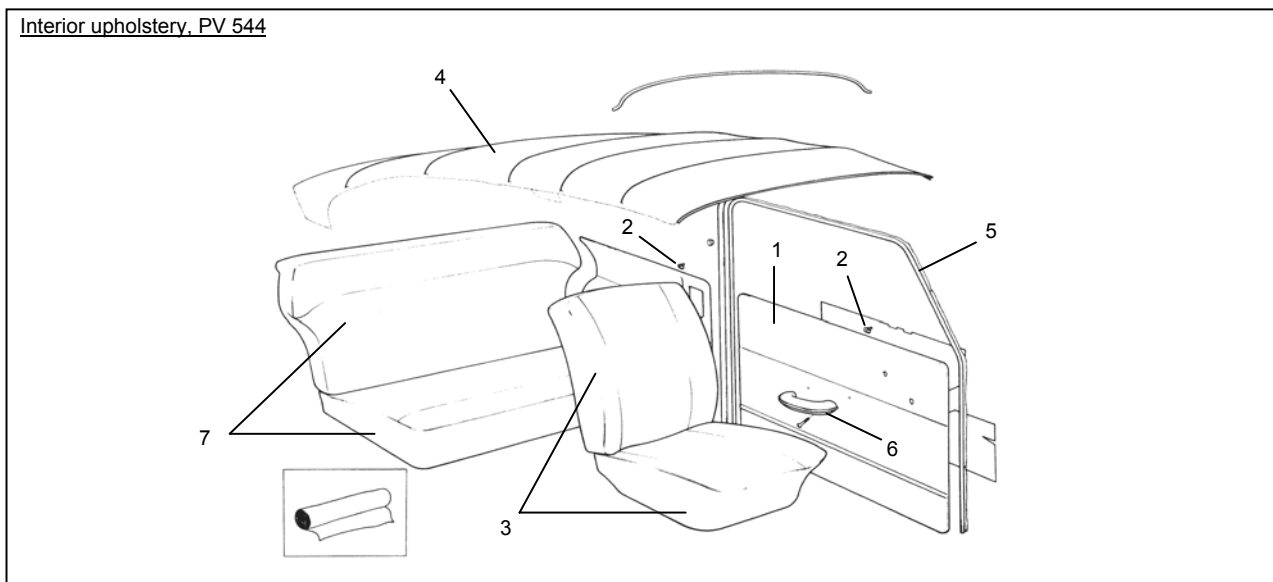
<u>Code</u>	<u>Style</u>	<u>Part numbers</u>	<u>Price (sek)</u>	<u>Part numbers</u>	<u>Price (sek)</u>
		<i>(Front seats)</i>		<i>(Rear seats)</i>	
44-222	(1962-63 grey)	690788/89	1750	690790/91	1850
41-198	(1962-63 blue)	690523/24	1750	690525/26	1850
40-197	(1962-63 beige)	690513/14	1750	690515/16	1850
45-223	(1962-63 red)	690792/93	1750	690794/95	1850
50-240	(1964 red)	691188/89	1750	691190/91	1850
52-510	(1965-66 red)	691530/31	1750	691532/33	1850
53-511	(1965-66 black)	691540/41	1750	691542/43	1850
55-513	(1965-66 blue)	691560/61	1750	691562/63	1850

USA version (all-vinyl up to 1964)

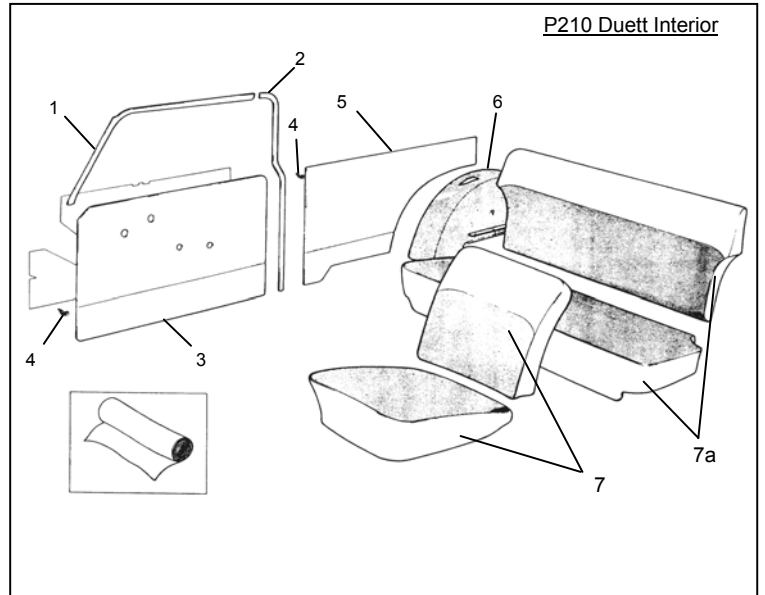
<u>Code</u>	<u>Style</u>	<u>Part numbers</u>	<u>Price (sek)</u>	<u>Part numbers</u>	<u>Price (sek)</u>
		<i>(Front seats)</i>		<i>(Rear seats)</i>	
41-198	(blue/beige 62/63)	690503/04	1750	690505/06	1850
42-220	(62/63 grey)	690768/69	1750	690770/71	1850
46-237	(1964 grey)	691154/55	1750	691160/61	1850
43-221	(62/63 red)	690778/79	1750	690780/81	1850
47-238	(1964 red)	691156/57	1750	691162/63	1850
52-510	(1965-66 red)	691530/31	1750	691532/33	1850
53-511	(1965-66 black)	691540/41	1750	691542/43	1850
55-513	(1965-66 blue)	691560/61	1750	691562/63	1850

Miscellaneous Items

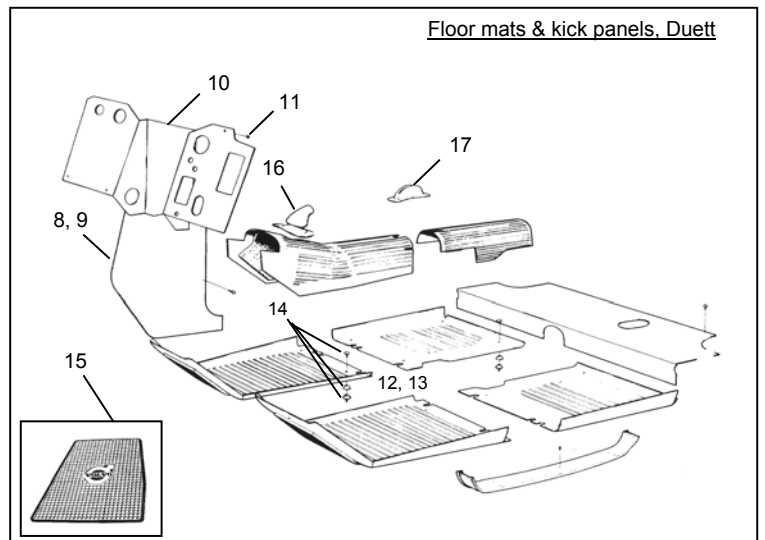
98284	(5.) Door aperture textile trim (beige - PV 444)	210 pc.	668969(B)	(6.) Arm rest, from 1964, good used	220
99457	(5.) Door aperture textile trim (black - PV 544)	190 pc.	663599	Bakelite washer, under door handles, B18	20



98284	Door aperture textile trim (beige - early)	210 pc.
99457	Door aperture textile trim (black - B16/B18)	190 pc.
691126-1	Cover kit for B post + strip ab. door (grey) (1 + 2)	340 kit
692274-1	Cover kit for B post + strip ab. door (brown)	340 kit
691194/95	(3.) Door panel, Duett P210 1964-66 grey	1400 pair
692268/69	(3.) Door panel, Duett P210 1967-68 brown	1400 pair
95290	(4.) Clips for interior door panels	10 pc.
691130/31	(5.) Rear side panel, Duett P210 1964-66 grey	610/side
692278/79	(5.) Rear side panel, Duett P210 1967-68 brown	610/side
691132/33	(6.) Rear wheel arch cover, P210 1964-66 grey	440 pair
692266/67	(6.) Rear whl. arch cover, P210 1967-68 brown	440 pair
691154/55	(7.) Seat covers (1 frt. seat), grey 1964-1966	1750
692262/63	(7.) Seat covers (1 frt. seat), brown 1967-1968	1750
691124/25	(7a.) Seat covers (1 back seat), grey '64-'66	1850
692264/65	(7a.) Seat covers (1 back seat), brown '67-'68	1850

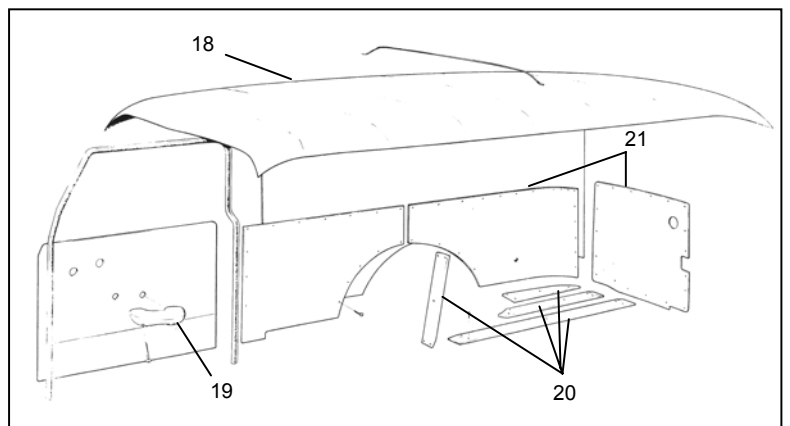


96742	(8.) Kick panel, lhs (grey)	(444/445)	125
96743	(9.) Kick panel, rhs (grey)	(444/445)	125
659512	(8.) Kick panel, lhs (grey)	(544/210)	125
659513	(9.) Kick panel, rhs (grey)	(544/210)	125
691585 (R)	(10.) Matting (unfinished: sold as 1 pc. to finish)		340
671261	(11.) Rubber plug (6 per car)		10 pc.
96581	(12.) Floor mat set, grey, for PV 445		3100 set
659476	(13.) Floor mat set, grey, for P210		2950 set
94945-1	(14.) Set of 14 push-fit lock buttons for mat sets		75 set
1	Sound-absorbing liner, self-adhesive, 1 m2		145/pc.
2	Underlay for mats, 0.7 cm thick/100 cm wide		120/m
279632	(15.) Set of 4 grey genuine accessory floor mats (these sit on top of main mats)		945 set
659701	(16.) Gear lever gaiter, Duett P210		400
669582	(17.) Handbrake lever gaiter (grey)		175



HEADLININGS FOR PV 445 & P210 (READY-TO-FIT)

98802	(18.) PV 445 Grey cloth (-1958)	1465
690259	(18.) P210 textile woven cloth (1958-'63)	1780
690257	(18.) P210 Perforated vinyl (1964-'69)	1285
668969(B)	(19.) Arm rest, from 1964 (good used only)	220
663599	Bakelite washer, under door handles, B18	20 pc.
96495-96499	} Wooden slat set in luggage area (20.)	2200 set
96500		
651890-651897		
955156	Fitting kit, for slats	Call



96488/89 etc. (21.) Load bay panel set
955157 (R) Screw fitting kit, for panels

Not currently available
Call

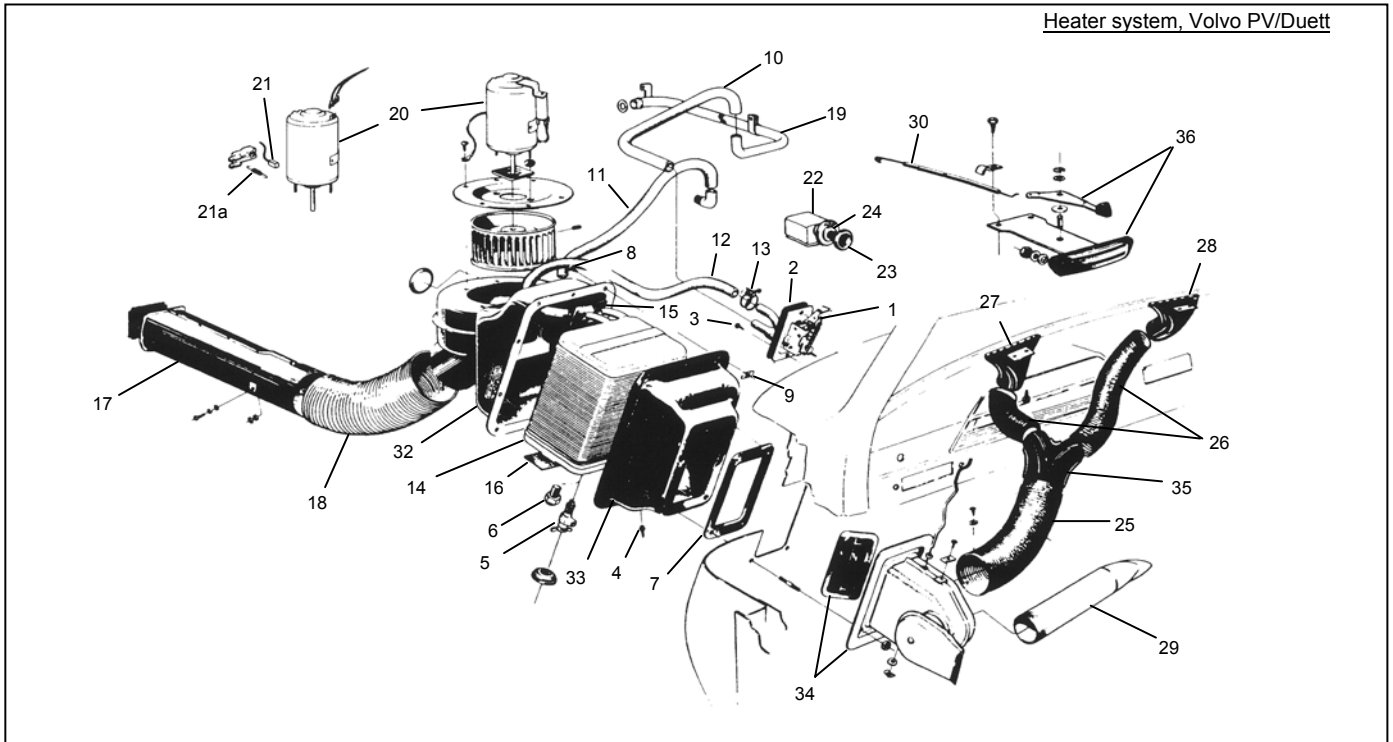
WINDSCREEN, PV/DUETT

HEATED REAR SCREEN, PV 544

657268	Windscreen, PV/Duett, B16/B18, clear	995
671887	Windscreen, green tinted	1100
671888B	Windscreen, with blue top tint	1200
673711	Heated rear screen, PV544 (green tint only)	1750

} Shipping is subject to maximum permissible parcel dimensions

		<u>Price</u>			<u>Price</u>
673452	(1.) Heater control valve (B16 PV ch 295500-, B18)	820	95326 (ER)	(20.) Fan motor, 6v (<u>exchange</u> rebuilt)	895
659357	(2.) Rubber seal	24	668606 (ER)	(20.) Fan motor, 12v (<u>exchange</u> rebuilt)	865
955127	(3.) Screw (2 per valve)	3 pc.		(Core charge: sek 500)	
81803	(4.) Rubber cushion (7 per car)	10 pc.			
82745	(5.) Drain cock, up to ch. 384353	110			
192134	(6.) Plug, from ch. 384354	55	662115	(22.) Switch for fan, 12v	275
95261	(7.) Rubber seal, heater unit to bulkhead	40	662115-B	(22.) Switch for fan, 12v (2nd-hand)	125
955137	(8.) Screw (10 per car)	1 pc.	658191	(23.) Handle	76
95258	(9.) Speed nut (10 per car)	NLA	654442	(24.) Nut, under handle, B16/B18	56
			192574	(25.) Defroster pipe, large (PAP hose) (R)	110
666797	(10.) Heater hose (short moulded)	55			
668944	(11.) Heater hose (long moulded)	85	941425	(26.) Defroster pipe (150 mm lhs, 590 mm rhs)	125 m
943053	(12.) Heater hose (unshaped, from valve)	35			
666797-1	*Set with all 3 hoses, B16/B18	170	661241	(27.) Defroster jet, lhs	75
			661188-B	(28.) Defroster jet, rhs (2nd-hand)	Call
951789	(13.) Hose clamps (blue painted housings)	12 pc.			
951789-1	*Set with all 6 heater hose clamps	60	668572-R	(29.) Heater duct, to passenger side (B18) (supplied <u>less</u> plastic end piece - re-use)	125 m
95180	(14.) Heater core (544/210, B16/B18)	1400			
659852	(15.) Seal around pipe inlet/outlet, upper	19	658243	(30.) Control cable, to heater valve	Call
659073	(16.) Seal under heater core	16	658945	(31.) Control cable, to shutter	125
660527	Swedish text for heater control	55			
660528	English text for heater control	55	95223 (B)	(32.) Housing, front (2nd-hand)	Call
666344-B	(17.) Air intake, 2nd-hand plastic slightly cracked	Call	95229 (B)	(33.) Housing, rear (2nd-hand)	Call
666344-R	(17.) Air intake, re-manufactured in metal (B18)	Call	661538 (B)	(34.) Housing, inner (2nd-hand)	Call
192576	(18.) Hose, between intake & heater core (Old part number was 95410)	160	661070 (B)	(35.) Junction pipe (2nd-hand)	Call
418628	(19.) Water return pipe, B18 ('61-'66)	Use 419331	660673 (B)	(36.) Operating unit (2nd-hand)	Call
419331	(19.) Water return pipe	240	668884 (B)	Heater system (<u>all parts are 2nd-hand</u>) (includes posn. nos. 14, 27, 28, 30, 32-36)	1500



1001	B16B Air filter sticker		28 pc.
1002	B16 Charging regulator, 6 volt		25
1003	B16 Ignition coil, 6 volt		25
1004	B16 Charging regulator, 6 volt (large type)		45
1005	B16 Valve cover	(B16A)	40
1006	B18D Air filter sticker 1961-1966	(AC)	20 pc.
1008	B18 Charging regulator (Bosch 12v)		20
1009	B18 Ignition coil (yellow, 1961-1966)		20
1011			
1012	B18 Ignition coil (white, '67-'68)		20
1013	B18 Radiator sticker		20
1017	TUDOR Safety Sweden	(old batteries)	45
678127	Reflector sticker on door edge		20 pc.
1020	"A Product of Superb Swedish Engineering" (for rear window)		90
1021	H sticker, for "högertrafik", when Sweden changed over in '67		45
1022	Volvo Rally European Champion 1963 & 1964		45
660527	Heater control, red, Swedish text (on dashboard)		55
660528	Heater control, red, English text (on dashboard)		55

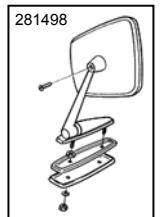
SPARE PARTS CATALOGUES (VOLVO)

212112	Volvo Spare Parts catalogue, Volvo PV 544 B16	420
212115	Volvo Spare Parts catalogue, Volvo PV 544 B18 & Volvo P210 Duett B18	420
2008	Volvo fast moving parts catalogue for Amazon, PV/Duett, 140/160 1971	75

Door and Wing Mirrors

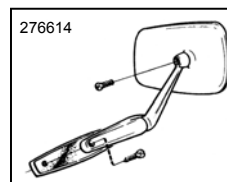
281497 } Door mirror (original fitting/option 1968-'70), arm attached
 281498 } to front of base, with threaded studs through door panel
 (First introduced during 1968 - replaced by 276614 in '73)

} Possible to remanufacture, but
 subject to demand - let us know.



276614 Current genuine door mirror, with arm fixed
 to rear of base, blue-tinted flat glass
 (First introduced as replacement for 281498 in 1973)

460

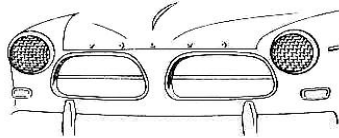


277521 (RP) Wing mirror with round head flat glass 440 pc.
 277521 (RK) Wing mirror with round head convex glass 455 pc.

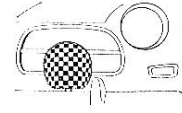


CVI-619F Cone-shaped racing mirror (chromed) flat glass 285
 CVI-619C Cone-shaped racing mirror (chromed) convex glass 305

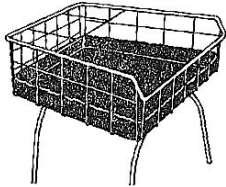
CVI-LID Chromed peaked caps, above h/lamps 190 pair



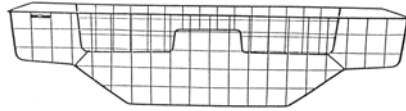
Headlamp stone guard kit 277328 (R) 250 kr pair



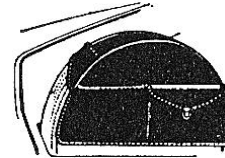
Covers for spot & fog lamps:
281056 123 GT (Volvo logo) 210 pair
281070 Marchal logo NLA



277173 Wire basket for propshaft tunnel 275 kr



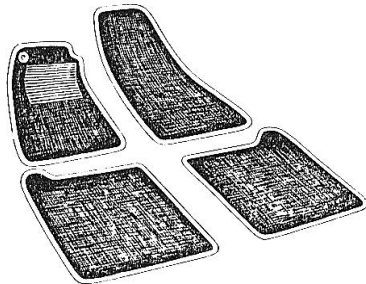
277151 Luggage compartment container 325 kr



Spare wheel covers:
279731 Textile reinforced plastic with pocket & Volvo logo

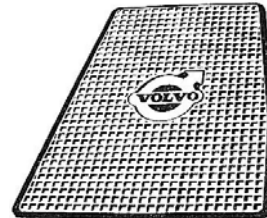


Green	260
Brown	260
Red	260
Blue	260
Black	260



Accessory floor mat sets (rubber or sisal).

See earlier/Call



CVI-LPV1 Lokari wheel arch protectors, front, with fitting kit 890 kr pair

CVI-LPV2 Lokari wheel arch protectors, rear, with fitting kit 850 kr pair

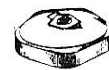


Hubpuller, for removal of rear brake drum

9991791R 550 kr



210080 Jack (PV) 375 kr



277360 Filler cap (lockable) with Volvo logo Currently NLA



79772 Bedding kit, PV 444, PV 544 & PV 445

260 kr



"With the bedding kit the car is quickly & easily transformed into a sleeping space. The seats come into line with each other which makes it like sleeping on a coil-sprung mattress".

(Quote from Volvo's accessory brochure - early 1960s.)



79772 PV 444, PV 544 och PV 445

Dear Customer

Using correct part numbers when ordering

As you can see from the catalogue now on your screen or in your hand, we at CVI have gone to a lot of trouble to produce a catalogue which will enable you to identify the parts you want as easily as possible.

However, when you come to place an order (which we prefer to be made via our on-line Order Form) we cannot stress enough how important it is that you give us the correct part number for the item you want.

As you may have noticed, we sometimes offer you a choice between a genuine part and a reproduced item (or pattern part as they are sometimes referred to). The way we distinguish between these is to put an R or an (R) at the end of the part number, or even a dash and then a 1. Thus, a diaphragm for a Zenith-Stromberg carburettor has the part number 237385 for the genuine article, but part number 237385-R for the repro item. Note the difference in price on these: 237385 costs SEK 55, whilst 237385-R costs a mere SEK 15.

It is your responsibility to ensure that you give us the correct number for the item you want! We cannot return items where you have given us the incorrect number.

Minimum order value

Please note that we have a minimum order value of SEK 1600 (excluding VAT & freight). It has become necessary for us to introduce this rule in order to allow for as efficient handling of incoming orders as possible - there is a lot of ancillary paperwork that is connected with each order. Of course, if you come and buy from us over the counter there is no minimum limit imposed.